

HIGH SPEED STEEL CAR REAMERS - TAPER SHANK

ICS WIS
SHORT BODY

HEAVY DUTY

RIGHT HAND CUT

LEFT HAND FLUTE



HELICAL FLUTE

Taper Shank Car Reamers are designed with a short flute and overall length to permit use in cramped quarters or where a bridge reamer would be too long. They are primarily used to repair railroad cars and for construction work, especially involving the rectification of misaligned holes. They are often referred to as Construction Taper Reamers or Aligning Reamers.

SIZE	DEC. EQUIV.	DIAMETER AT POINT	MORSE TAPER	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
5/16	.3125	11/64	1	2-3/4	5-11/16	CR-HFTS020	-
3/8	.3750	15/64	1	2-3/4	5-11/16	CR-HFTS024	-
7/16	.4375	1/4	2	3-1/2	6-15/16	CR-HFTS028	-
1/2	.5000	19/64	2	4	7-9/16	CR-HFTS032	-
9/16	.5625	9/32	2	4	7-9/16	CR-HFTS036	-
5/8	.6250	5/16	2	4-1/2	8-1/16	CR-HFTS040	CALL FOR PRICE
11/16	.6875	3/8	3	5	8-13/16	CR-HFTS044	FOR PRICE
3/4	.7500	13/32	3	5	9-1/2	CR-HFTS048	PRICE
13/16	.8125	15/32	3	5	9-1/2	CR-HFTS052	-
7/8	.8750	35/64	3	5	9-1/2	CR-HFTS056	-
15/16	.9375	19/32	3	5	9-1/2	CR-HFTS060	-
1	1.0000	3/4	3	5	9-1/2	CR-HFTS100	-
1-1/16	1.0625	13/16	3	5	9-1/2	CR-HFTS104	-

HIGH SPEED STEEL CAR REAMERS - 1/2" ROUND SHANK

ICS WIS
3 FLAT SHANK

HEAVY DUTY

RIGHT HAND CUT

LEFT HAND FLUTE



FAST SPIRAL

High Speed Steel Round Shank Car Reamers are designed for lining up holes in structural steel fabrication bridgework, ship construction, automotive maintenance, and railroad car manufacture. Short Length makes it useful in close quarters with any 1/2" 3 jaw power tool. They are also known as Construction Reamers or Aligning Reamers.

SIZE	DEC. EQUIV.	SHANK		FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
		DIAMETER	LENGTH				
5/16	.3125	1/2	1-1/2	2-3/4	4-5/8	CR-RS020	43.36
3/8	.3750	1/2	1-1/2	2-3/4	4-5/8	CR-RS024	43.36
7/16	.4375	1/2	1-1/2	3-1/2	5-3/8	CR-RS028	43.36
1/2	.5000	1/2	1-1/2	4	5-7/8	CR-RS032	48.70
9/16	.5625	1/2	1-1/2	4	5-7/8	CR-RS036	53.00
5/8	.6250	1/2	1-1/2	4-1/2	6-3/8	CR-RS040	58.80
-	.6520	1/2	1-1/2	4-1/2	6-3/8	*BBBR.6520	61.96
11/16	.6875	1/2	1-1/2	4-1/2	6-3/8	CR-RS044	65.86
3/4	.7500	1/2	1-1/2	5	6-7/8	CR-RS048	78.92
-	.7760	1/2	1-1/2	5	6-7/8	*BBBR.7760	80.56
13/16	.8125	1/2	1-1/2	5	6-7/8	CR-RS052	80.56
7/8	.8750	1/2	1-1/2	5	6-7/8	CR-RS056	85.26
15/16	.9375	1/2	1-1/2	5	6-7/8	CR-RS060	89.38
1	1.0000	1/2	1-1/2	5	6-7/8	CR-RS100	103.50
1-1/16	1.0625	1/2	1-1/2	5	6-7/8	CR-RS104	119.96
1-1/8	1.1250	1/2	1-1/2	5	6-7/8	CR-RS108	133.38
1-3/16	1.1875	1/2	1-1/2	5	6-7/8	CR-RS112	144.34
1-1/4	1.2500	1/2	1-1/2	5	6-7/8	CR-RS116	157.72
1-5/16	1.3125	1/2	1-1/2	5	6-7/8	CR-RS120	171.08
1-3/8	1.3750	1/2	1-1/2	5	6-7/8	CR-RS124	203.60
1-7/16	1.4375	1/2	1-1/2	5	6-7/8	CR-RS128	215.36
1-1/2	1.5000	1/2	1-1/2	5	6-7/8	CR-RS132	239.90

* Body Bound Bolt Reamer sizes