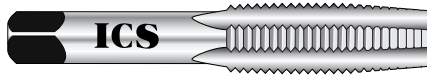


## HIGH SPEED STEEL EIGHT PITCH HAND TAPS

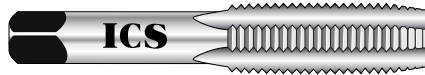
**ICS** **WIS**

**SPECIAL PURPOSE**

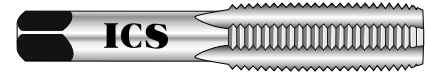
**GROUND THREAD**



**TAPER TAP**  
7-10 Thread Chamfer  
at 5 degrees per side



**PLUG TAP**  
3-5 Thread Chamfer  
at 8 degrees per side



**BOTTOMING TAP**  
1-2 Thread Chamfer  
at 18 degrees per side

Eight Pitch Hand Taps are classified as coarse pitch series taps. They were originally designed for threading large diameter, high pressure joint bolts and nuts and are now used mainly by oil related industries, utilities, and general construction.

ITEM NO.	THREAD SIZE	NO. OF FLUTES	LIMIT NO.	PRICE
STHT104-08	1-1/16 - 8	4	H4	\$72.96
STHT108-08	1-1/8 - 8	4	H4	72.96
STHT112-08	1-3/16 - 8	4	H4	101.82
STHT116-08	1-1/4 - 8	4	H4	101.82
STHT120-08	1-5/16 - 8	4	H4	128.02
STHT124-08	1-3/8 - 8	4	H4	128.02
STHT128-08	1-7/16 - 8	4	H5	180.24
STHT132-08	1-1/2 - 8	4	H4	161.08
STHT140-08	1-5/8 - 8	6	H6	164.24
STHT148-08	1-3/4 - 8	6	H6	182.44
STHT156-08	1-7/8 - 8	6	H6	216.32
STHT200-08	2 - 8	6	H6	CALL
STHT208-08	2-1/8 - 8	6	H6	

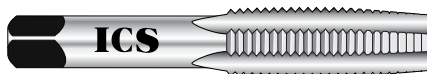
ITEM NO.	THREAD SIZE	NO. OF FLUTES	LIMIT NO.	PRICE
STHT216-08	2-1/4 - 8	6	H6	
STHT224-08	2-3/8 - 8	6	H6	
STHT232-08	2-1/2 - 8	6	H8	
STHT240-08	2-5/8 - 8	6	H8	
STHT248-08	2-3/4 - 8	6	H8	CALL FOR PRICE
STHT256-08	2-7/8 - 8	6	H8	
STHT300-08	3 - 8	6	H8	
STHT308-08	3-1/8 - 8	6	H8	
STHT316-08	3-1/4 - 8	6	H8	
STHT324-08	3-3/8 - 8	6	H8	
STHT332-08	3-1/2 - 8	6	H8	
STHT348-08	3-3/4 - 8	6	H8	
STHT400-08	4 - 8	6	H10	

## HIGH SPEED STEEL TEN PITCH SUCKER ROD HAND TAPS

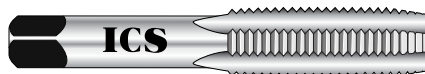
**ICS** **WIS**

**SPECIAL PURPOSE**

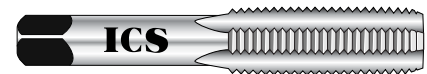
**GROUND THREAD**



**TAPER TAP**  
7-10 Thread Chamfer  
at 5 degrees per side



**PLUG TAP**  
3-5 Thread Chamfer  
at 8 degrees per side



**BOTTOMING TAP**  
1-2 Thread Chamfer  
at 18 degrees per side

High Speed Steel Ten Pitch Sucker Rod Hand Taps were designed for use by oil pumping stations to thread sucker rod and other applications requiring quick assembly. They are made specifically for this purpose and should not be considered the same as regular ten pitch intermediate series tap.

SIZE OF ROD	ITEM NO.	NOMINAL THREAD SIZES	NO. OF FLUTES	LIMIT NO.	PRICE
1/2	SRHT034-10	3/4 - 10	4	H3	
5/8	SRHT060-10	15/16 - 10	4	H4	CALL FOR PRICE
3/4	SRHT104-10	1-1/16 - 10	4	H5	
7/8	SRHT112-10	1-3/16 - 10	4	H5	
1	SRHT124-10	1-3/8 - 10	4	H5	
1-1/8	SRHT136-10	1-9/16 - 10	6	H5	

- Please specify Taper (T), Plug (P) or Bottoming (B) chamfer. Examples: STHT104-08T, STHT108-08P, SRHT124-10B.