

HIGH SPEED STEEL SPIRAL FLUTED (FAST) TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD

**FAST SPIRAL
(APPROX. 52°)**



**PLUG & BOTTOMING
CHAMFER**

Fast Spiral Fluted Taps have continuous spiral flutes to lift and discharge chips from deep blind holes in softer metals.

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTF
4	40	-	2	H2	\$14.12
5	40	-	2	H2	14.12
6	32	-	2	H3	11.42
8	32	-	3	H3	11.42
10	24	32	3	H3	11.42
12	24	-	3	H3	11.42

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTF
1/4	20	28	3	H3	\$12.40
5/16	18	24	3	H3	15.58
3/8	16	24	3	H3	17.66
7/16	14	20	3	H3	26.38
1/2	13	20	3	H3	31.82
5/8	11	18	4	H3	49.24
3/4	10	16	4	H3	63.20

HIGH SPEED STEEL SPIRAL FLUTED (REGULAR) TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD

**REGULAR SPIRAL
(APPROX. 30°)**



**PLUG & BOTTOMING
CHAMFER**

Regular Spiral Fluted Taps have continuous 30° spiral flutes to lift and discharge chips from deep blind holes in steels and tough grades of aluminum.

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTF
4	40	-	2	H2	\$14.12
5	40	-	2	H2	14.12
6	32	-	2	H3	11.42
8	32	-	3	H3	11.42
10	24	32	3	H3	11.42
12	24	-	3	H3	11.42

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTF
1/4	20	28	3	H3	\$12.40
5/16	18	24	3	H3	15.58
3/8	16	24	3	H3	17.66
7/16	14	20	3	H3	26.38
1/2	13	20	3	H3	31.82
5/8	11	18	4	H3	49.24
3/4	10	16	4	H3	63.20

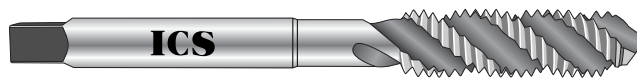
COBALT (CNC) SPIRAL FLUTED TAPS

ICS **WIS**

SPECIAL PURPOSE

GROUND THREAD

**FAST SPIRAL
(APPROX. 52°)**



**PLUG & BOTTOMING
CHAMFER**

Cobalt Fast Spiral Fluted Taps have continuous spiral flutes to lift and discharge chips from deep blind holes in tough alloys and stainless steels. They were developed specifically for use on CNC equipment.

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTFC
4	40	-	2	H2	\$28.24
5	40	-	2	H2	28.24
6	32	-	2	H3	22.82
8	32	-	3	H3	22.82
10	24	32	3	H3	22.82
12	24	-	3	H3	22.82

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE EACH
	NC UNC	NF UNF			HSS SFTFC
1/4	20	28	3	H3	\$24.78
5/16	18	24	3	H3	31.14
3/8	16	24	3	H3	35.32
7/16	14	20	3	H3	52.74
1/2	13	20	3	H3	63.62
5/8	11	18	4	H3	98.48
3/4	10	16	4	H3	126.40