

# HIGH SPEED STEEL TAPER SHANK JOBBER REAMERS

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

LONG FLUTE



45° CHAMFER

High Speed Steel Taper Shank Jobber Reamers with Straight Flutes are designed for machine use in applications where long flutes are required. They have approximately the same flute length as hand reamers and are furnished with a 45° chamfer. For longer flutes and overall lengths, see our Machine Reamers on the following pages.

| SIZE   | DEC EQUIV | MORSE TAPER SHANK | FLUTE LENGTH | OVERALL LENGTH | ITEM NO.  | PRICE  |
|--------|-----------|-------------------|--------------|----------------|-----------|--------|
| 1/4    | .2500     | 1                 | 2            | 5-3/16         | TSJRSF016 | 57.30  |
| 9/32   | .2812     | 1                 | 2            | 5-3/16         | TSJRSF018 | 60.44  |
| 5/16   | .3125     | 1                 | 2-1/4        | 5-1/2          | TSJRSF020 | 59.64  |
| 11/32  | .3438     | 1                 | 2-1/4        | 5-1/2          | TSJRSF022 | 63.46  |
| 3/8    | .3750     | 1                 | 2-1/2        | 5-3/16         | TSJRSF024 | 69.02  |
| 13/32  | .4062     | 1                 | 2-1/2        | 5-13/16        | TSJRSF026 | 72.02  |
| 7/16   | .4375     | 1                 | 2-3/4        | 6-1/8          | TSJRSF028 | 77.92  |
| 15/32  | .4688     | 1                 | 2-3/4        | 6-1/8          | TSJRSF030 | 77.92  |
| 1/2    | .5000     | 1                 | 3            | 6-7/16         | TSJRSF032 | 77.92  |
| 17/32  | .5312     | 1                 | 3            | 6-7/16         | TSJRSF034 | 80.46  |
| 9/16   | .5625     | 1                 | 3-1/4        | 6-3/4          | TSJRSF036 | 88.20  |
| 19/32  | .5938     | 1                 | 3-1/4        | 6-3/4          | TSJRSF038 | 90.20  |
| 5/8    | .6250     | 2                 | 3-1/2        | 7-9/16         | TSJRSF040 | 91.90  |
| 21/32  | .6562     | 2                 | 3-1/2        | 7-9/16         | TSJRSF042 | 97.64  |
| 11/16  | .6875     | 2                 | 3-7/8        | 8              | TSJRSF044 | 107.10 |
| 23/32  | .7188     | 2                 | 3-7/8        | 8              | TSJRSF046 | 107.10 |
| 3/4    | .7500     | 2                 | 4-3/16       | 8-3/8          | TSJRSF048 | 107.10 |
| 25/32  | .7812     | 2                 | 4-3/16       | 8-3/8          | TSJRSF050 | 101.48 |
| 13/16  | .8125     | 2                 | 4-9/16       | 8-13/16        | TSJRSF052 | 120.30 |
| 27/32  | .8438     | 2                 | 4-7/8        | 9-13/16        | TSJRSF054 | 109.18 |
| 7/8    | .8750     | 2                 | 4-7/8        | 9-13/16        | TSJRSF056 | 134.62 |
| 15/16  | .9375     | 3                 | 5-1/8        | 10             | TSJRSF060 | 141.76 |
| 1      | 1.0000    | 3                 | 5-7/16       | 10-3/8         | TSJRSF100 | 153.94 |
| 1-1/16 | 1.0625    | 3                 | 5-5/8        | 10-3/8         | TSJRSF104 | 163.76 |
| 1-1/8  | 1.1250    | 3                 | 5-13/16      | 10-7/8         | TSJRSF108 | 183.86 |
| 1-3/16 | 1.1875    | 3                 | 6            | 11-1/8         | TSJRSF112 | 204.76 |
| 1-1/4  | 1.2500    | 4                 | 6-1/8        | 12-9/16        | TSJRSF116 | 210.00 |
| 1-5/16 | 1.3125    | 4                 | 6-1/4        | 12-11/16       | TSJRSF120 | 220.50 |
| 1-3/8  | 1.3750    | 4                 | 6-5/16       | 12-13/16       | TSJRSF124 | 236.26 |
| 1-7/16 | 1.4375    | 4                 | 6-7/16       | 13             | TSJRSF128 | 294.48 |
| 1-1/2  | 1.5000    | 4                 | 6-3/4        | 13-5/8         | TSJRSF132 | 260.40 |

# HIGH SPEED STEEL JOBBER REAMER SET - TAPER SHANK

ICS WIS

PLASTIC CASE

RIGHT HAND CUT

| DESCRIPTION   | SIZES IN SET   | ITEM NO.     | PRICE   |
|---|--|--------------|---------|
| 10 PC TAPER SHANK JOBBER REAMER SET<br><br>(not pictured) | Each set contains:<br>15/16, 1, 1-1/16, 1-1/8, 1-3/16<br>1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2 | RS-TSJRSF-10 | 2649.96 |