

# HIGH SPEED STEEL ROUND ADJUSTABLE (METRIC) DIES

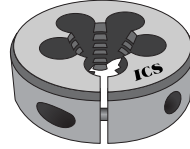
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING  
TYPE



RIGHT HAND  
CUT

BLACK & GOLD FINISH

## Standard Metric Sizes (1.0mm To 52.0mm Dia.)

ITEM NO.		SIZE mm	METRIC PITCH		DIAMETER OF DIE (NUMERIC/FRACTIONAL)					
ALPHA PREFIX	NUMERIC SUFFIX SIZE x PITCH x DIA		COARSE PITCH	FINE PITCH	052	100	132	200	232	300
					13/16"	1"	1-1/2"	2"	2-1/2"	3"
RADM 01.0 x (PITCH) x (DIA)	M1	.25	-	\$24.64	\$ -	\$ -	\$ -	\$ -	\$ -	
RADM 01.2 x (PITCH) x (DIA)	M1.2	.25	-	24.64	-	-	-	-	-	
RADM 01.6 x (PITCH) x (DIA)	M1.6	.35	-	24.64	21.06	-	-	-	-	
RADM 01.8 x (PITCH) x (DIA)	M1.8	.35	-	24.64	21.06	-	-	-	-	
RADM 02.0 x (PITCH) x (DIA)	M2	.40	-	22.40	21.06	-	-	-	-	
RADM 02.2 x (PITCH) x (DIA)	M2.2	.45	-	22.40	21.06	-	-	-	-	
RADM 02.5 x (PITCH) x (DIA)	M2.5	.45	-	22.40	21.06	-	-	-	-	
RADM 03.0 x (PITCH) x (DIA)	M3	.50	.35	22.40	21.06	-	-	-	-	
RADM 03.5 x (PITCH) x (DIA)	M3.5	.60	.35	22.40	21.06	-	-	-	-	
RADM 04.0 x (PITCH) x (DIA)	M4	.70	.50	22.40	21.06	-	-	-	-	
RADM 04.5 x (PITCH) x (DIA)	M4.5	.75	.50	22.40	21.06	-	-	-	-	
RADM 05.0 x (PITCH) x (DIA)	M5	.80	.50	22.40	21.06	-	-	-	-	
RADM 06.0 x (PITCH) x (DIA)	M6	1.00	.75	22.40	21.06	33.04	-	-	-	
RADM 06.3 x (PITCH) x (DIA)	M6.3	1.00	-	-	21.06	-	-	-	-	
RADM 07.0 x (PITCH) x (DIA)	M7	1.00	.75	-	21.06	33.04	-	-	-	
RADM 08.0 x (PITCH) x (DIA)	M8	1.25	1.00	-	21.06	33.04	-	-	-	
RADM 09.0 x (PITCH) x (DIA)	M9	1.25	1.00	-	21.06	33.04	-	-	-	
RADM 10.0 x (PITCH) x (DIA)	M10	1.50	1.25	-	21.06	33.04	-	-	-	
RADM 11.0 x (PITCH) x (DIA)	M11	1.50	1.25	-	21.06	33.04	-	-	-	
RADM 12.0 x (PITCH) x (DIA)	M12	1.75	1.25	-	21.06	33.04	-	-	-	
RADM 14.0 x (PITCH) x (DIA)	M14	2.00	1.50	-	-	33.04	-	-	-	
RADM 16.0 x (PITCH) x (DIA)	M16	2.00	1.50	-	-	33.04	58.80	-	-	
RADM 18.0 x (PITCH) x (DIA)	M18	2.50	1.50	-	-	33.04	58.80	-	-	
RADM 20.0 x (PITCH) x (DIA)	M20	2.50	1.50	-	-	33.04	58.80	-	-	
RADM 22.0 x (PITCH) x (DIA)	M22	2.50	1.50	-	-	-	58.80	-	-	
RADM 24.0 x (PITCH) x (DIA)	M24	3.00	2.00	-	-	-	58.80	100.50	-	
RADM 27.0 x (PITCH) x (DIA)	M27	3.00	2.00	-	-	-	58.80	100.50	-	
RADM 30.0 x (PITCH) x (DIA)	M30	3.50	2.00	-	-	-	58.80	100.50	-	
RADM 33.0 x (PITCH) x (DIA)	M33	3.50	2.00	-	-	-	-	100.50	-	
RADM 36.0 x (PITCH) x (DIA)	M36	4.00	3.00	-	-	-	-	100.50	190.50	
RADM 39.0 x (PITCH) x (DIA)	M39	4.00	3.00	-	-	-	-	-	190.50	
RADM 42.0 x (PITCH) x (DIA)	M42	4.50	-	-	-	-	-	-	190.50	
RADM 45.0 x (PITCH) x (DIA)	M45	4.50	-	-	-	-	-	-	190.50	
RADM 48.0 x (PITCH) x (DIA)	M48	5.00	-	-	-	-	-	-	190.50	
RADM 52.0 x (PITCH) x (DIA)	M52	5.00	-	-	-	-	-	-	190.50	

**NOTE** Larger Metric Size Dies are available upon request.

**Quick  
Link**

Die Stocks, Holders, and Adapters  
are on page 248.