

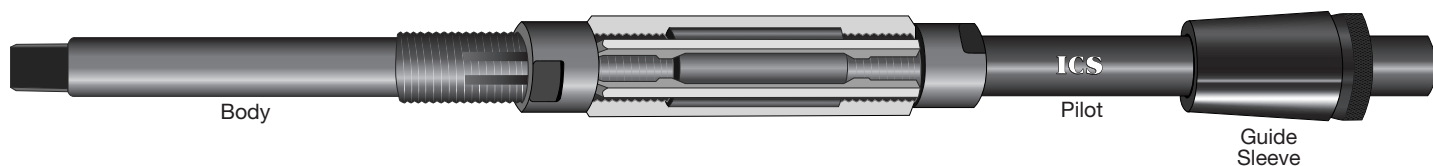
HIGH SPEED STEEL LONG PILOT ADJUSTABLE HAND REAMERS

ICS

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GENERAL PURPOSE

RIGHT HAND CUT



High Speed Steel Long Pilot Adjustable Hand Reamers are designed for in line reaming when two holes are spaced far apart. The solid ground pilot uses a “floating” tapered guide sleeve which is seated in one hole to guide the reamer as it reams the other hole. The tapered guide sleeve can be used at either end of the other hole. They are also known **Long Pilot Adjustable Blade Reamers**, **Adjustable In Line Reamers** or **Adjustable King Pin Reamers**. Ends are center drilled so blades can be sharpened in place.

INDUSTRY SIZE	RANGE OF ADJUSTMENT		BLADE LENGTH	OVERALL LENGTH	NO. OF BLADES	ITEM NO.	PRICE
	FRACTIONAL	METRIC					
8A	1/4 to 9/32	6.30mm to 7.14mm	1-5/16	5-1/8	4	LPAHR016	\$101.20
7A	9/32 to 5/16	7.14mm to 7.93mm	1-3/8	5-1/2	4	LPAHR018	101.20
6A	5/16 to 11/32	7.93mm to 8.73mm	1-3/8	6-1/16	4	LPAHR020	101.20
5A	11/32 to 3/8	8.73mm to 9.52mm	1-3/8	6-1/4	4	LPAHR022	101.20
4A	3/8 to 13/32	9.52mm to 10.31mm	1-3/8	6-1/2	4	LPAHR024	101.20
3A	13/32 to 7/16	10.31mm to 11.11mm	1-7/16	6-9/16	6	LPAHR026	101.20
2A	7/16 to 15/32	11.11mm to 11.90mm	1-1/2	6-15/16	6	LPAHR028	101.20
A	15/32 to 17/32	11.90mm to 13.49mm	1-1/2	7-1/4	6	LPAHR030	101.48
B	17/32 to 19/32	13.49mm to 15.08mm	1-3/4	7-7/16	6	LPAHR034	103.68
C	19/32 to 21/32	15.08mm to 16.66mm	2	8-1/2	6	LPAHR038	105.12
D	21/32 to 23/32	16.66mm to 18.25mm	2-3/16	9-5/8	6	LPAHR042	106.58
E	23/32 to 25/32	18.25mm to 19.84mm	2-3/16	10	6	LPAHR046	108.72
F	25/32 to 27/32	19.84mm to 21.43mm	2-3/16	10	6	LPAHR050	110.68
G	27/32 to 15/16	21.43mm to 23.81mm	2-9/16	11-1/2	6	LPAHR054	114.48
H	15/16 to 1-1/16	23.81mm to 26.98mm	2-3/4	12-3/8	6	LPAHR060	123.00
I	1-1/16 to 1-3/16	26.98mm to 30.16mm	2-3/4	13-1/8	6	LPAHR104	150.14
J	1-3/16 to 1-11/32	30.16mm to 34.13mm	3-1/4	14-3/8	6	LPAHR112	169.76
K	1-11/32 to 1-1/2	34.13mm to 38.10mm	3-1/4	16	6	LPAHR122	209.30
L	1-1/2 to 1-13/16	38.10mm to 46.03mm	3-1/4	16-1/4	6	LPAHR132	317.04
M	1-13/16 to 2-7/32	46.03mm to 56.35mm	4	18	6	LPAHR152	427.54


LONG PILOT ADJUSTABLE HAND REAMER SETS

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PLASTIC CASE

RIGHT HAND CUT

	DESCRIPTION	ITEM NO.	PRICE
	4 PC SET Sizes 8A to 5A	RS-LPAHR-4	\$ 457.46
	8 PC SET Sizes A to H (pictured)	RS-LPAHR-8	936.46
	11 PC SET Sizes A to K	RS-LPAHR-11	1528.94

* Custom sets can be made per customer requirements. Inquire for pricing.