

## HIGH SPEED STEEL PULLEY TAPS

**ICS WIS**

**SPECIAL PURPOSE**

**GROUND THREAD**



**PLUG  
CHAMFER**

Pulley Taps are used for tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap. Tap shanks will not follow through on sizes below 7/16".

ITEM NO.				THREADS PER INCH			NO. OF FLUTES	LIMIT NO.	PRICE EACH			
ALPHA PREFIX	NUMERIC (SIZE)	SUFFIX (TPI)	X LGTH)	SIZE	NC UNC	NF UNF			OVERALL LENGTH			
							6"	8"	10"	12"		
PT	#06	- 32	x (lgth)	6	32	-	3	H3	\$26.28	\$ -	\$ -	\$ -
PT	#08	- 32	x (lgth)	8	32	-	4	H3	26.28	-	-	-
PT	#10	- (TPI)	x (lgth)	10	24	32	4	H3	26.28	29.24	-	-
PT	016	- (TPI)	x (lgth)	1/4	20	28	4	H3	26.28	29.24	-	-
PT	020	- (TPI)	x (lgth)	5/16	18	24	4	H3	32.44	38.88	-	-
PT	024	- (TPI)	x (lgth)	3/8	16	24	4	H3	36.40	43.48	50.96	-
PT	028	- (TPI)	x (lgth)	7/16	14	20	4	H3	38.98	51.62	55.72	-
PT	032	- (TPI)	x (lgth)	1/2	13	20	4	H3	39.70	51.62	72.14	86.36
PT	040	- (TPI)	x (lgth)	5/8	11	18	4	H3	58.24	72.14	90.34	105.88
PT	048	- (TPI)	x (lgth)	3/4	10	16	4	H3	85.22	97.16	110.72	125.72

## HIGH SPEED STEEL METRIC PULLEY TAPS

**ICS WIS**

**SPECIAL PURPOSE**

**GROUND THREAD**



**PLUG  
CHAMFER**

Metric Pulley Taps are used for tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap. Tap shanks will not follow through on sizes below 7/16".

ITEM NO.				SIZE (mm)	PITCH (mm)	NO. OF FLUTES	OVERALL LENGTH	PRICE EACH
ALPHA PREFIX	NUMERIC (SIZE)	SUFFIX (X PITCH)						
PTM	03.5	x 0.60		M3.5	.60	3	6	\$31.12
PTM	04.0	x 0.70		M4	.70	4	6	31.12
PTM	04.5	x 0.75		M4.5	.75	4	6	31.12
PTM	05.0	x 0.80		M5	.80	4	6	31.12
PTM	06.0	x 1.00		M6	1.00	4	6	31.12
PTM	07.0	x 1.00		M7	1.00	4	6	33.26
PTM	08.0	x 1.25		M8	1.25	4	6	33.26
PTM	10.0	x 1.50		M10	1.50	4	6	36.62
PTM	12.0	x 1.75		M12	1.75	4	6	36.62

## HIGH SPEED STEEL NUT TAPS

**ICS WIS**

**SPECIAL PURPOSE**

**GROUND THREAD**

**DROP THRU  
SHANK**



**TAPER  
CHAMFER**

Nut taps, as the name implies, were designed for tapping nuts. Now most large production nut tapping jobs are done with bent shank nut taps. These taps are now used mainly for deep hole tapping where the work requires a tap with a long undercut shank and greater thread length.

ITEM NO.			THREADS PER INCH			NO. OF FLUTES	LIMIT NO.	THREAD LENGTH		OVERALL LENGTH	PRICE EACH
ALPHA PREFIX	NUMERIC (SIZE)	SUFFIX (TPI)	SIZE	NC UNC	NF UNF			NC UNC	NF UNF		
NT	016	- (TPI)	1/4	20	28	4	H3	1-5/8	1-1/4	5	\$36.66
NT	020	- (TPI)	5/16	18	24	4	H3	1-13/16	1-3/8	5-1/2	41.96
NT	024	- (TPI)	3/8	16	24	4	H3	2	1-1/2	6	49.20
NT	028	- (TPI)	7/16	14	20	4	H3	2-3/8	1-3/4	6-1/2	52.40
NT	032	- (TPI)	1/2	13	20	4	H3	2-1/2	1-7/8	7	65.50