

**HIGH SPEED STEEL**

**AUTOMOTIVE STEERING AND SUSPENSION REAMERS**

**ICS** **WIS**

**SPECIAL PURPOSE**

**RIGHT HAND CUT**

**3 FLAT  
1/2" SHANK**



**LEFT HAND  
FLUTE**

**20° SPIRAL FLUTE**

High Speed Steel Automotive Steering and Suspension Reamers are manufactured with a taper of 1-1/2" per foot. They are designed for rebuilding and repairing automotive suspension systems. They are used to deburr and enlarge tapered holes for tie rod ends, steering arms, and ball joint applications. They are also referred to as Automotive Taper Reamers or Ball Joint Taper Reamers.

DIAMETER		FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER	TAPER	ITEM NO.	PRICE
SMALL END	LARGE END						
.4375 (7/16)	.8125 (13/16)	3	5-1/2	1/2	1-1/2"/ft. (7.15°)	ASSR028	\$ 57.50
.7500 (3/4)	1.3125 (1-5/16)	4-1/2	7	1/2	1-1/2"/ft. (7.15°)	ASSR048	148.40
.9375 (15/16)	1.5000 (1-1/2)	4-1/2	6-1/2	1/2	1-1/2"/ft. (7.15°)	ASSR060	162.60
.3750 (3/8)	1.1250 (1-1/8)	4-1/2	6-1/2	1/2	2"/ft. (9.56°)	ASSRA024	118.34
.4370 (11.1mm)	0.8870 (22.8mm)	4-1/2	6-1/2	1/2	10:1 (5.71°)	ASSRM11.1	75.50

**HIGH SPEED STEEL**

**AUTOMOTIVE STEERING AND SUSPENSION REAMER SET**

**ICS** **WIS**

**PLASTIC CASE**

**RIGHT HAND CUT**

DESCRIPTION	SIZES IN SET	ITEM NO.	PRICE
<b>2 PC AUTOMOTIVE STEERING &amp; SUSPENSION REAMER SET</b> 	<b>2 PIECE SET</b> .4375, .7500 (7/16) (3/4)	RS-ASSR-2	\$ 237.34
	<b>3 PIECE SET</b> .4375, .7500, .9375 (7/16) (3/4) (15/16)	RS-ASSR-3	399.94
	<b>4 PIECE SET</b> .4375, .7500, .9375, .3750 (7/16) (3/4) (15/16) (3/8)	RS-ASSR-4	518.28
	<b>5 PIECE SET</b> .4375, .7500, .9375, .3750, .4370 (7/16) (3/4) (15/16) (3/8) (11.1mm)	RS-ASSR-5	593.78