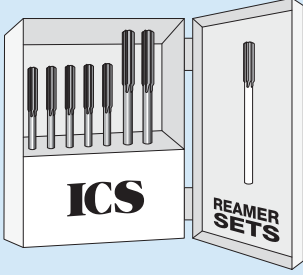


# HIGH SPEED STEEL CHUCKING REAMER SETS

## METAL INDEX

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
	14 PC REAMER SETS Dowel Pin Sizes .1230 to .4995	RS-CRSFDP-14	Chucking Reamers-SF-SS \$306.22
	14 PC REAMER SETS Over & Under Sizes .1240 to .5010	RS-CRSFOU-14	Chucking Reamers-SF-SS 305.86
	26 PC REAMER SETS Letter Sizes A to Z	RS-CRSF-26	Chucking Reamers-SF-SS 498.84
	29 PC REAMER SETS Sizes 1/16 to 1/2 by 64ths	RS-CRSF-29	Chucking Reamers-SF-SS 466.52
	60 PC REAMER SETS Wire Gauge Sizes 1 to 60	RS-CRSF-60	Chucking Reamers-SF-SS 699.00

# HIGH SPEED STEEL EXTRA LENGTH CHUCKING REAMERS

**ICS**

**WIS**

**SPECIAL PURPOSE**

**RIGHT HAND CUT**

STRAIGHT SHANK



STRAIGHT FLUTE

Extra Length Chucking Reamers are designed for reaming and sizing holes in inaccessible places which cannot be reached with standard length chucking reamers. Various combinations of diameter and overall lengths are available.

SIZE	DEC EQUIV.	SHANK DIA.	FLUTE LENGTH	HIGH SPEED STEEL	
				12" LENGTH	16" LENGTH
				CRSF12L	CRSF16L
1/8	.1250	.1190	7/8		
5/32	.1562	.1510	1		
3/16	.1875	.1805	1-1/8		
7/32	.2188	.2075	1-1/4		
1/4	.2500	.2405	1-1/2	CALL FOR PRICE	CALL FOR PRICE
9/32	.2812	.2485	1-1/2		
5/16	.3125	.2807	1-1/2		
11/32	.3438	.2807	1-1/2		
3/8	.3750	.3120	1-3/4		
13/32	.4062	.3120	1-3/4		
7/16	.4375	.3745	1-3/4		

SIZE	DEC EQUIV.	SHANK DIA.	FLUTE LENGTH	HIGH SPEED STEEL	
				12" LENGTH	16" LENGTH
				CRSF12L	CRSF16L
15/32	.4688	.3745	1-3/4		
1/2	.5000	.4375	2		
17/32	.5313	.4375	2		
9/16	.5625	.4375	2		
19/32	.5938	.4375	2	CALL FOR PRICE	CALL FOR PRICE
5/8	.6250	.5620	2-1/4		
21/32	.6562	.5620	2-1/4		
11/16	.6875	.5620	2-1/4		
23/32	.7188	.5620	2-1/4		
3/4	.7500	.6245	2-1/2		
13/16	.8125	.6245	2-1/2		

**NOTE** Sizes and lengths not listed are available upon request. Sizes over 13/16" diameter will be extended with a 1/2" shank.