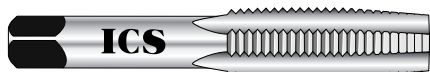


## HIGH SPEED STEEL EIGHT PITCH HAND TAPS

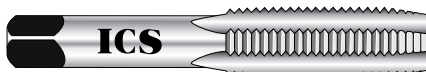
**ICS** **WIS**

**SPECIAL PURPOSE**

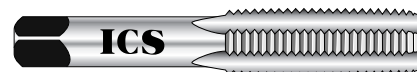
**GROUND THREAD**



**TAPER TAP**  
7-10 Thread Chamfer  
at 5 degrees per side



**PLUG TAP**  
3-5 Thread Chamfer  
at 8 degrees per side



**BOTTOMING TAP**  
1-2 Thread Chamfer  
at 18 degrees per side

Eight Pitch Hand Taps are classified as coarse pitch series taps. They were originally designed for threading large diameter, high pressure joint bolts and nuts and are now used mainly by oil related industries, utilities, and general construction.

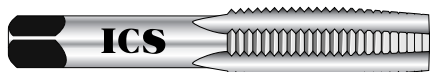
THREAD SIZE	NO. OF FLUTES	LIMIT NO.	ITEM NO.			PRICE
			TAPER	PLUG	BOTTOMING	
1-1/16 - 8	4	H4	STHT104-08T	STHT104-08P	STHT104-08B	\$ 72.96
1-1/8 - 8	4	H4	STHT108-08T	STHT108-08P	STHT108-08B	72.96
1-3/16 - 8	4	H4	STHT112-08T	STHT112-08P	STHT112-08B	101.82
1-1/4 - 8	4	H4	STHT116-08T	STHT116-08P	STHT116-08B	101.82
1-5/16 - 8	4	H4	STHT120-08T	STHT120-08P	STHT120-08B	128.02
1-3/8 - 8	4	H4	STHT124-08T	STHT124-08P	STHT124-08B	128.02
1-7/16 - 8	4	H5	STHT128-08T	STHT128-08P	STHT128-08B	180.24
1-1/2 - 8	4	H4	STHT132-08T	STHT132-08P	STHT132-08B	161.08
1-5/8 - 8	6	H6	STHT140-08T	STHT140-08P	STHT140-08B	164.24
1-3/4 - 8	6	H6	STHT148-08T	STHT148-08P	STHT148-08B	182.44
1-7/8 - 8	6	H6	STHT156-08T	STHT156-08P	STHT156-08B	216.32
2 - 8	6	H6	STHT200-08T	STHT200-08P	STHT200-08B	↑ CALL FOR PRICE ↓
2-1/8 - 8	6	H6	STHT208-08T	STHT208-08P	STHT208-08B	
2-1/4 - 8	6	H6	STHT216-08T	STHT216-08P	STHT216-08B	
2-3/8 - 8	6	H6	STHT224-08T	STHT224-08P	STHT224-08B	
2-1/2 - 8	6	H8	STHT232-08T	STHT232-08P	STHT232-08B	
2-5/8 - 8	6	H8	STHT240-08T	STHT240-08P	STHT240-08B	
2-3/4 - 8	6	H8	STHT248-08T	STHT248-08P	STHT248-08B	
2-7/8 - 8	6	H8	STHT256-08T	STHT256-08P	STHT256-08B	
3 - 8	6	H8	STHT300-08T	STHT300-08P	STHT300-08B	
3-1/8 - 8	6	H8	STHT308-08T	STHT308-08P	STHT308-08B	
3-1/4 - 8	6	H8	STHT316-08T	STHT316-08P	STHT316-08B	
3-3/8 - 8	6	H8	STHT324-08T	STHT324-08P	STHT324-08B	
3-1/2 - 8	6	H8	STHT332-08T	STHT332-08P	STHT332-08B	
3-3/4 - 8	6	H8	STHT348-08T	STHT348-08P	STHT348-08B	
4 - 8	6	H10	STHT400-08T	STHT400-08P	STHT400-08B	

## HIGH SPEED STEEL TEN PITCH SUCKER ROD HAND TAPS

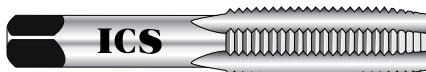
**ICS** **WIS**

**SPECIAL PURPOSE**

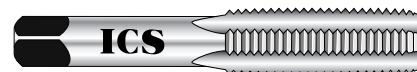
**GROUND THREAD**



**TAPER TAP**  
7-10 Thread Chamfer  
at 5 degrees per side



**PLUG TAP**  
3-5 Thread Chamfer  
at 8 degrees per side



**BOTTOMING TAP**  
1-2 Thread Chamfer  
at 18 degrees per side

High Speed Steel Ten Pitch Sucker Rod Hand Taps were designed for use by oil pumping stations to thread sucker rod and other applications requiring quick assembly. They are made specifically for this purpose and should not be considered the same as regular ten pitch intermediate series taps.

SIZE OF ROD	NOMINAL THREAD SIZES	NO. OF FLUTES	LIMIT NO.	ITEM NO.			PRICE
				TAPER	PLUG	BOTTOMING	
1/2	3/4 - 10	4	H3	SRHT048-10T	SRHT048-10P	SRHT048-10B	CALL FOR PRICE
5/8	15/16 - 10	4	H4	SRHT060-10T	SRHT060-10P	SRHT060-10B	
3/4	1-1/16 - 10	4	H5	SRHT104-10T	SRHT104-10P	SRHT104-10B	
7/8	1-3/16 - 10	4	H5	SRHT112-10T	SRHT112-10P	SRHT112-10B	
1	1-3/8 - 10	4	H5	SRHT124-10T	SRHT124-10P	SRHT124-10B	
1-1/8	1-9/16 - 10	6	H5	SRHT136-10T	SRHT136-10P	SRHT136-10B	