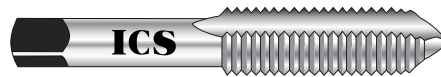


HIGH SPEED STEEL SPIRAL POINT TAPS (GUN TAPS)

ICS WIS

GENERAL PURPOSE

GROUND THREAD



PLUG
CHAMFER

Spiral Point Taps are ideal for machine tapping through holes or blind holes with adequate bottom clearance. They are called "Gun Taps" because they shoot the chips ahead of the tap. This also reduces loading and clogging in the flutes.

SIZE	THREADS PER INCH			NO. OF FLUTES	LIMIT NO.	PRICE EACH	
	NC UNC	NF UNF	NS			HIGH SPEED STEEL	TIN COATED
						SPT	SPTT
0	-	80	-	2	H2	\$13.12	\$15.36
1	64	72	-	2	H2	12.20	14.44
2	56	64	-	2	H2	10.42	12.66
3	48	56	-	2	H2	8.32	10.56
4	40	48	-	2	H2	5.58	7.82
5	40	44	-	2	H2	5.58	7.82
6	32	40	-	2	H3	4.70	6.94
8	32	36	-	2	H3	4.70	8.72
10	24	32	-	2	H3	4.70	8.72
12	24	28	-	2	H3	6.28	10.32
1/4	20	28	-	2	H3	4.70	8.72
5/16	18	24	-	2	H3	5.22	11.38
3/8	16	24	-	3	H3	6.84	13.00
7/16	14	20	-	3	H3	11.30	17.46
1/2	13	20	-	3	H3	11.62	17.78
9/16	12	18	-	3	H3	18.56	29.76
5/8	11	18	-	3	H3	25.36	36.56
11/16	-	-	11-16	3	H3	30.64	42.96
3/4	10	16	-	3	H3	34.72	47.04
7/8	9	14	-	3	H4	48.34	65.60
1	8	12	14	3	H4	65.26	90.90

PACKAGING

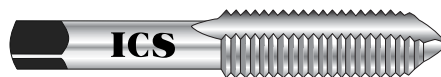
#0 to 1/2" - 12 Taps/Box 9/16" to 1" - 3 Taps/Box

HIGH SPEED STEEL METRIC SPIRAL POINT TAPS (GUN TAPS)

ICS WIS

GENERAL PURPOSE

GROUND THREAD



PLUG
CHAMFER

Metric Spiral Point Taps are ideal for machine tapping through holes or blind holes with adequate bottom clearance. They are called "Gun Taps" because they shoot the chips ahead of the tap. This also reduces loading and clogging in the flutes.

SIZE (mm)	PITCH (mm)	NO. OF FLUTES	PRICE EACH	
			HSS	TIN
			SPTM	SPTMT
M1.6	.35	2	\$19.72	\$21.96
M1.8	.35	2	19.72	21.96
M2	.40	2	16.34	18.58
M2.2	.45	2	11.90	14.14
M2.5	.45	2	11.90	14.14
M3	.50	2	9.20	11.44
M3.5	.60	2	9.20	11.44
M4	.70	2	7.68	11.70
M4.5	.75	2	7.68	11.70
M5	.80	2	7.68	11.70
M6	1.00	2	7.68	11.70
M6.3	1.00	2	8.28	12.30
M7	1.00	2	8.28	14.44
M8	1.25	2	8.28	14.44

SIZE (mm)	PITCH (mm)	NO. OF FLUTES	PRICE EACH	
			HSS	TIN
			SPTM	SPTMT
M8	1.00	2	\$9.26	\$15.42
M10	1.50	3	12.82	18.98
M10	1.25	3	12.82	18.98
M12	1.75	3	19.64	25.80
M12	1.25	3	21.70	27.86
M14	2.00	3	29.04	40.24
M14	1.50	3	29.04	40.24
M16	2.00	3	34.40	45.60
M16	1.50	3	34.40	45.60
M18	1.50	3	43.56	55.88
M18	2.50	3	43.56	55.88
M20	1.50	3	48.60	65.84
M20	2.50	3	48.60	65.84
M24	3.00	3	72.50	98.14

PACKAGING

M1.6 - M14 - 12 Taps/Box M16 - M24 - 3 Taps/Box

Metric sizes in bold type are coarse thread form.