

HIGH SPEED STEEL SPIRAL POINT PULLEY TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD



**PLUG
CHAMFER**

Spiral Point Pulley Taps are used for machine tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap.

ITEM NO.			THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	OVERALL LENGTH	PRICE EACH
ALPHA PREFIX	NUMERIC SUFFIX (SIZE - TPI)	SIZE	NC UNC	NF UNF				
SPPT	#06 - 32	6	32	-	2	H3	6	\$29.44
SPPT	#08 - 32	8	32	-	2	H3	6	29.44
SPPT	#10 - (TPI)	10	24	32	2	H3	6	29.44
SPPT	016 - (TPI)	1/4	20	28	3	H3	6	29.44
SPPT	020 - (TPI)	5/16	18	24	3	H3	6	37.32
SPPT	024 - (TPI)	3/8	16	24	3	H3	6	41.80
SPPT	028 - (TPI)	7/16	14	20	3	H3	6	42.34
SPPT	032 - (TPI)	1/2	13	20	3	H3	6	44.74

HIGH SPEED STEEL METRIC SPIRAL POINT PULLEY TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD



**PLUG
CHAMFER**

Metric Spiral Point Pulley Taps are used for machine tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap.

ITEM NO.			SIZE (mm)	PITCH (mm)	NO. OF FLUTES	OVERALL LENGTH	PRICE EACH
ALPHA PREFIX	NUMERIC SUFFIX (SIZE X PITCH)						
SPPTM	03.5 x 0.60	M3.5	.60	3	6	\$35.50	
SPPTM	04.0 x 0.70	M4	.70	4	6	35.50	
SPPTM	04.5 x 0.75	M4.5	.75	4	6	35.50	
SPPTM	05.0 x 0.80	M5	.80	4	6	35.50	
SPPTM	06.0 x 1.00	M6	1.00	4	6	35.50	
SPPTM	07.0 x 1.00	M7	1.00	4	6	38.22	
SPPTM	08.0 x 1.25	M8	1.25	4	6	38.22	
SPPTM	10.0 x 1.50	M10	1.50	4	6	41.58	
SPPTM	12.0 x 1.75	M12	1.75	4	6	41.58	

