

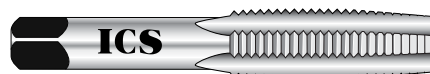
206A

HIGH SPEED STEEL - TITANIUM NITRIDE COATED OPTIONAL H-LIMIT HAND TAPS

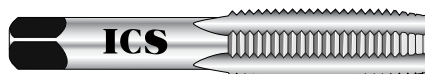
ICS **WIS**

GENERAL PURPOSE

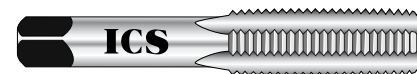
GROUND THREAD



TAPER TAP
7-10 Thread Chamfer
at 5 degrees per side



PLUG TAP
3-5 Thread Chamfer
at 8 degrees per side



BOTTOMING TAP
1-2 Thread Chamfer
at 18 degrees per side

High Speed Steel Optional H-Limit Hand Taps with straight flutes are designed for applications where the basic pitch diameter must be smaller or larger than the standard H-Limit for diameter of tap size required. High Speed Steel Optional H-Limit Hand Taps are also available with a Titanium Nitride coating.

SIZE	THREADS PER INCH			NO. OF FLUTES	LIMIT NO.	PRICE EACH HIGH SPEED STEEL	
	NC UNC	NF UNF	NS			TAPER, PLUG, BOTTOMING	TAPER, PLUG, BOTTOMING 3 PC SET
						OHLT	OHLTS
6	32	40	-	3	H2	4.50	13.50
8	-	36	-	4	H2	4.76	14.28
10	24	-	-	4	H2	4.76	14.28
12	-	28	-	4	H5	5.72	17.02
1/4	20	-	-	4	H1,2,5	4.46	13.38
5/16	18	-	-	4	H2	5.24	15.72
3/8	16	-	-	4	H2,4,5	6.06	18.18
1/2	13	-	-	4	H1,2,5	11.10	33.30
9/16	-	18	-	4	H3	16.02	48.06
5/8	11	18	-	4	H1,2,5	17.82	53.64
3/4	10	-	-	4	H1,2,5	24.98	74.98
3/4	-	16	-	4	H2,5	24.98	74.98
7/8	9	-	-	4	H2,3,6	34.54	103.62
7/8	-	14	-	4	H3,6	34.54	103.62
1	8	-	-	4	H2,3,6	52.80	158.40
1	-	12	-	4	H2,3	52.80	158.40
1	-	-	14	4	H1,3,6	52.80	158.40
1-1/8	7	-	-	4	H6	78.82	236.46
1-1/8	-	12	-	4	H3	78.82	236.46
1-1/4	7	12	-	4-6	H3	100.00	300.00
1-3/4	5	-	-	6	H6	176.20	-
2	4-1/2	-	-	6	H6	226.80	-

PRICE EACH TiN COATED
TAPER, PLUG, BOTTOMING
OHLTT
6.50
8.36
8.36
9.32
8.06
10.72
11.56
16.60
27.48
27.82
35.98
35.98
49.94
49.94
75.50
75.70
75.70
124.52
124.52
145.70
240.60
-

TAP DRILL SIZE APPROX. 75% THREAD		
NC	NF	NS
36	33	-
-	29	-
25	-	-
-	14	-
7	-	-
"F"	-	-
5/16	-	-
"U"	-	25/64
27/64	-	-
17/32	37/64	-
21/32	-	-
-	11/16	-
49/64	-	-
-	13/16	-
7/8	-	-
-	15/16	-
-	1-3/64	-
63/64	-	-
63/64	-	1-3/64
1-7/64	1-1164	-
1-9/16	-	-
1-25/32	-	-