

HIGH SPEED STEEL

193K

METRIC MACHINE REAMERS - TAPER SHANK - EXTRA LONG

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

LONG
BODYLEFT HAND
FLUTE 7°-10°

High Speed Steel Extra Long Fluted Metric Machine Reamers are designed to fill the needs of users requiring a machine reamer with extra long flutes to ream materials where additional shear is needed. They are manufactured with a 7° - 10° left hand spiral flute and 45° bevel lead for machine use for holes to H7 tolerance.

SIZE mm	DEC EQUIV	MORSE TAPER SHANK	FLUTE LENGTH (mm)	OVERALL LENGTH (mm)	ITEM NO.	PRICE
5.50mm	.2165	1	120mm	200mm	MRHFTSM055X200	
6.00mm	.2362	1	120mm	200mm	MRHFTSM060X200	
6.50mm	.2559	1	120mm	200mm	MRHFTSM065X200	
7.00mm	.2756	1	120mm	200mm	MRHFTSM070X200	
8.00mm	.3150	1	120mm	200mm	MRHFTSM080X200	
8.00mm	.3150	1	170mm	250mm	MRHFTSM080X250	
8.00mm	.3150	1	220mm	300mm	MRHFTSM080X300	
8.50mm	.3346	1	120mm	200mm	MRHFTSM085X200	
9.00mm	.3543	1	120mm	200mm	MRHFTSM090X200	
10.00mm	.3937	1	120mm	200mm	MRHFTSM100X200	
10.00mm	.3937	1	170mm	250mm	MRHFTSM100X250	
10.00mm	.3937	1	220mm	300mm	MRHFTSM100X300	
11.00mm	.4331	1	120mm	200mm	MRHFTSM110X200	
12.00mm	.4724	1	120mm	200mm	MRHFTSM120X200	
12.00mm	.4724	1	170mm	250mm	MRHFTSM120X250	
12.00mm	.4724	1	220mm	300mm	MRHFTSM120X300	
13.00mm	.5118	1	170mm	250mm	MRHFTSM130X250	
14.00mm	.5512	1	170mm	250mm	MRHFTSM140X250	
14.00mm	.5512	1	270mm	350mm	MRHFTSM140X350	
15.00mm	.5512	2	122mm	220mm	MRHFTSM150X220	
16.00mm	.6299	2	150mm	250mm	MRHFTSM160X250	
16.00mm	.6299	2	200mm	300mm	MRHFTSM160X300	CALL FOR PRICE
16.00mm	.6299	2	300mm	400mm	MRHFTSM160X400	
17.00mm	.6693	2	200mm	300mm	MRHFTSM170X300	
18.00mm	.7087	2	200mm	300mm	MRHFTSM180X300	
19.00mm	.7480	2	200mm	300mm	MRHFTSM190X300	
19.00mm	.7480	2	300mm	400mm	MRHFTSM190X400	
19.50mm	.7677	2	150mm	250mm	MRHFTSM195X250	
19.50mm	.7677	2	200mm	300mm	MRHFTSM195X300	
20.00mm	.7844	2	200mm	300mm	MRHFTSM200X300	
20.00mm	.7844	2	250mm	350mm	MRHFTSM200X350	
20.00mm	.7844	2	300mm	400mm	MRHFTSM200X400	
22.00mm	.8661	2	200mm	300mm	MRHFTSM220X300	
24.00mm	.9449	3	223mm	350mm	MRHFTSM240X350	
25.00mm	.9843	3	223mm	350mm	MRHFTSM250X350	
25.00mm	.9843	3	273mm	400mm	MRHFTSM250X400	
26.00mm	1.0433	3	273mm	400mm	MRHFTSM260X400	
28.00mm	1.1024	3	273mm	400mm	MRHFTSM280X400	
30.00mm	1.1811	3	223mm	350mm	MRHFTSM300X350	
30.00mm	1.1811	3	273mm	400mm	MRHFTSM300X400	
32.00mm	1.2598	4	245mm	400mm	MRHFTSM320X400	
35.00mm	1.3780	4	195mm	350mm	MRHFTSM350X350	
35.00mm	1.3780	4	245mm	400mm	MRHFTSM350X400	
38.00mm	1.4961	4	245mm	400mm	MRHFTSM380X400	
40.00mm	1.5748	4	245mm	400mm	MRHFTSM400X400	
50.00mm	1.9865	4	245mm	400mm	MRHFTSM500X400	

NOTE: Other sizes and lengths can be made to order. Quantity will determine price. Inquire for quote and lead time.