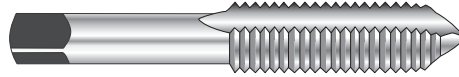


HIGH SPEED STEEL +.005 OVERSIZE SPIRAL POINT TAPS

ICS WIS

GENERAL PURPOSE

GROUND THREAD



PLUG CHAMFER

Oversize Spiral Point Taps are used primarily where a piece will be plated or heat treated after tapping. They are also used when tapping plastics or zinc alloys where it is difficult to maintain the proper tapped hole size because of abrasion or shrinkage.

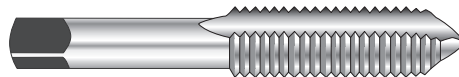
SIZE	NO. OF FLUTES	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		NS - SPECIAL THREAD		PRICE EACH
		TPI	ITEM NO.	TPI	ITEM NO.	TPI	ITEM NO.	
4	2	40	SPTO#04-40					8.14
5	2	40	SPTO#05-40					8.34
6	2	32	SPTO#06-32					6.96
8	2	32	SPTO#08-32					6.96
10	2	24	SPTO#10-24	32	SPTO#10-32			6.96
1/4	2	20	SPTO016-20	28	SPTO016-28			6.96
5/16	2	18	SPTO020-18	24	SPTO020-24			7.50
3/8	3	16	SPTO024-16	24	SPTO024-24			9.10
7/16	3	14	SPTO028-14	20	SPTO028-20			15.26
1/2	3	13	SPTO032-13	20	SPTO032-20			15.52
5/8	3	11	SPTO040-11	18	SPTO040-18			29.86
3/4	3	10	SPTO048-10	16	SPTO048-16			41.90
7/8	3	9	SPTO056-09	14	SPTO056-14			57.58
1	3	8	SPTO100-08	12	SPTO100-12	14	SPTO100-14	77.18

COBALT SPIRAL POINT TAPS

ICS WIS

HEAVY DUTY

GROUND THREAD



PLUG CHAMFER

Cobalt Spiral Point Taps are designed for tapping difficult applications such as heat treated steels up to 45 RC, tool steels, and other tough alloys.

SIZE	NO. OF FLUTES	LIMIT NO	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE EACH
			TPI	ITEM NO.	TPI	ITEM NO.	
2	2	H3	56	SPTC#02-56	64	SPTC#02-64	12.88
3	2	H3	48	SPTC#03-48	56	SPTC#03-56	12.88
4	2	H3	40	SPTC#04-40	48	SPTC#04-48	11.26
6	2	H3	40	SPTC#06-40	32	SPTC#06-32	11.26
8	2	H3	32	SPTC#08-32	36	SPTC#08-36	11.26
10	2	H3	24	SPTC#10-24	32	SPTC#10-32	11.26
1/4	2	H3	20	SPTC016-20	28	SPTC016-28	12.60
5/16	2	H3	18	SPTC020-18	24	SPTC020-24	14.70
3/8	3	H3	16	SPTC024-16	24	SPTC024-24	17.18
7/16	3	H3	14	SPTC028-14	20	SPTC028-20	18.90
1/2	3	H3	13	SPTC032-13	20	SPTC032-20	20.36
5/8	3	H3	11	SPTC040-11	18	SPTC040-18	47.66
3/4	3	H3	10	SPTC048-10	16	SPTC048-16	72.30

HIGH SPEED STEEL SPIRAL POINT EXTENSION TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

DROP THRU SHANK



PLUG CHAMFER

Spiral Point Extension Taps are designed for deep hole tapping where the work requires an undercut shank to follow through hole.

SIZE	NO. OF FLUTES	LIMIT NO	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE EACH	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE EACH
			TPI	ITEM NO.	TPI	ITEM NO.		TPI	ITEM NO.	TPI	ITEM NO.	
6	2	H3	32	SPET#06-32X06			30.92	32	SPET#06-32X12			-
8	2	H3	32	SPET#08-32X06			30.92	32	SPET#08-32X12			-
10	2	H3	24	SPET#10-24X06	32	SPET#10-32X06	30.92	24	SPET#10-24X12	32	SPET#10-32X12	CALL FOR PRICE
1/4	2	H3	20	SPET016-20X06	28	SPET016-28X06	30.92	20	SPET016-20X12	28	SPET016-28X12	FOR PRICE
5/16	2	H3	18	SPET020-18X06	24	SPET020-24X06	39.20	18	SPET020-18X12	24	SPET020-24X12	-
3/8	3	H3	16	SPET024-16X06	24	SPET024-24X06	43.90	16	SPET024-16X12	24	SPET024-24X12	-
7/16	3	H3	14	SPET028-14X06	20	SPET028-20X06	44.46	14	SPET028-14X12	20	SPET028-20X12	-
1/2	3	H3	13	SPET032-13X06	20	SPET032-20X06	46.98	13	SPET032-13X12	20	SPET032-20X12	-