

# HIGH SPEED STEEL COUNTERSINKS - SINGLE FLUTE - LONG REACH

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT

EXTRA LENGTH  
STRAIGHT SHANK

FAST CUT  
60°, 82°, 90° & 100° POINT ANGLES

ECCENTRIC  
RELIEF



High Speed Steel Long-Reach (Extended Length) Single Flute Countersinks are used for difficult to reach tool and die work. The single flute is designed for chamfering and deburring holes too small for multi-flute countersinks.

SIZE	SHANK DIAMETER	OVERALL LENGTH	ITEM NO.				PRICE
			60°	82°	90°	100°	
1/4	1/4	6	CSKXL160-016	CSKXL182-016	CSKXL190-016	CSKXL100-016	19.66
5/16	1/4	6	CSKXL160-020	CSKXL182-020	CSKXL190-020	CSKXL100-020	20.22
3/8	1/4	6	CSKXL160-024	CSKXL182-024	CSKXL190-024	CSKXL100-024	23.10
1/2	3/8	6	CSKXL160-032	CSKXL182-032	CSKXL190-032	CSKXL100-032	31.50
5/8	3/8	6	CSKXL160-040	CSKXL182-040	CSKXL190-040	CSKXL100-040	37.28
3/4	1/2	6	CSKXL160-048	CSKXL182-048	CSKXL190-048	CSKXL100-048	41.90
1	1/2	6	CSKXL160-100	CSKXL182-100	CSKXL190-100	CSKXL100-100	61.96

Note: Special length countersinks are available. Inquire for pricing.

# HIGH SPEED STEEL COUNTERSINKS - SIX FLUTE - LONG REACH

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT

EXTRA LENGTH  
STRAIGHT SHANK

FAST CUT  
60°, 82°, 90° & 100° POINT ANGLES

ECCENTRIC  
RELIEF



High Speed Steel Long-Reach (Extended Length) Six Flute Countersinks are used for difficult to reach tool and die work requiring fine finish cuts. The six cutting edges quickly center in hole and produce a smaller chip load.

SIZE	SHANK DIAMETER	OVERALL LENGTH	ITEM NO.				PRICE
			60°	82°	90°	100°	
1/4	1/4	6	CSKXL660-016	CSKXL682-016	CSKXL690-016	CSKXL600-016	21.02
5/16	1/4	6	CSKXL660-020	CSKXL682-020	CSKXL690-020	CSKXL600-020	22.34
3/8	1/4	6	CSKXL660-024	CSKXL682-024	CSKXL690-024	CSKXL600-024	25.26
1/2	3/8	6	CSKXL660-032	CSKXL682-032	CSKXL690-032	CSKXL600-032	33.60
5/8	3/8	6	CSKXL660-040	CSKXL682-040	CSKXL690-040	CSKXL600-040	40.36
3/4	1/2	6	CSKXL660-048	CSKXL682-048	CSKXL690-048	CSKXL600-048	47.26
1	1/2	6	CSKXL660-100	CSKXL682-100	CSKXL690-100	CSKXL600-100	65.10

Note: Special length countersinks are available. Inquire for pricing.