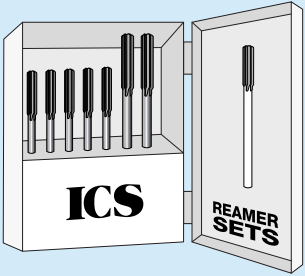


HIGH SPEED STEEL CHUCKING REAMER SETS

METAL INDEX

	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
	14 PC REAMER SETS Dowel Pin Sizes .1230 to .4995	Chuckling Reamers-SF-SS	RS-CRSFDP-14	\$306.22
	14 PC REAMER SETS Over & Under Sizes .1240 to .5010	Chuckling Reamers-SF-SS	RS-CRSFOU-14	305.86
	26 PC REAMER SETS Letter Sizes A to Z	Chuckling Reamers-SF-SS	RS-CRSF-26	498.84
	29 PC REAMER SETS Sizes 1/16 to 1/2 by 64ths	Chuckling Reamers-SF-SS	RS-CRSF-29	466.52
	60 PC REAMER SETS Wire Gauge Sizes 1 to 60	Chuckling Reamers-SF-SS	RS-CRSF-60	699.00

HIGH SPEED STEEL EXTRA LENGTH CHUCKING REAMERS

ICS

WIS

SPECIAL PURPOSE

RIGHT HAND CUT

STRAIGHT SHANK



STRAIGHT FLUTE

Extra Length Chucking Reamers are designed for reaming and sizing holes in inaccessible places which cannot be reached with standard length chucking reamers. Various combinations of diameter and overall lengths are available.

SIZE	DEC EQUIV.	SHANK DIA.	FLUTE LENGTH	HIGH SPEED STEEL	
				12" LENGTH CRSF12L	16" LENGTH CRSF16L
1/8	.1250	.1190	7/8		
5/32	.1562	.1510	1		
3/16	.1875	.1805	1-1/8		
7/32	.2188	.2075	1-1/4		
1/4	.2500	.2405	1-1/2	CALL FOR PRICE	CALL FOR PRICE
9/32	.2812	.2485	1-1/2		
5/16	.3125	.2807	1-1/2		
11/32	.3438	.2807	1-1/2		
3/8	.3750	.3120	1-3/4		
13/32	.4062	.3120	1-3/4		
7/16	.4375	.3745	1-3/4		

SIZE	DEC EQUIV.	SHANK DIA.	FLUTE LENGTH	HIGH SPEED STEEL	
				12" LENGTH CRSF12L	16" LENGTH CRSF16L
15/32	.4688	.3745	1-3/4		
1/2	.5000	.4375	2		
17/32	.5313	.4375	2		
9/16	.5625	.4375	2		
19/32	.5938	.4375	2	CALL FOR PRICE	CALL FOR PRICE
5/8	.6250	.5620	2-1/4		
21/32	.6562	.5620	2-1/4		
11/16	.6875	.5620	2-1/4		
23/32	.7188	.5620	2-1/4		
3/4	.7500	.6245	2-1/2		
13/16	.8125	.6245	2-1/2		

NOTE Various additional sizes and lengths are available upon request.

REGARDING USAGE

Extended reamers are designed for use in drill presses, turret lathes, screw machines, etc. **They are not designed for CNC machines.** The best results are obtained with a floating type holder which permits the reamer to align itself with the hole being reamed.