

HIGH SPEED STEEL BODY BOUND BOLT REAMERS

ICS

WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT SHANK



LEFT HAND FLUTE

Body Bound Bolt Reamers are designed to prevent the movement of a body bound bolt within the hole. They are manufactured to a tight tolerance slightly under the bolt size and used primarily for shoulder bolts on truck frames.

| DECIMAL SIZE | SHANK DIA. x LENGTH | FLUTE LENGTH | OVERALL LENGTH | ITEM NO. | PRICE |
|--------------|---------------------|--------------|----------------|-----------|---------|
| .6520 | 1/2 x 1-1/2 | 4-1/2 | 6-3/8 | BBBR.6520 | \$59.00 |
| .7760 | 1/2 x 1-1/2 | 5 | 6-7/8 | BBBR.7760 | 76.72 |

HIGH SPEED STEEL METRIC 1/2" ROUND SHANK CAR REAMERS

ICS

WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT SHANK



FAST SPIRAL

LEFT HAND FLUTE

High Speed Steel Metric 1/2" Round Shank Car Reamers are designed for lining up holes in structural steel fabrication bridgework, ship construction, automotive maintenance, and railroad car manufacture. Short Length makes it useful in close quarters with any 1/2" 3 jaw power tool. They are also known as Construction Reamers or Aligning Reamers.

| SIZE | DEC. EQUIV. | SHANK DIA. x LENGTH | FLUTE LENGTH | OVERALL LENGTH | ITEM NO. | PRICE |
|------|-------------|---------------------|--------------|----------------|------------|---------|
| 12mm | .4724 | 1/2 x 1-1/2 | 102mm | 152mm | CR-RSM12.0 | \$41.30 |
| 14mm | .5512 | 1/2 x 1-1/2 | 102mm | 152mm | CR-RSM14.0 | 50.48 |
| 16mm | .6299 | 1/2 x 1-1/2 | 125mm | 178mm | CR-RSM16.0 | 56.00 |
| 18mm | .7087 | 1/2 x 1-1/2 | 125mm | 178mm | CR-RSM18.0 | 62.72 |
| 19mm | .7480 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM19.0 | 75.16 |
| 20mm | .7874 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM20.0 | 76.12 |
| 22mm | .8661 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM22.0 | 76.12 |
| 24mm | .9449 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM24.0 | 85.12 |
| 25mm | .9843 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM25.0 | 98.56 |
| 26mm | 1.0256 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM26.0 | 108.00 |
| 28mm | 1.1024 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM28.0 | 114.24 |
| 30mm | 1.1811 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM30.0 | 137.46 |
| 32mm | 1.2598 | 1/2 x 1-1/2 | 132mm | 184mm | CR-RSM32.0 | 150.20 |