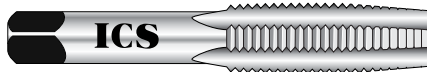


HIGH SPEED STEEL SPECIAL THREAD HAND TAPS

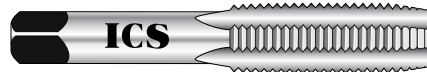
ICS **WIS**

SPECIAL PURPOSE

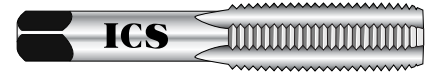
GROUND THREAD



TAPER TAP
7-10 Thread Chamfer
at 5 degrees per side



PLUG TAP
3-5 Thread Chamfer
at 8 degrees per side



BOTTOMING TAP
1-2 Thread Chamfer
at 18 degrees per side

Special Thread Hand Taps are designed for applications where standard coarse, fine, or extra-fine thread taps are not applicable or where design considerations require non-standard pitches. Most sizes are available in taper, bottoming or plug chamfer. When taper or bottoming chamfer taps are not available in size ordered, plug chamfer taps will be substituted to complete order.

SIZE	THREADS PER INCH	PRICE
		STHT
6	36-48	\$ 9.08
7	36-40-48	9.08
8 (5/32)	24-40-48	9.08
10 (3/16)	28-36-40-48	9.08
12 (7/32)	32-36-40-48	9.08
1/4	24-26-32-36-40-48	7.46
9/32	32-40	7.94
5/16	20-22-32-36-40	9.92
11/32	32	9.92
3/8	14-18-20-28-32	8.52
7/16	24-27-28-32-40	13.56
15/32	32	13.72
1/2	12-14-16-18-24-27-28-32-40	13.72
9/16	16-20-24-27-28-30-32-40	18.48
5/8	12-14-16-20-24-26-27-28-32-36-40	20.38
11/16	12-18-20-24-27	22.38
11/16	32	25.00
3/4	12-14-18-20-24-26-27-28-32-36	28.74
13/16	10-12-14-18-20-24-26	36.40
13/16	28-32-36	40.54
7/8	12	38.56
7/8	16-18-20-24-27-32-40	39.64
15/16	12-14-16-18-20-24-27-32	48.40
1	10-16-18-20-24-26-27-28-32-36-40	56.00
1-1/16	8-12	72.96
1-1/16	10	91.54
1-1/8	8	72.96
1-1/8	10-16-18-20-24-27-32	91.54
1-3/16	8-12	101.82
1-3/16	10	118.96
1-3/16	14-16-18-20-24	116.34
1-1/4	8-10	101.82
1-1/4	14-16-18-20-24-26-32	116.34
1-5/16	8-12	128.02
1-5/16	14-16-18-20	147.18
1-3/8	8	128.02
1-3/8	10-14-16-18-20-24	147.78
1-7/16	8-12-16-18-20	180.24
1-1/2	8	161.08
1-1/2	10-14-16-18-20-24-32	183.66
1-9/16	12-16-18-20	176.32
1-5/8	5-1/2 - 8	164.24
1-5/8	10-14-16-18	189.70
1-5/8	12	140.12

SIZE	THREADS PER INCH	PRICE
		STHT
1-11/16	12	\$270.38
1-11/16	16-18-20	186.04
1-3/4	6	204.36
1-3/4	8	212.86
1-3/4	10	208.02
1-3/4	12	141.48
1-3/4	14-16-18	204.36
1-3/4	20-24	159.84
1-13/16	16	204.36
1-7/8	5-8	216.32
1-7/8	10	247.42
1-7/8	12	156.34
1-7/8	16-18-20	176.68
1-15/16	12-16-18	199.78
2	6-8	
2	10	
2	12	
2	14-16-18-20	
2-1/16	12	
2-1/8	8	
2-1/8	12	
2-1/4	8	
2-1/4	12	
2-1/4	14-16-18	
2-5/16	14-16-18	
2-3/8	8-12-16-18	
2-1/2	8	
2-1/2	12	CALL FOR PRICE
2-1/2	16	CALL FOR PRICE
2-5/8	8-12-16	
2-3/4	8	
2-3/4	12	
2-3/4	16	
2-7/8	8-12	
3	8	
3	12	
3	16-18	
3-1/8	8-12	
3-1/4	8-12	
3-1/2	8	
3-1/2	12	
3-3/4	8-12	
4	8	
4	12	

NOTE Sizes over 4" diameter are available upon request.