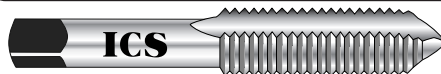


HIGH SPEED STEEL +.005 OVERSIZE SPIRAL POINT TAPS

ICS WIS

GENERAL PURPOSE

GROUND THREAD



PLUG CHAMFER

Oversize Spiral Point Taps are used primarily where a piece will be plated or heat treated after tapping. They are also used when tapping plastics or zinc alloys where it is difficult to maintain the proper tapped hole size because of abrasion or shrinkage.

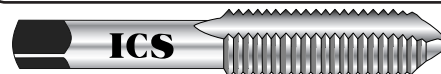
SIZE	NO. OF FLUTES	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		NS - SPECIAL THREAD		PRICE EACH
		TPI	ITEM NO.	TPI	ITEM NO.	TPI	ITEM NO.	
4	2	40	SPTO#04-40	-	-	-	-	\$ 7.74
5	2	40	SPTO#05-40	-	-	-	-	7.94
6	2	32	SPTO#06-32	-	-	-	-	6.62
8	2	32	SPTO#08-32	-	-	-	-	6.62
10	2	24	SPTO#10-24	32	SPTO#10-32	-	-	6.62
1/4	2	20	SPTO016-20	28	SPTO016-28	-	-	6.62
5/16	2	18	SPTO020-18	24	SPTO020-24	-	-	7.14
3/8	3	16	SPTO024-16	24	SPTO024-24	-	-	8.66
7/16	3	14	SPTO028-14	20	SPTO028-20	-	-	14.52
1/2	3	13	SPTO032-13	20	SPTO032-20	-	-	14.78
5/8	3	11	SPTO040-11	18	SPTO040-18	-	-	28.44
3/4	3	10	SPTO048-10	16	SPTO048-16	-	-	39.90
7/8	3	9	SPTO056-09	14	SPTO056-14	-	-	54.84
1	3	8	SPTO100-08	12	SPTO100-12	14	SPTO100-14	73.50

COBALT SPIRAL POINT TAPS

ICS WIS

HEAVY DUTY

GROUND THREAD



PLUG CHAMFER

Cobalt Spiral Point Taps are designed for tapping difficult applications such as heat treated steels up to 45 RC, tool steels, and other tough alloys.

SIZE	NO. OF FLUTES	LIMIT NO.	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE EACH
			TPI	ITEM NO.	TPI	ITEM NO.	
2	2	H3	56	SPTC#02-56	64	SPTC#02-64	\$12.26
3	2	H3	48	SPTC#03-48	56	SPTC#03-56	12.26
4	2	H3	40	SPTC#04-40	48	SPTC#04-48	10.72
6	2	H3	40	SPTC#06-40	32	SPTC#06-32	10.72
8	2	H3	32	SPTC#08-32	36	SPTC#08-36	10.72
10	2	H3	24	SPTC#10-24	32	SPTC#10-32	10.72
1/4	2	H3	20	SPTC016-20	28	SPTC016-28	12.00
5/16	2	H3	18	SPTC020-18	24	SPTC020-24	14.00
3/8	3	H3	16	SPTC024-16	24	SPTC024-24	16.36
7/16	3	H3	14	SPTC028-14	20	SPTC028-20	18.00
1/2	3	H3	13	SPTC032-13	20	SPTC032-20	19.38
5/8	3	H3	11	SPTC040-11	18	SPTC040-18	45.38
3/4	3	H3	10	SPTC048-10	16	SPTC048-16	68.86

HIGH SPEED STEEL SPIRAL POINT EXTENSION TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

DROP THRU SHANK



PLUG CHAMFER

Spiral Point Extension Taps are designed for deep hole tapping where the work requires an undercut shank to follow through hole.

SIZE	NO. OF FLUTES	LIMIT NO.	6" OVERALL LENGTH				PRICE EACH	12" OVERALL LENGTH				PRICE EACH
			NC UNC - COARSE THREAD		NF UNF - FINE THREAD			NC UNC - COARSE THREAD		NF UNF - FINE THREAD		
			TPI	ITEM NO.	TPI	ITEM NO.		TPI	ITEM NO.	TPI	ITEM NO.	
6	2	H3	32	SPET#06-32X06	-	-	\$29.44	32	SPET#06-32X12	-	-	
8	2	H3	32	SPET#08-32X06	-	-	29.44	32	SPET#08-32X12	-	-	
10	2	H3	24	SPET#10-24X06	32	SPET#10-32X06	29.44	24	SPET#10-24X12	32	SPET#10-32X12	
1/4	2	H3	20	SPET016-20X06	28	SPET016-28X06	29.44	20	SPET016-20X12	28	SPET016-28X12	
5/16	2	H3	18	SPET020-18X06	24	SPET020-24X06	37.32	18	SPET020-18X12	24	SPET020-24X12	
3/8	3	H3	16	SPET024-16X06	24	SPET024-24X06	41.80	16	SPET024-16X12	24	SPET024-24X12	
7/16	3	H3	14	SPET028-14X06	20	SPET028-20X06	42.34	14	SPET028-14X12	20	SPET028-20X12	
1/2	3	H3	13	SPET032-13X06	20	SPET032-20X06	44.74	13	SPET032-13X12	20	SPET032-20X12	