

# HIGH SPEED STEEL ROUND ADJUSTABLE DIES

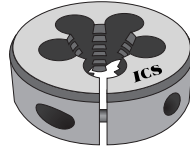
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING  
TYPE



RIGHT HAND  
CUT

BLACK & GOLD OXIDE FINISH

Round Adjustable Dies are designed for cutting external screw threads, either by hand, using a die stock or by machine, using a floating die holder. They also can be used to cut smaller or larger than factory setting by turning the adjusting screw in or out. Dies are manufactured with a 2-3 thread chamfer on front face and a 1-1½ thread chamfer on the rear.

## Machine Screw and Fractional Sizes (#0 To 2-1/2" Dia.)

ITEM NO.		SIZE	THREADS PER INCH	DIAMETER OF DIE (NUMERIC/FRACTIONAL)						
ALPHA PREFIX	NUMERIC SUFFIX SIZE - TPI x DIA			052	100	132	200	232	300	400
				13/16"	1"	1-1/2"	2"	2-1/2"	3"	4"
RAD #00 - 80 x (DIA)	0	80	\$19.60	\$21.06	\$ -	\$ -	\$ -	\$ -	\$ -	
RAD #01 - (TPI) x (DIA)	1	64-72	19.60	21.06	-	-	-	-	-	
RAD #02 - (TPI) x (DIA)	2	56-64	16.54	21.06	-	-	-	-	-	
RAD #03 - (TPI) x (DIA)	3	48-56	16.54	21.06	-	-	-	-	-	
RAD #04 - (TPI) x (DIA)	4	36-40	16.54	21.06	-	-	-	-	-	
RAD #05 - (TPI) x (DIA)	5	40-44	16.54	21.06	-	-	-	-	-	
RAD #06 - (TPI) x (DIA)	6	32-40	16.54	21.06	-	-	-	-	-	
RAD #08 - (TPI) x (DIA)	8	32-36	16.54	21.06	-	-	-	-	-	
RAD #10 - (TPI) x (DIA)	10	24-32	16.54	21.06	-	-	-	-	-	
RAD #12 - (TPI) x (DIA)	12	24-28	16.54	21.06	-	-	-	-	-	
RAD 016 - (TPI) x (DIA)	1/4	20-28	16.54	21.06	33.04	58.36	-	-	-	
RAD 020 - (TPI) x (DIA)	5/16	18-24	16.54	21.06	33.04	58.36	-	-	-	
RAD 024 - (TPI) x (DIA)	3/8	16-24	-	21.06	33.04	58.36	-	-	-	
RAD 028 - (TPI) x (DIA)	7/16	14-20	-	21.06	33.04	58.36	-	-	-	
RAD 032 - (TPI) x (DIA)	1/2	13-20	-	21.06	33.04	58.36	-	-	-	
RAD 036 - (TPI) x (DIA)	9/16	12-18	-	-	33.04	58.36	-	-	-	
RAD 040 - (TPI) x (DIA)	5/8	11-18	-	-	33.04	58.36	-	-	-	
RAD 044 - (TPI) x (DIA)	11/16	11-16	-	-	33.04	58.36	-	-	-	
RAD 048 - (TPI) x (DIA)	3/4	10-16	-	-	33.04	58.36	-	-	-	
RAD 056 - (TPI) x (DIA)	7/8	9-14	-	-	-	58.36	-	-	-	
RAD 100 - (TPI) x (DIA)	1	8-12-14	-	-	-	58.36	81.28	145.60	-	
RAD 108 - (TPI) x (DIA)	1-1/8	7-12	-	-	-	-	81.28	145.60	-	
RAD 116 - (TPI) x (DIA)	1-1/4	7-12	-	-	-	-	81.28	145.60	-	
RAD 124 - (TPI) x (DIA)	1-3/8	6-12	-	-	-	-	81.28	145.60	-	
RAD 132 - (TPI) x (DIA)	1-1/2	6-12	-	-	-	-	81.28	145.60	-	
RAD 148 - (TPI) x (DIA)	1-3/4	5-1/2 - 12	-	-	-	-	-	145.60	-	
RAD 200 - (TPI) x (DIA)	2	4-1/2 - 12	-	-	-	-	-	145.60	-	
RAD 216 - (TPI) x (DIA)	2-1/4	4-1/2 - 12	-	-	-	-	-	-	268.80	
RAD 232 - (TPI) x (DIA)	2-1/2	4-12	-	-	-	-	-	-	268.80	

**NOTE** Larger Right Hand Dies are available upon request.

**Quick Link**

Die Stocks, Holders, and Adapters are on page 248.