

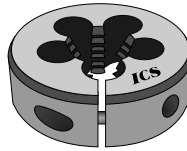
HIGH SPEED STEEL ROUND ADJUSTABLE DIES

ICS **WIS**

GENERAL PURPOSE

GROUND THREAD

**SCREW ADJUSTING
TYPE**



**RIGHT HAND
CUT**

BLACK & GOLD OXIDE FINISH

Round Adjustable Dies are designed for cutting external screw threads, either by hand, using a die stock or by machine, using a floating die holder. They also can be used to cut smaller or larger than factory setting by turning the adjusting screw in or out. Dies are manufactured with a 2-3 thread chamfer on front face and a 1-1½ thread chamfer on the rear. Round Adjustable Dies are also known as Button Dies.

Machine Screw and Fractional Sizes (#0 To 2-1/2" Dia.)

ITEM NO.			DIAMETER OF DIE (NUMERIC/FRACTIONAL)								
ALPHA PREFIX	NUMERIC SIZE	SUFFIX TPI x DIA	SIZE	THREADS PER INCH	052 13/16"	100 1"	132 1-1/2"	200 2"	232 2-1/2"	300 3"	400 4"
RAD #00 -	80	x (DIA)	0	80	\$19.60	\$21.06	\$ -	\$ -	\$ -	\$ -	\$ -
RAD #01 -	(TPI) x (DIA)		1	64-72	19.60	21.06	-	-	-	-	-
RAD #02 -	(TPI) x (DIA)		2	56-64	16.54	21.06	-	-	-	-	-
RAD #03 -	(TPI) x (DIA)		3	48-56	16.54	21.06	-	-	-	-	-
RAD #04 -	(TPI) x (DIA)		4	36-40	16.54	21.06	-	-	-	-	-
RAD #05 -	(TPI) x (DIA)		5	40-44	16.54	21.06	-	-	-	-	-
RAD #06 -	(TPI) x (DIA)		6	32-40	16.54	21.06	-	-	-	-	-
RAD #08 -	(TPI) x (DIA)		8	32-36	16.54	21.06	-	-	-	-	-
RAD #10 -	(TPI) x (DIA)		10	24-32	16.54	21.06	-	-	-	-	-
RAD #12 -	(TPI) x (DIA)		12	24-28	16.54	21.06	-	-	-	-	-
RAD 016 -	(TPI) x (DIA)		1/4	20-28	16.54	21.06	33.04	58.36	-	-	-
RAD 020 -	(TPI) x (DIA)		5/16	18-24	16.54	21.06	33.04	58.36	-	-	-
RAD 024 -	(TPI) x (DIA)		3/8	16-24	-	21.06	33.04	58.36	-	-	-
RAD 028 -	(TPI) x (DIA)		7/16	14-20	-	21.06	33.04	58.36	-	-	-
RAD 032 -	(TPI) x (DIA)		1/2	13-20	-	21.06	33.04	58.36	-	-	-
RAD 036 -	(TPI) x (DIA)		9/16	12-18	-	-	33.04	58.36	-	-	-
RAD 040 -	(TPI) x (DIA)		5/8	11-18	-	-	33.04	58.36	-	-	-
RAD 044 -	(TPI) x (DIA)		11/16	11-16	-	-	33.04	58.36	-	-	-
RAD 048 -	(TPI) x (DIA)		3/4	10-16	-	-	33.04	58.36	-	-	-
RAD 056 -	(TPI) x (DIA)		7/8	9-14	-	-	-	58.36	-	-	-
RAD 100 -	(TPI) x (DIA)		1	8-12-14	-	-	-	58.36	100.50	190.50	-
RAD 108 -	(TPI) x (DIA)		1-1/8	7-12	-	-	-	-	100.50	190.50	-
RAD 116 -	(TPI) x (DIA)		1-1/4	7-12	-	-	-	-	100.50	190.50	-
RAD 124 -	(TPI) x (DIA)		1-3/8	6-12	-	-	-	-	100.50	190.50	-
RAD 132 -	(TPI) x (DIA)		1-1/2	6-12	-	-	-	-	100.50	190.50	-
RAD 148 -	(TPI) x (DIA)		1-3/4	5-1/2 - 12	-	-	-	-	-	190.50	-
RAD 200 -	(TPI) x (DIA)		2	4-1/2 - 12	-	-	-	-	-	190.50	-
RAD 216 -	(TPI) x (DIA)		2-1/4	4-1/2 - 12	-	-	-	-	-	-	268.80
RAD 232 -	(TPI) x (DIA)		2-1/2	4-12	-	-	-	-	-	-	268.80

NOTE Larger Right Hand Dies are available upon request.

**Quick
Link**

Die Stocks, Holders, and Adapters are on page 248.