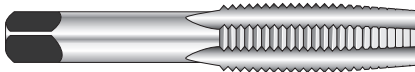


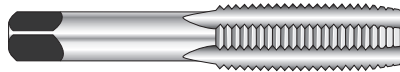
# HIGH SPEED STEEL SPECIAL THREAD HAND TAPS

**ICS WIS**



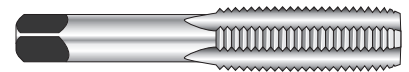
**TAPER TAP (T)**  
7-10 Thread Chamfer  
at 5 degrees per side

**SPECIAL PURPOSE**



**PLUG TAP (P)**  
3-5 Thread Chamfer  
at 8 degrees per side

**GROUND THREAD**



**BOTTOMING TAP (B)**  
1-2 Thread Chamfer  
at 18 degrees per side

## SIZES 1-3/8" - 14 to 4" - 12

SIZE	T.P.I.	CHAMFER	ITEM NO.	PRICE
1-3/8	14	PLUG	STHT124-14P	167.74
1-3/8	14	TAPER	STHT124-14T	167.74
1-3/8	16	BOTTOM	STHT124-16B	167.74
1-3/8	16	PLUG	STHT124-16P	167.74
1-3/8	16	TAPER	STHT124-16T	167.74
1-3/8	18	BOTTOM	STHT124-18B	167.74
1-3/8	18	PLUG	STHT124-18P	167.74
1-3/8	18	TAPER	STHT124-18T	167.74
1-3/8	20	BOTTOM	STHT124-20B	167.74
1-3/8	20	PLUG	STHT124-20P	167.74
1-3/8	20	TAPER	STHT124-20T	167.74
1-3/8	24	BOTTOM	STHT124-24B	167.74
1-3/8	24	PLUG	STHT124-24P	167.74
1-3/8	24	TAPER	STHT124-24T	167.74
1-7/16	12	BOTTOM	STHT128-12B	194.20
1-7/16	12	PLUG	STHT128-12P	194.20
1-7/16	12	TAPER	STHT128-12T	194.20
1-7/16	16	BOTTOM	STHT128-16B	194.20
1-7/16	16	PLUG	STHT128-16P	194.20
1-7/16	16	TAPER	STHT128-16T	194.20
1-7/16	18	BOTTOM	STHT128-18B	194.20
1-7/16	18	PLUG	STHT128-18P	194.20
1-7/16	18	TAPER	STHT128-18T	194.20
1-7/16	20	BOTTOM	STHT128-20B	194.20
1-7/16	20	PLUG	STHT128-20P	194.20
1-7/16	20	TAPER	STHT128-20T	194.20
1-1/2	14	BOTTOM	STHT132-14B	192.84
1-1/2	14	PLUG	STHT132-14P	192.84
1-1/2	14	TAPER	STHT132-14T	192.84
1-1/2	16	BOTTOM	STHT132-16B	192.84
1-1/2	16	PLUG	STHT132-16P	192.84
1-1/2	16	TAPER	STHT132-16T	192.84
1-1/2	18	BOTTOM	STHT132-18B	192.84
1-1/2	18	PLUG	STHT132-18P	192.84
1-1/2	18	TAPER	STHT132-18T	192.84
1-1/2	20	BOTTOM	STHT132-20B	192.84
1-1/2	20	PLUG	STHT132-20P	192.84
1-1/2	20	TAPER	STHT132-20T	192.84
1-1/2	24	BOTTOM	STHT132-24B	192.84
1-1/2	24	PLUG	STHT132-24P	192.84
1-1/2	24	TAPER	STHT132-24T	192.84
1-1/2	32	BOTTOM	STHT132-32B	192.84
1-1/2	32	PLUG	STHT132-32P	192.84
1-1/2	32	TAPER	STHT132-32T	192.84
1-9/16	12	BOTTOM	STHT136-12B	226.62
1-9/16	12	PLUG	STHT136-12P	226.62
1-9/16	12	TAPER	STHT136-12T	226.62
1-9/16	16	BOTTOM	STHT136-16B	226.62
1-9/16	16	PLUG	STHT136-16P	226.62
1-9/16	16	TAPER	STHT136-16T	226.62
1-9/16	18	BOTTOM	STHT136-18B	226.62
1-9/16	18	PLUG	STHT136-18P	226.62
1-9/16	18	TAPER	STHT136-18T	226.62
1-9/16	20	BOTTOM	STHT136-20B	262.22
1-9/16	20	PLUG	STHT136-20P	262.22
1-9/16	20	TAPER	STHT136-20T	262.22
1-5/8	5-1/2	BOTTOM	STHT140-05.5B	221.44
1-5/8	5-1/2	PLUG	STHT140-05.5P	221.44
1-5/8	5-1/2	TAPER	STHT140-05.5T	221.44
1-5/8	12	BOTTOM	STHT140-12B	293.16
1-5/8	12	PLUG	STHT140-12P	293.16
1-5/8	12	TAPER	STHT140-12T	293.16
1-5/8	16	BOTTOM	STHT140-16B	221.44
1-5/8	16	PLUG	STHT140-16P	221.44
1-5/8	16	TAPER	STHT140-16T	221.44
1-5/8	18	BOTTOM	STHT140-18B	221.44
1-5/8	18	PLUG	STHT140-18P	221.44
1-5/8	18	TAPER	STHT140-18T	221.44
1-11/16	12	BOTTOM	STHT144-12B	285.28
1-11/16	12	PLUG	STHT144-12P	285.28
1-11/16	12	TAPER	STHT144-12T	285.28
1-11/16	16	BOTTOM	STHT144-16B	285.28
1-11/16	16	PLUG	STHT144-16P	285.28
1-11/16	16	TAPER	STHT144-16T	285.28
1-11/16	18	BOTTOM	STHT144-18B	285.28

