

HIGH SPEED STEEL TAPER SHANK CAR REAMERS

ICS WIS

HEAVY DUTY

RIGHT HAND CUT

SHORT
BODY



LEFT HAND
FLUTE

HELICAL FLUTE

Taper Shank Car Reamers are designed with a short flute and overall length to permit use in cramped quarters or where a Bridge Reamer would be too long. They are primarily used to repair railroad cars and for construction work, especially involving the rectification of misaligned holes. They are often referred to as Construction Taper Reamers or Aligning Reamers.

SIZE	DEC. EQUIV.	DIAMETER AT POINT	MORSE TAPER	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
5/16	.3125	11/64	1	2-3/4	5-11/16	CR-HFTS020	CALL FOR PRICE
3/8	.3750	15/64	1	2-3/4	5-11/16	CR-HFTS024	
7/16	.4375	1/4	2	3-1/2	6-15/16	CR-HFTS028	
1/2	.5000	19/64	2	4	7-9/16	CR-HFTS032	
9/16	.5625	9/32	2	4	7-9/16	CR-HFTS036	
5/8	.6250	5/16	2	4-1/2	8-1/16	CR-HFTS040	
11/16	.6875	3/8	3	5	8-13/16	CR-HFTS044	
3/4	.7500	13/32	3	5	9-1/2	CR-HFTS048	
13/16	.8125	15/32	3	5	9-1/2	CR-HFTS052	
7/8	.8750	35/64	3	5	9-1/2	CR-HFTS056	
15/16	.9375	19/32	3	5	9-1/2	CR-HFTS060	
1	1.0000	3/4	3	5	9-1/2	CR-HFTS100	
1-1/16	1.0625	13/16	3	5	9-1/2	CR-HFTS104	

HIGH SPEED STEEL

1/2" ROUND SHANK CAR REAMERS

ICS WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT
SHANK



LEFT HAND
FLUTE

FAST SPIRAL

High Speed Steel Round Shank Car Reamers are designed for lining up holes in structural steel fabrication bridgework, ship construction, automotive maintenance, and railroad car manufacture. Short Length makes it useful in close quarters with any 1/2" 3 jaw power tool. They are also known as Construction Reamers or Aligning Reamers.

SIZE	DEC. EQUIV.	SHANK DIA. x LENGTH	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
5/16	.3125	1/2 x 1-1/2	2-3/4	4-5/8	CR-RS020	\$ 41.30
3/8	.3750	1/2 x 1-1/2	2-3/4	4-5/8	CR-RS024	41.30
7/16	.4375	1/2 x 1-1/2	3-1/2	5-3/8	CR-RS028	41.30
1/2	.5000	1/2 x 1-1/2	4	5-7/8	CR-RS032	46.38
9/16	.5625	1/2 x 1-1/2	4	5-7/8	CR-RS036	50.48
5/8	.6250	1/2 x 1-1/2	4-1/2	6-3/8	CR-RS040	56.00
-	.6520	1/2 x 1-1/2	4-1/2	6-3/8	*BBBR.6520	59.00
11/16	.6875	1/2 x 1-1/2	4-1/2	6-3/8	CR-RS044	62.72
3/4	.7500	1/2 x 1-1/2	5	6-7/8	CR-RS048	75.16
-	.7760	1/2 x 1-1/2	5	6-7/8	*BBBR.7760	76.72
13/16	.8125	1/2 x 1-1/2	5	6-7/8	CR-RS052	76.72
7/8	.8750	1/2 x 1-1/2	5	6-7/8	CR-RS056	81.20
15/16	.9375	1/2 x 1-1/2	5	6-7/8	CR-RS060	85.12
1	1.0000	1/2 x 1-1/2	5	6-7/8	CR-RS100	98.56
1-1/16	1.0625	1/2 x 1-1/2	5	6-7/8	CR-RS104	114.24
1-1/8	1.1250	1/2 x 1-1/2	5	6-7/8	CR-RS108	127.02
1-3/16	1.1875	1/2 x 1-1/2	5	6-7/8	CR-RS112	137.46
1-1/4	1.2500	1/2 x 1-1/2	5	6-7/8	CR-RS116	150.20
1-5/16	1.3125	1/2 x 1-1/2	5	6-7/8	CR-RS120	162.92
1-3/8	1.3750	1/2 x 1-1/2	5	6-7/8	CR-RS124	193.90
1-7/16	1.4375	1/2 x 1-1/2	5	6-7/8	CR-RS128	205.10
1-1/2	1.5000	1/2 x 1-1/2	5	6-7/8	CR-RS132	228.48

* Body Bound Bolt Reamer sizes