

HIGH SPEED STEEL BODY BOUND BOLT REAMERS

ICS

WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT
SHANK



LEFT HAND
FLUTE

Body Bound Bolt Reamers are designed to prevent the movement of a body bound bolt within the hole. They are manufactured to a tight tolerance slightly under the bolt size and used primarily for shoulder bolts on truck frames.

ITEM NO.	DECIMAL SIZE	SHANK DIA. x LENGTH	FLUTE LENGTH	OVERALL LENGTH	PRICE
BBBR.6520	.6520	1/2 x 1-1/2	4-1/2	6-3/8	\$59.00
BBBR.7760	.7760	1/2 x 1-1/2	5	6-7/8	76.72

HIGH SPEED STEEL AUTOMOTIVE STEERING AND SUSPENSION REAMERS

ICS

WIS

SPECIAL PURPOSE

RIGHT HAND CUT

3 FLAT
1/2" SHANK



LEFT HAND
FLUTE

20° SPIRAL FLUTE

High Speed Steel Automotive Steering and Suspension Reamers are manufactured with a taper of 1-1/2" per foot. They are designed for rebuilding and repairing automotive suspension systems. They are used to deburr and enlarge tapered holes for tie rod ends, steering arms, and ball joint applications. They are also referred to as Automotive Taper Reamers or Ball Joint Taper Reamers.

ITEM NO.	DIAMETER		FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER	NO. OF FLUTES	PRICE
	SMALL END	LARGE END					
ASSR028	.4375	.8125	3	5-1/2	1/2	6	\$57.50
ASSR048	.7500	1.3125	4-1/2	7	1/2	8	154.84


HIGH SPEED STEEL AUTOMOTIVE STEERING AND SUSPENSION REAMER SET

ICS

WIS

PLASTIC CASE

RIGHT HAND CUT

DESCRIPTION	SIZES IN SET	ITEM NO.	PRICE
<div style="border: 1px solid black; padding: 5px; background-color: black; color: white; font-weight: bold; margin-bottom: 10px;">2 PC REAMER SET</div> 	2 PIECE SET .4375, .7500	RS-ASSR-2	\$237.34