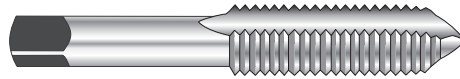


HIGH SPEED STEEL +.005 OVERSIZE SPIRAL POINT TAPS

ICS WIS

GENERAL PURPOSE

GROUND THREAD



PLUG CHAMFER

Oversize Spiral Point Taps are used primarily where a piece will be plated or heat treated after tapping. They are also used when tapping plastics or zinc alloys where it is difficult to maintain the proper tapped hole size because of abrasion or shrinkage.

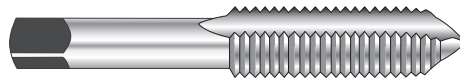
NO. OF		NC UNC - COARSE THREAD		NF UNF - FINE THREAD		NS - SPECIAL THREAD		PRICE
SIZE	FLUTES	TPI	ITEM NO.	TPI	ITEM NO.	TPI	ITEM NO.	EACH
4	2	40	SPTO#04-40					8.14
5	2	40	SPTO#05-40					8.34
6	2	32	SPTO#06-32					6.96
8	2	32	SPTO#08-32					6.96
10	2	24	SPTO#10-24	32	SPTO#10-32			6.96
1/4	2	20	SPTO016-20	28	SPTO016-28			6.96
5/16	2	18	SPTO020-18	24	SPTO020-24			7.50
3/8	3	16	SPTO024-16	24	SPTO024-24			9.10
7/16	3	14	SPTO028-14	20	SPTO028-20			15.26
1/2	3	13	SPTO032-13	20	SPTO032-20			15.52
5/8	3	11	SPTO040-11	18	SPTO040-18			29.86
3/4	3	10	SPTO048-10	16	SPTO048-16			41.90
7/8	3	9	SPTO056-09	14	SPTO056-14			57.58
1	3	8	SPTO100-08	12	SPTO100-12	14	SPTO100-14	77.18

COBALT SPIRAL POINT TAPS

ICS WIS

HEAVY DUTY

GROUND THREAD



PLUG CHAMFER

Cobalt Spiral Point Taps are designed for tapping difficult applications such as heat treated steels up to 45 RC, tool steels, and other tough alloys.

NO. OF		LIMIT	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE
SIZE	FLUTES	NO	TPI	ITEM NO.	TPI	ITEM NO.	EACH
2	2	H3	56	SPTC#02-56	64	SPTC#02-64	12.88
3	2	H3	48	SPTC#03-48	56	SPTC#03-56	12.88
4	2	H3	40	SPTC#04-40	48	SPTC#04-48	11.26
6	2	H3	40	SPTC#06-40	32	SPTC#06-32	11.26
8	2	H3	32	SPTC#08-32	36	SPTC#08-36	11.26
10	2	H3	24	SPTC#10-24	32	SPTC#10-32	11.26
1/4	2	H3	20	SPTC016-20	28	SPTC016-28	12.60
5/16	2	H3	18	SPTC020-18	24	SPTC020-24	14.70
3/8	3	H3	16	SPTC024-16	24	SPTC024-24	17.18
7/16	3	H3	14	SPTC028-14	20	SPTC028-20	18.90
1/2	3	H3	13	SPTC032-13	20	SPTC032-20	20.36
5/8	3	H3	11	SPTC040-11	18	SPTC040-18	47.66
3/4	3	H3	10	SPTC048-10	16	SPTC048-16	72.30

HIGH SPEED STEEL SPIRAL POINT EXTENSION TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

DROP THRU SHANK



PLUG CHAMFER

Spiral Point Extension Taps are designed for deep hole tapping where the work requires an undercut shank to follow through hole.

NO. OF		LIMIT	NC UNC - COARSE THREAD		PRICE	NC UNC - COARSE THREAD		NF UNF - FINE THREAD	
SIZE	FLUTES	NO	TPI	ITEM NO.	EACH	TPI	ITEM NO.	TPI	ITEM NO.
6	2	H3	32	SPET#06-32X06	30.92	32	SPET#06-32X12		
8	2	H3	32	SPET#08-32X06	30.92	32	SPET#08-32X12		
10	2	H3	24	SPET#10-24X06	30.92	24	SPET#10-24X12	32	SPET#10-32X12
1/4	2	H3	20	SPET016-20X06	30.92	20	SPET016-20X12	28	SPET016-28X12
5/16	2	H3	18	SPET020-18X06	39.20	18	SPET020-18X12	24	SPET020-24X12
3/8	3	H3	16	SPET024-16X06	43.90	16	SPET024-16X12	24	SPET024-24X12
7/16	3	H3	14	SPET028-14X06	44.46	14	SPET028-14X12	20	SPET028-20X12
1/2	3	H3	13	SPET032-13X06	46.98	13	SPET032-13X12	20	SPET032-20X12