

193K

HIGH SPEED STEEL

METRIC MACHINE REAMERS - TAPER SHANK - EXTRA LONG

ICS

WIS

SPECIAL PURPOSE

RIGHT HAND CUT

LONG
BODYLEFT HAND
FLUTE 7°-10°

High Speed Steel Extra Long Fluted Metric Machine Reamers are designed to fill the needs of users requiring a machine reamer with extra long flutes to ream materials where additional shear is needed. They are manufactured with a 7° - 10° left hand spiral flute and 45° bevel lead for machine use for holes to H7 tolerance.

SIZE mm	DEC. EQUIV.	MORSE TAPER SHANK	FLUTE LENGTH mm	OVERALL LENGTH mm	ITEM NO.	PRICE
5.50mm	.2165	1	120mm	200mm	MRHFTSM055X200	\$ 168.00
6.00mm	.2362	1	120mm	200mm	MRHFTSM060X200	73.20
6.50mm	.2559	1	120mm	200mm	MRHFTSM065X200	151.20
7.00mm	.2756	1	120mm	200mm	MRHFTSM070X200	102.00
8.00mm	.3150	1	120mm	200mm	MRHFTSM080X200	73.20
8.00mm	.3150	1	170mm	250mm	MRHFTSM080X250	134.40
8.00mm	.3150	1	220mm	300mm	MRHFTSM080X300	228.00
8.50mm	.3346	1	120mm	200mm	MRHFTSM085X200	144.00
9.00mm	.3543	1	120mm	200mm	MRHFTSM090X200	151.20
10.00mm	.3937	1	120mm	200mm	MRHFTSM100X200	110.40
10.00mm	.3937	1	170mm	250mm	MRHFTSM100X250	139.20
10.00mm	.3937	1	220mm	300mm	MRHFTSM100X300	200.40
11.00mm	.4331	1	120mm	200mm	MRHFTSM110X200	146.40
12.00mm	.4724	1	120mm	200mm	MRHFTSM120X200	114.00
12.00mm	.4724	1	170mm	250mm	MRHFTSM120X250	142.80
12.00mm	.4724	1	220mm	300mm	MRHFTSM120X300	175.20
13.00mm	.5118	1	170mm	250mm	MRHFTSM130X250	198.00
14.00mm	.5512	1	170mm	250mm	MRHFTSM140X250	176.40
14.00mm	.5512	1	270mm	350mm	MRHFTSM140X350	261.60
15.00mm	.5512	2	122mm	220mm	MRHFTSM150X220	141.60
16.00mm	.6299	2	150mm	250mm	MRHFTSM160X250	132.00
16.00mm	.6299	2	200mm	300mm	MRHFTSM160X300	144.00
16.00mm	.6299	2	300mm	400mm	MRHFTSM160X400	426.00
17.00mm	.6693	2	200mm	300mm	MRHFTSM170X300	229.20
18.00mm	.7087	2	200mm	300mm	MRHFTSM180X300	204.00
19.00mm	.7480	2	200mm	300mm	MRHFTSM190X300	210.00
19.00mm	.7480	2	300mm	400mm	MRHFTSM190X400	429.60
19.50mm	.7677	2	150mm	250mm	MRHFTSM195X250	216.00
19.50mm	.7677	2	200mm	300mm	MRHFTSM195X300	252.00
20.00mm	.7844	2	200mm	300mm	MRHFTSM200X300	165.60
20.00mm	.7844	2	250mm	350mm	MRHFTSM200X350	266.40
20.00mm	.7844	2	300mm	400mm	MRHFTSM200X400	464.40
22.00mm	.8661	2	200mm	300mm	MRHFTSM220X300	228.00
24.00mm	.9449	3	223mm	350mm	MRHFTSM240X350	300.00
25.00mm	.9843	3	223mm	350mm	MRHFTSM250X350	270.00
25.00mm	.9843	3	273mm	400mm	MRHFTSM250X400	394.80
26.00mm	1.0433	3	273mm	400mm	MRHFTSM260X400	474.00
28.00mm	1.1024	3	273mm	400mm	MRHFTSM280X400	474.00
30.00mm	1.1811	3	223mm	350mm	MRHFTSM300X350	376.80
30.00mm	1.1811	3	273mm	400mm	MRHFTSM300X400	510.00
32.00mm	1.2598	4	245mm	400mm	MRHFTSM320X400	589.20
35.00mm	1.3780	4	195mm	350mm	MRHFTSM350X350	440.40
35.00mm	1.3780	4	245mm	400mm	MRHFTSM350X400	654.00
38.00mm	1.4961	4	245mm	400mm	MRHFTSM380X400	774.00
40.00mm	1.5748	4	245mm	400mm	MRHFTSM400X400	864.00
50.00mm	1.9865	4	245mm	400mm	MRHFTSM500X400	1128.00

NOTE: Other sizes and lengths can be made to order. Quantity will determine price. Inquire for quote and lead time.