

HIGH SPEED STEEL

CHUCKING REAMERS - SPECIAL DECIMAL SIZES

ICS WIS SPECIAL PURPOSE RIGHT HAND CUT
STRAIGHT SHANK  STRAIGHT FLUTE

Decimal Size Chucking Reamers are designed to remove a very small (.0005 to .001 inch) amount of metal when sizing a hole.

Non-Standard Decimal Sizes .0100 to 2.0000 Diameter

ITEM NO. - **CRSFDS** + DECIMAL SIZE

EX: **CRSFDS.0100**

(PLEASE INQUIRE FOR PRICING)

HIGH SPEED STEEL

METRIC CHUCKING REAMERS

ICS WIS SPECIAL PURPOSE RIGHT HAND CUT
STRAIGHT SHANK  STRAIGHT FLUTE

Metric Sizes 2.00mm to 25.00mm Diameter

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	HSS CRSFM
2.0	.0787	3/4	3	4	\$10.44
2.5	.0984	7/8	3-1/2	4	10.44
3.0	.1181	7/8	3-1/2	4	10.44
3.5	.1378	1	4	6	13.12
4.0	.1575	1	4	6	13.12
4.5	.1772	1-1/8	4-1/2	6	13.12
5.0	.1968	1-1/4	5	6	15.34
5.5	.2165	1-1/4	5	6	15.34
6.0	.2362	1-1/2	6	6	15.34
6.5	.2559	1-1/2	6	6	16.54
7.0	.2756	1-1/2	6	6	17.12
7.5	.2953	1-1/2	6	6	17.12
8.0	.3150	1-1/2	6	6	18.88
8.5	.3346	1-1/2	6	6	18.88
9.0	.3543	1-3/4	7	6	18.88
9.5	.3740	1-3/4	7	6	18.88
10.0	.3937	1-3/4	7	6	21.16
10.5	.4134	1-3/4	7	6	21.16
11.0	.4331	1-3/4	7	6	21.16
11.5	.4528	1-3/4	7	6	23.52
12.0	.4724	2	8	6	27.16
12.5	.4921	2	8	6	22.82
13.0	.5118	2	8	6	26.32
13.5	.5315	2	8	6	26.32

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	HSS CRSFM
14.0	.5512	2	8	6	\$26.32
14.5	.5709	2	8	6	26.32
15.0	.5906	2	8	6	28.64
15.5	.6102	2-1/4	9	6	28.64
16.0	.6299	2-1/4	9	6	30.70
16.5	.6496	2-1/4	9	6	32.96
17.0	.6693	2-1/4	9	6	34.72
17.5	.6890	2-1/4	9	6	34.72
18.0	.7087	2-1/4	9	6	37.74
18.5	.7283	2-1/2	9-1/2	8	37.74
19.0	.7480	2-1/2	9-1/2	8	42.90
19.5	.7677	2-1/2	9-1/2	8	42.90
20.0	.7874	2-1/2	9-1/2	8	44.24
20.5	.8071	2-1/2	9-1/2	8	44.24
21.0	.8268	2-1/2	9-1/2	8	48.04
21.5	.8465	2-5/8	10	8	48.04
22.0	.8661	2-5/8	10	8	51.52
22.5	.8858	2-5/8	10	8	51.52
23.0	.9055	2-5/8	10	8	52.76
23.5	.9252	2-5/8	10	8	52.76
24.0	.9449	2-5/8	10	8	56.46
24.5	.9646	2-5/8	10	8	59.34
25.0	.9843	2-3/4	10-1/2	8	63.84

TOLERANCES
M2.0 - M25.0: +.0001 - +.0005"