

HIGH SPEED STEEL COIL ROD THREAD TAPS

ICS USA

SPECIAL PURPOSE

GROUND THREAD



PLUG
CHAMFER

High Speed Steel Coil Rod Thread Taps are designed for threading or rethreading holes for coil threaded rod used in concrete forming applications.

SIZE OF COIL ROD	NOMINAL THREAD SIZE	NO. OF FLUTES	TAP DRILL SIZE	ITEM NO.
3/8	3/8 - 7	2	21/64	CRTT024-07
1/2	1/2 - 6	3-4	7/16	CRTT032-06
5/8	5/8 - 4-1/2	4	9/16	CRTT040-04.5
3/4	3/4 - 4-1/2	4	21/32	CRTT048-04.5
7/8	7/8 - 4-1/2	4	25/32	CRTT056-04.5

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SIZE OF COIL ROD	NOMINAL THREAD SIZE	NO. OF FLUTES	TAP DRILL SIZE	ITEM NO.
1	1 - 3-1/2	4	7/8	CRTT100-03.5
1-1/4	1-1/4 - 3-1/2	4	1-1/8	CRTT116-03.5
1-1/2	1-1/2 - 3-1/2	6	1-3/8	CRTT132-03.5
2	2 - 3-1/2	6	1-7/8	CRTT200-03.5

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