

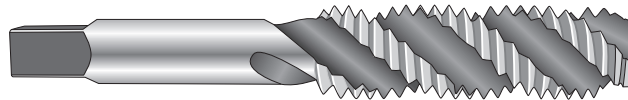
# HIGH SPEED STEEL SPIRAL FLUTED (FAST) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

FAST SPIRAL  
(APPROX. 52°)



PLUG & BOTTOMING  
CHAMFER

Fast Spiral Fluted Taps have continuous spiral flutes to lift and discharge chips from deep blind holes in softer metals.

SIZE	THREADS PER INCH				PRICE	
	NC	NF	NO. OF	LIMIT	HSS	SFTF
	UNC	UNF	FLUTES	NO.		
4	40	-	2	H2	14.84	
5	40	-	2	H2	14.84	
6	32	-	2	H3	12.00	
8	32	-	3	H3	12.00	
10	24	32	3	H3	12.00	
12	24	-	3	H3	12.00	

SIZE	THREADS PER INCH				PRICE	
	NC	NF	NO. OF	LIMIT	HSS	SFTF
	UNC	UNF	FLUTES	NO.		
1/4	20	28	3	H3	13.02	
5/16	18	24	3	H3	16.36	
3/8	16	24	3	H3	18.54	
7/16	14	20	3	H3	27.70	
1/2	13	20	3	H3	33.42	
5/8	11	18	4	H3	51.70	
3/4	10	16	4	H3	66.36	

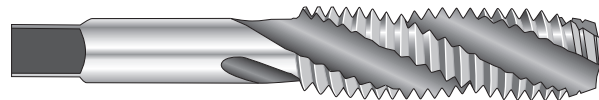
# HIGH SPEED STEEL SPIRAL FLUTED (REGULAR) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

REGULAR SPIRAL  
(APPROX. 30°)



PLUG & BOTTOMING  
CHAMFER

Regular Spiral Fluted Taps have continuous 30° spiral flutes to lift and discharge chips from deep blind holes in steels and tough grades of aluminum.

SIZE	THREADS PER INCH				PRICE	
	NC	NF	NO. OF	LIMIT	HSS	SFTR
	UNC	UNF	FLUTES	NO.		
4	40	-	2	H2	14.84	
5	40	-	2	H2	14.84	
6	32	-	2	H3	12.00	
8	32	-	3	H3	12.00	
10	24	32	3	H3	12.00	
12	24	-	3	H3	12.00	

SIZE	THREADS PER INCH				PRICE	
	NC	NF	NO. OF	LIMIT	HSS	SFTR
	UNC	UNF	FLUTES	NO.		
1/4	20	28	3	H3	13.02	
5/16	18	24	3	H3	16.36	
3/8	16	24	3	H3	18.54	
7/16	14	20	3	H3	27.70	
1/2	13	20	3	H3	33.42	
5/8	11	18	4	H3	51.70	
3/4	10	16	4	H3	66.36	