

HIGH SPEED STEEL ROUND ADJUSTABLE DIES

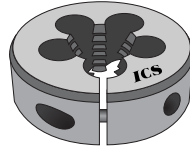
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING
TYPE



LEFT HAND
CUT

BLACK & GOLD OXIDE FINISH

Round Adjustable Dies are designed for cutting external screw threads, either by hand, using a die stock or by machine, using a floating die holder. They also can be used to cut smaller or larger than factory setting by turning the adjusting screw in or out. Dies are manufactured with a 2-3 thread chamfer on front face and a 1-1½ thread chamfer on the rear.

Machine Screw and Fractional Sizes (#0 To 2-1/2" Dia.)

ITEM NO.		SIZE	THREADS PER INCH	DIAMETER OF DIE (NUMERIC/FRACTIONAL)							
ALPHA PREFIX	NUMERIC SIZE - TPI			SUFFIX x DIA	052	100	132	200	232	300	400
					13/16"	1"	1-1/2"	2"	2-1/2"	3"	4"
RAD #00 -	80	x (DIA)	0	80	\$19.60	\$21.06	\$ -	\$ -	\$ -	\$ -	\$ -
RAD #01 -	(TPI) x (DIA)	1	64-72	19.60	21.06	-	-	-	-	-	
RAD #02 -	(TPI) x (DIA)	2	56-64	16.54	21.06	-	-	-	-	-	
RAD #03 -	(TPI) x (DIA)	3	48-56	16.54	21.06	-	-	-	-	-	
RAD #04 -	(TPI) x (DIA)	4	36-40	16.54	21.06	-	-	-	-	-	
RAD #05 -	(TPI) x (DIA)	5	40-44	16.54	21.06	-	-	-	-	-	
RAD #06 -	(TPI) x (DIA)	6	32-40	16.54	21.06	-	-	-	-	-	
RAD #08 -	(TPI) x (DIA)	8	32-36	16.54	21.06	-	-	-	-	-	
RAD #10 -	(TPI) x (DIA)	10	24-32	16.54	21.06	-	-	-	-	-	
RAD #12 -	(TPI) x (DIA)	12	24-28	16.54	21.06	-	-	-	-	-	
RAD 016 -	(TPI) x (DIA)	1/4	20-28	16.54	21.06	33.04	58.36	-	-	-	
RAD 020 -	(TPI) x (DIA)	5/16	18-24	16.54	21.06	33.04	58.36	-	-	-	
RAD 024 -	(TPI) x (DIA)	3/8	16-24	-	21.06	33.04	58.36	-	-	-	
RAD 028 -	(TPI) x (DIA)	7/16	14-20	-	21.06	33.04	58.36	-	-	-	
RAD 032 -	(TPI) x (DIA)	1/2	13-20	-	21.06	33.04	58.36	-	-	-	
RAD 036 -	(TPI) x (DIA)	9/16	12-18	-	-	33.04	58.36	-	-	-	
RAD 040 -	(TPI) x (DIA)	5/8	11-18	-	-	33.04	58.36	-	-	-	
RAD 044 -	(TPI) x (DIA)	11/16	11-16	-	-	33.04	58.36	-	-	-	
RAD 048 -	(TPI) x (DIA)	3/4	10-16	-	-	33.04	58.36	-	-	-	
RAD 056 -	(TPI) x (DIA)	7/8	9-14	-	-	-	58.36	-	-	-	
RAD 100 -	(TPI) x (DIA)	1	8-12-14	-	-	-	58.36	100.50	190.50	-	
RAD 108 -	(TPI) x (DIA)	1-1/8	7-12	-	-	-	-	100.50	190.50	-	
RAD 116 -	(TPI) x (DIA)	1-1/4	7-12	-	-	-	-	100.50	190.50	-	
RAD 124 -	(TPI) x (DIA)	1-3/8	6-12	-	-	-	-	100.50	190.50	-	
RAD 132 -	(TPI) x (DIA)	1-1/2	6-12	-	-	-	-	100.50	190.50	-	
RAD 148 -	(TPI) x (DIA)	1-3/4	5-1/2 - 12	-	-	-	-	-	190.50	-	
RAD 200 -	(TPI) x (DIA)	2	4-1/2 - 12	-	-	-	-	-	190.50	-	
RAD 216 -	(TPI) x (DIA)	2-1/4	4-1/2 - 12	-	-	-	-	-	-	268.80	
RAD 232 -	(TPI) x (DIA)	2-1/2	4-12	-	-	-	-	-	-	268.80	

NOTE Larger Right Hand Dies are available upon request.

Quick Link

Die Stocks, Holders, and Adapters are on page 248.