SIZE	T.P.I.	CHAMFER	ITEM NO.	PRICE
1-11/16	18	PLUG	STHT144-18P	285.28
1-11/16	18	TAPER	STHT144-18T	285.28
1-11/16	20	BOTTOM	STHT144-20B	285.28
1-11/16	20	PLUG	STHT144-20P	285.28
1-11/16	20	TAPER	STHT144-20T	285.28
1-3/4	6	BOTTOM	STHT148-06B	285.36
1-3/4	6	PLUG	STHT148-06P	285.36
1-3/4	6	TAPER	STHT148-06T	285.36
1-3/4	12	BOTTOM	STHT148-12B	285.36
1-3/4	12	PLUG	STHT148-12P	285.36
1-3/4	12	TAPER	STHT148-12T	285.36
1-3/4	14	BOTTOM	STHT148-14B	285.36
1-3/4	14	PLUG	STHT148-14P	285.36
1-3/4	14	TAPER	STHT148-14T	285.36
1-3/4	16	BOTTOM	STHT148-16B	285.36
1-3/4	16	PLUG	STHT148-16P	285.36
1-3/4	16	TAPER	STHT148-16T	285.36
1-3/4	18	BOTTOM	STHT148-18B	285.36
1-3/4	18	PLUG	STHT148-18P	285.36
1-3/4	18	TAPER	STHT148-18T	285.36
1-3/4	20	BOTTOM	STHT148-20B	285.36
1-3/4	20	PLUG	STHT148-20P	285.36
1-3/4	20	TAPER	STHT148-20T	285.36
1-3/4	24	BOTTOM	STHT148-24B	285.36
1-3/4	24	PLUG	STHT148-24P	285.36
1-3/4	24	TAPER	STHT148-24T	285.36
1-13/16	16	BOTTOM	STHT152-16B	214.58
1-13/16	16	PLUG	STHT152-16P	214.58
1-13/16	16	TAPER	STHT152-16T	214.58
1-7/8	5	BOTTOM	STHT156-05B	390.62
1-7/8	5	PLUG	STHT156-05P	390.62
1-7/8	5	TAPER	STHT156-05T	390.62
1-7/8	12	BOTTOM	STHT156-12B	390.62
1-7/8	12	PLUG	STHT156-12P	390.62
1-7/8	12	TAPER	STHT156-12T	390.62
1-7/8	16	BOTTOM	STHT156-16B	390.62
1-7/8	16	PLUG	STHT156-16P	390.62
1-7/8	16	TAPER	STHT156-16T	390.62
1-7/8	18	BOTTOM	STHT156-18B	390.62
1-7/8	18	PLUG	STHT156-18P	390.62
1-7/8	18	TAPER	STHT156-18T	390.62
1-7/8	20	BOTTOM	STHT156-20B	390.62
1-7/8	20	PLUG	STHT156-20P	390.62
1-7/8	20	TAPER	STHT156-20T	390.62
1-15/16	12	BOTTOM	STHT160-12B	390.62
1-15/16	12	PLUG	STHT160-12P	390.62
1-15/16	12	TAPER	STHT160-12T	390.62
1-15/16	16	BOTTOM	STHT160-16B	390.62
1-15/16	16	PLUG	STHT160-16P	390.62
1-15/16	16	TAPER	STHT160-16T	390.62
1-15/16	18	BOTTOM	STHT160-18B	390.62
1-15/16	18	PLUG	STHT160-18P	390.62
1-15/16	18	TAPER	STHT160-18T	390.62
2	6	BOTTOM	STHT200-06B	394.28
2	6	PLUG	STHT200-06P	394.28
2	6	TAPER	STHT200-06T	394.28
2	12	BOTTOM	STHT200-12B	394.28
2	12	PLUG	STHT200-12P	394.28
2	12	TAPER	STHT200-12T	394.28
2	14	BOTTOM	STHT200-14B	394.28
2	14	PLUG	STHT200-14P	394.28
2	14	TAPER	STHT200-14T	394.28
2	16	BOTTOM	STHT200-16B	394.28
2	16	PLUG	STHT200-16P	394.28
2	16	TAPER	STHT200-16T	394.28
2	18	BOTTOM	STHT200-18B	394.28
2	18	PLUG	STHT200-18P	394.28
2	18	TAPER	STHT200-18T	394.28
2	20	BOTTOM	STHT200-20B	394.28
2	20	PLUG	STHT200-20P	394.28
2	20	TAPER	STHT200-20T	394.28
2-1/16	12	BOTTOM	STHT204-12B	CALL FOR PRICE
2-1/16	12	PLUG	STHT204-12P	CALL FOR PRICE
2-1/16	12	TAPER	STHT204-12T	CALL FOR PRICE
2-1/8	12	BOTTOM	STHT208-12B	402.72

