

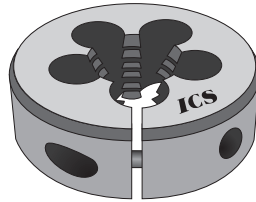
HIGH SPEED STEEL
ROUND ADJUSTABLE DIES

ICS WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING TYPE



RIGHT HAND CUT

BLACK & GOLD OXIDE FINISH

Round Adjustable Dies are designed for cutting external screw threads, either by hand, using a die stock or by machine, using a floating die holder. They also can be used to cut smaller or larger than factory setting by turning the adjusting screw in or out. Dies are manufactured with a 2-3 thread chamfer on front face and a 1-1/2 thread chamfer on the rear. Round Adjustable Dies are also known as Button Dies.

Machine Screw and Fractional Sizes (#0 to 2-1/2" Dia.)

SIZE	TPI	ITEM NO.	PRICE
13/16" ROUND DIE			
#0	80	RAD#00-80X052	20.58
#1	64	RAD#01-64X052	20.58
#1	72	RAD#01-72X052	20.58
#2	56	RAD#02-56X052	17.38
#2	64	RAD#02-64X052	17.38
#3	48	RAD#03-48X052	17.38
#3	56	RAD#03-56X052	17.38
#4	36	RAD#04-36X052	17.38
#4	40	RAD#04-40X052	17.38
#5	40	RAD#05-40X052	17.38
#5	44	RAD#05-44X052	17.38
#6	32	RAD#06-32X052	17.38
#6	40	RAD#06-40X052	17.38
#8	32	RAD#08-32X052	17.38
#8	36	RAD#08-36X052	17.38
#10	24	RAD#10-24X052	17.38
#10	32	RAD#10-32X052	17.38
#12	24	RAD#12-24X052	17.38
#12	28	RAD#12-28X052	17.38
1/4	20	RAD016-20X052	17.38
1/4	28	RAD016-28X052	17.38
5/16	18	RAD020-18X052	17.38
5/16	24	RAD020-24X052	17.38
1" ROUND DIE			
#0	80	RAD#00-80X100	22.12
#1	64	RAD#01-64X100	22.12
#1	72	RAD#01-72X100	22.12
#2	56	RAD#02-56X100	22.12
#2	64	RAD#02-64X100	22.12
#3	48	RAD#03-48X100	22.12
#3	56	RAD#03-56X100	22.12
#4	36	RAD#04-36X100	22.12
#4	40	RAD#04-40X100	22.12
#5	40	RAD#05-40X100	22.12
#5	44	RAD#05-44X100	22.12
#6	32	RAD#06-32X100	22.12
#6	40	RAD#06-40X100	22.12
#8	32	RAD#08-32X100	22.12
#8	36	RAD#08-36X100	22.12
#10	24	RAD#10-24X100	22.12
#10	32	RAD#10-32X100	22.12
#12	24	RAD#12-24X100	22.12
#12	28	RAD#12-28X100	22.12
1/4	20	RAD016-20X100	22.12
1/4	28	RAD016-28X100	22.12

SIZE	TPI	ITEM NO.	PRICE
1" ROUND DIE			
5/16	18	RAD020-18X100	22.12
5/16	24	RAD020-24X100	22.12
3/8	16	RAD024-16X100	22.12
3/8	24	RAD024-24X100	22.12
7/16	14	RAD028-14X100	22.12
7/16	20	RAD028-20X100	22.12
1/2	13	RAD032-13X100	22.12
1/2	20	RAD032-20X100	22.12
1-1/2" ROUND DIE			
1/4	20	RAD016-20X132	34.70
1/4	28	RAD016-28X132	34.70
5/16	18	RAD020-18X132	34.70
5/16	24	RAD020-24X132	34.70
3/8	16	RAD024-16X132	34.70
3/8	24	RAD024-24X132	34.70
7/16	14	RAD028-14X132	34.70
7/16	20	RAD028-20X132	34.70
1/2	13	RAD032-13X132	34.70
1/2	20	RAD032-20X132	34.70
9/16	12	RAD036-12X132	34.70
9/16	18	RAD036-18X132	34.70
5/8	11	RAD040-11X132	34.70
5/8	18	RAD040-18X132	34.70
11/16	11	RAD044-11X132	34.70
11/16	16	RAD044-16X132	34.70
3/4	10	RAD048-10X132	34.70
3/4	16	RAD048-16X132	34.70
7/8	9	RAD056-09X132	34.70
7/8	14	RAD056-14X132	34.70
2" ROUND DIE			
1/4	20	RAD016-20X200	61.28
1/4	28	RAD016-28X200	61.28
5/16	18	RAD020-18X200	61.28
5/16	24	RAD020-24X200	61.28
3/8	16	RAD024-16X200	61.28
3/8	24	RAD024-24X200	61.28
7/16	14	RAD028-14X200	61.28
7/16	20	RAD028-20X200	61.28
1/2	13	RAD032-13X200	61.28
1/2	20	RAD032-20X200	61.28
9/16	12	RAD036-12X200	61.28
9/16	18	RAD036-18X200	61.28
5/8	11	RAD040-11X200	61.28
5/8	18	RAD040-18X200	61.28
11/16	11	RAD044-11X200	61.28

SIZE	TPI	ITEM NO.	PRICE
2" ROUND DIE			
11/16	16	RAD044-16X200	61.28
3/4	10	RAD048-10X200	61.28
3/4	16	RAD048-16X200	61.28
7/8	9	RAD056-09X200	61.28
7/8	14	RAD056-14X200	61.28
1	8	RAD100-08X200	61.28
1	12	RAD100-12X200	61.28
1	14	RAD100-14X200	61.28
2-1/2" ROUND DIE			
1	8	RAD100-08X232	105.52
1	12	RAD100-12X232	105.52
1	14	RAD100-14X232	105.52
1-1/8	7	RAD108-07X232	105.52
1-1/8	12	RAD108-12X232	105.52
1-1/4	7	RAD116-07X232	105.52
1-1/4	12	RAD116-12X232	105.52
1-3/8	6	RAD124-06X232	105.52
1-3/8	12	RAD124-12X232	105.52
1-1/2	6	RAD132-06X232	105.52
1-1/2	12	RAD132-12X232	105.52
3" ROUND DIE			
1	8	RAD100-08X300	200.02
1	12	RAD100-12X300	200.02
1	14	RAD100-14X300	200.02
1-1/8	7	RAD108-07X300	200.02
1-1/8	12	RAD108-12X300	200.02
1-1/4	7	RAD116-07X300	200.02
1-1/4	12	RAD116-12X300	200.02
1-3/8	6	RAD124-06X300	200.02
1-3/8	12	RAD124-12X300	200.02
1-1/2	6	RAD132-06X300	200.02
1-1/2	12	RAD132-12X300	200.02
1-3/4	5-1/2	RAD148-5.5X300	200.02
1-3/4	12	RAD148-12X300	200.02
2	4-1/2	RAD200-04X300	200.02
2	12	RAD200-12X300	200.02
4" ROUND DIE			
2-1/4	4-1/2	RAD216-4.5X400	282.24
2-1/4	12	RAD216-12X400	282.24
2-1/2	4	RAD232-04X400	282.24
2-1/2	12	RAD232-12X400	282.24

NOTE: Larger Right Hand Dies are available upon request.

Die Stocks, Holders, and Adapters are on page 248.