

HIGH SPEED STEEL TAPER SHANK CAR REAMERS

ICS WIS

HEAVY DUTY

RIGHT HAND CUT

SHORT
BODY



LEFT HAND
FLUTE

HELICAL FLUTE

Taper Shank Car Reamers are designed with a short flute and overall length to permit use in cramped quarters or where a Bridge Reamer would be too long. They are primarily used to repair railroad cars and for construction work, especially involving the rectification of misaligned holes. They are often referred to as Construction Taper Reamers or Aligning Reamers.

ITEM NO.	SIZE	DEC. EQUIV.	DIAMETER AT POINT	MORSE TAPER SHANK	FLUTE LENGTH	OVERALL LENGTH	PRICE
CR-HFTS020	5/16	.3125	11/64	1	2-3/4	5-11/16	CALL FOR PRICE
CR-HFTS024	3/8	.3750	15/64	1	2-3/4	5-11/16	
CR-HFTS028	7/16	.4375	1/4	2	3-1/2	6-15/16	
CR-HFTS032	1/2	.5000	19/64	2	4	7-9/16	
CR-HFTS036	9/16	.5625	9/32	2	4	7-9/16	
CR-HFTS040	5/8	.6250	5/16	2	4-1/2	8-1/16	
CR-HFTS044	11/16	.6875	3/8	3	5	8-13/16	
CR-HFTS048	3/4	.7500	13/32	3	5	9-1/2	
CR-HFTS052	13/16	.8125	15/32	3	5	9-1/2	
CR-HFTS056	7/8	.8750	35/64	3	5	9-1/2	
CR-HFTS060	15/16	.9375	19/32	3	5	9-1/2	
CR-HFTS100	1	1.0000	3/4	3	5	9-1/2	
CR-HFTS104	1-1/16	1.0625	13/16	3	5	9-1/2	

HIGH SPEED STEEL ROUND SHANK CAR REAMERS

ICS WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT
SHANK



LEFT HAND
FLUTE

FAST SPIRAL

Round Shank Car Reamers are designed for lining up holes in structural steel fabrication bridgework, ship construction, automotive maintenance, and railroad car manufacture. Short Length makes it useful in close quarters with any 1/2" 3 jaw power tool. They are also known as Construction Reamers or Aligning Reamers.

ITEM NO.	SIZE	DEC. EQUIV.	SHANK DIA. x LENGTH	FLUTE LENGTH	OVERALL LENGTH	PRICE
CR-RS020	5/16	.3125	1/2 x 1-1/2	2-3/4	4-5/8	\$41.30
CR-RS024	3/8	.3750	1/2 x 1-1/2	2-3/4	4-5/8	41.30
CR-RS028	7/16	.4375	1/2 x 1-1/2	3-1/2	5-3/8	41.30
CR-RS032	1/2	.5000	1/2 x 1-1/2	4	5-7/8	46.38
CR-RS036	9/16	.5625	1/2 x 1-1/2	4	5-7/8	50.48
CR-RS040	5/8	.6250	1/2 x 1-1/2	4-1/2	6-3/8	56.00
*BBBR.6520	-	.6520	1/2 x 1-1/2	4-1/2	6-3/8	59.00
CR-RS044	11/16	.6875	1/2 x 1-1/2	4-1/2	6-3/8	62.72
CR-RS048	3/4	.7500	1/2 x 1-1/2	5	6-7/8	75.16
*BBBR.7760	-	.7760	1/2 x 1-1/2	5	6-7/8	76.72
CR-RS052	13/16	.8125	1/2 x 1-1/2	5	6-7/8	76.72
CR-RS056	7/8	.8750	1/2 x 1-1/2	5	6-7/8	81.20
CR-RS060	15/16	.9375	1/2 x 1-1/2	5	6-7/8	85.12
CR-RS100	1	1.0000	1/2 x 1-1/2	5	6-7/8	98.56
CR-RS104	1-1/16	1.0625	1/2 x 1-1/2	5	6-7/8	114.24
CR-RS108	1-1/8	1.1250	1/2 x 1-1/2	5	6-7/8	127.02
CR-RS112	1-3/16	1.1875	1/2 x 1-1/2	5	6-7/8	137.46
CR-RS116	1-1/4	1.2500	1/2 x 1-1/2	5	6-7/8	150.20
CR-RS120	1-5/16	1.3125	1/2 x 1-1/2	5	6-7/8	162.92
CR-RS124	1-3/8	1.3750	1/2 x 1-1/2	5	6-7/8	193.90
CR-RS128	1-7/16	1.4375	1/2 x 1-1/2	5	6-7/8	205.10
CR-RS132	1-1/2	1.5000	1/2 x 1-1/2	5	6-7/8	228.48

* Body Bound Bolt Reamer sizes