SIZE	T.P.I.	CHAMFER	ITEM NO.	PRICE
2-1/8	12	PLUG	STHT208-12P	402.72
2-1/8	12	TAPER	STHT208-12T	402.72
2-1/4	12	BOTTOM	STHT216-12B	527.68
2-1/4	12	PLUG	STHT216-12P	527.68
2-1/4	12	TAPER	STHT216-12T	527.68
2-1/4	14	BOTTOM	STHT216-14B	-
2-1/4	14	PLUG	STHT216-14P	-
2-1/4	14	TAPER	STHT216-14T	-
2-1/4	16	BOTTOM	STHT216-16B	-
2-1/4	16	PLUG	STHT216-16P	-
2-1/4	16	TAPER	STHT216-16T	-
2-1/4	18	BOTTOM	STHT216-18B	-
2-1/4	18	PLUG	STHT216-18P	CALL FOR PRICE
2-1/4	18	TAPER	STHT216-18T	CALL FOR PRICE
2-5/16	14	BOTTOM	STHT220-14B	-
2-5/16	14	PLUG	STHT220-14P	-
2-5/16	14	TAPER	STHT220-14T	-
2-5/16	16	BOTTOM	STHT220-16B	-
2-5/16	16	PLUG	STHT220-16P	-
2-5/16	16	TAPER	STHT220-16T	-
2-5/16	18	BOTTOM	STHT220-18B	-
2-5/16	18	PLUG	STHT220-18P	-
2-5/16	18	TAPER	STHT220-18T	-
2-3/8	12	BOTTOM	STHT224-12B	527.68
2-3/8	12	PLUG	STHT224-12P	527.68
2-3/8	12	TAPER	STHT224-12T	527.68
2-3/8	16	BOTTOM	STHT224-16B	527.68
2-3/8	16	PLUG	STHT224-16P	527.68
2-3/8	16	TAPER	STHT224-16T	527.68
2-3/8	18	BOTTOM	STHT224-18B	527.68
2-3/8	18	PLUG	STHT224-18P	527.68
2-3/8	18	TAPER	STHT224-18T	527.68
2-1/2	12	BOTTOM	STHT232-12B	775.96
2-1/2	12	PLUG	STHT232-12P	775.96
2-1/2	12	TAPER	STHT232-12T	775.96
2-1/2	16	BOTTOM	STHT232-16B	775.96
2-1/2	16	PLUG	STHT232-16P	775.96
2-1/2	16	TAPER	STHT232-16T	775.96
2-5/8	12	BOTTOM	STHT240-12B	-
2-5/8	12	PLUG	STHT240-12P	-
2-5/8	12	TAPER	STHT240-12T	-
2-5/8	16	BOTTOM	STHT240-16B	-
2-5/8	16	PLUG	STHT240-16P	-
2-5/8	16	TAPER	STHT240-16T	-
2-3/4	12	BOTTOM	STHT248-12B	CALL FOR PRICE
2-3/4	12	PLUG	STHT248-12P	CALL FOR PRICE
2-3/4	12	TAPER	STHT248-12T	CALL FOR PRICE
2-3/4	16	BOTTOM	STHT248-16B	-
2-3/4	16	PLUG	STHT248-16P	-
2-3/4	16	TAPER	STHT248-16T	-
2-7/8	12	BOTTOM	STHT256-12B	-
2-7/8	12	PLUG	STHT256-12P	-
2-7/8	12	TAPER	STHT256-12T	-
3	12	BOTTOM	STHT300-12B	966.00
3	12	PLUG	STHT300-12P	966.00
3	12	TAPER	STHT300-12T	966.00
3	16	BOTTOM	STHT300-16B	966.00
3	16	PLUG	STHT300-16P	966.00
3	16	TAPER	STHT300-16T	966.00
3	18	BOTTOM	STHT300-18B	966.00
3	18	PLUG	STHT300-18P	966.00
3	18	TAPER	STHT300-18T	966.00
3-1/8	12	BOTTOM	STHT308-12B	-
3-1/8	12	PLUG	STHT308-12P	-
3-1/8	12	TAPER	STHT308-12T	-
3-1/4	12	BOTTOM	STHT316-12B	-
3-1/4	12	PLUG	STHT316-12P	-
3-1/4				