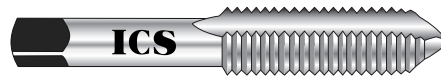


HIGH SPEED STEEL +.005 OVERSIZE SPIRAL POINT TAPS

ICS **WIS**

GENERAL PURPOSE

GROUND THREAD



**PLUG
CHAMFER**

Oversize Spiral Point Taps are used primarily where a piece will be plated or heat treated after tapping. They are also used when tapping plastics or zinc alloys where it is difficult to maintain the proper tapped hole size because of abrasion or shrinkage.

SIZE	THREADS PER INCH		NO. OF FLUTES	PRICE EACH
	NC UNC	NF UNF		HSS SPTO
6	32	-	2	\$6.62
8	32	-	2	6.62
10	24	32	2	6.62
1/4	20	28	2	6.62
5/16	18	24	2	7.14
3/8	16	24	3	8.66

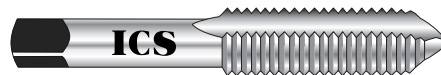
SIZE	THREADS PER INCH			NO. OF FLUTES	PRICE EACH
	NC UNC	NF UNF	NS		HSS SPTO
7/16	14	20	-	3	\$14.52
1/2	13	20	-	3	14.78
5/8	11	18	-	3	28.44
3/4	10	16	-	3	39.90
7/8	9	14	-	3	54.84
1	8	12	14	3	73.50

COBALT SPIRAL POINT TAPS

ICS **WIS**

HEAVY DUTY

GROUND THREAD



**PLUG
CHAMFER**

Cobalt Spiral Point Taps are designed for tapping difficult applications such as heat treated steels up to 45 RC, tool steels, and other tough alloys.

ITEM NO.			THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH	
ALPHA PREFIX	NUMERIC SIZE	SUFFIX TPI	SIZE	NC UNC				NF UNF
SPTC	#02	- (TPI)	2	56	64	2	H3	\$12.26
SPTC	#03	- (TPI)	3	48	56	2	H3	12.26
SPTC	#04	- (TPI)	4	40	48	2	H3	10.72
SPTC	#06	- (TPI)	6	40	32	2	H3	10.72
SPTC	#08	- (TPI)	8	32	36	2	H3	10.72
SPTC	#10	- (TPI)	10	24	32	2	H3	10.72
SPTC	016	- (TPI)	1/4	20	28	2	H3	12.00
SPTC	020	- (TPI)	5/16	18	24	2	H3	14.00
SPTC	024	- (TPI)	3/8	16	24	3	H3	16.36
SPTC	028	- (TPI)	7/16	14	20	3	H3	18.00
SPTC	032	- (TPI)	1/2	13	20	3	H3	19.38
SPTC	040	- (TPI)	5/8	11	18	3	H3	45.38
SPTC	048	- (TPI)	3/4	10	16	3	H3	68.86

HIGH SPEED STEEL SPIRAL POINT EXTENSION TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD

**DROP THRU
SHANK**



**PLUG
CHAMFER**

Spiral Point Extension Taps are designed for deep hole tapping where the work requires an undercut shank to follow through hole.

ITEM NO.			THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	OVERALL LENGTH	PRICE EACH
ALPHA PREFIX	NUMERIC SIZE	SUFFIX TPI	SIZE	NC UNC				
SPET	#10	- (TPI)	10	24	32	2	H3	\$29.44
SPET	016	- (TPI)	1/4	20	28	2	H3	29.44
SPET	020	- (TPI)	5/16	18	24	2	H3	37.32
SPET	024	- (TPI)	3/8	16	24	3	H3	41.80
SPET	028	- (TPI)	7/16	14	20	3	H3	42.34
SPET	032	- (TPI)	1/2	13	20	3	H3	44.74