

# HIGH SPEED STEEL ROUND ADJUSTABLE (SPECIAL METRIC) DIES

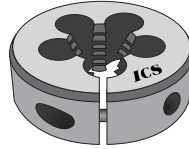
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING  
TYPE



RIGHT HAND  
CUT

BLACK & GOLD FINISH

## Special Metric Sizes (1.7mm To 52.0mm Dia.)

SIZE mm	METRIC PITCH	HSS RADMS
<b>1" ROUND DIE</b>		
M1.7	.20 - .35	\$ 24.64
M2	.25	24.64
M2.3	.40	24.64
M2.5	.50	24.64
M2.6	.35 - .45	24.64
M3	.60 - .75	24.64
M3.5	.50	24.64
M4	.35 - .60 - .75 - 1.00	24.64
M4.5	1.00	24.64
M5	.75 - .90 - 1.00	24.64
M5.5	.50 - .70 - .90	24.64
M6	.50 - 1.25 - 1.50	24.64
M7	.50 - 1.25	24.64
M8	.50 - .75 - 1.50 - 1.75	24.64
M9	.50 - .75 - 1.50 - 1.75	24.64
M10	.50 - .75 - 1.00 - 1.75 - 2.00	24.64
M11	.50 - .75 - 1.00 - 1.75 - 2.00	24.64
M12	.50 - .75 - 1.00 - 1.50 - 2.00	24.64
<b>1-1/2" ROUND DIE</b>		
M9	.50 - .75	39.20
M10	.50 - .75 - 1.00	39.20
M11	.50 - .75 - 1.00	39.20
M12	.50 - .75 - 1.00 - 1.50 - 2.00	39.20
M13	.50 - .75 - 1.00 - 1.25 - 1.50 - 1.75 - 2.00	39.20
M14	.50 - .75 - 1.00 - 1.25 - 1.75	39.20
M15	.50 - 1.00 - 1.50 - 2.00	39.20
M16	.50 - .75 - 1.00 - 1.25 - 1.75	39.20
M17	.50 - 1.00 - 1.50 - 2.00	39.20
M18	.50 - 1.00 - 1.25 - 1.75 - 2.00	39.20
M19	.50 - 1.00 - 1.50 - 2.00	39.20
M20	1.00 - 1.25 - 1.75 - 2.00	39.20

SIZE mm	METRIC PITCH	HSS RADMS
<b>2" ROUND DIE</b>		
M18	1.00	\$ 68.88
M19	1.50	68.88
M20	1.00 - 1.25 - 2.00	68.88
M21	1.00 - 1.50 - 2.00 - 2.50	68.88
M22	1.00 - 2.00	68.88
M23	1.00 - 1.50 - 2.00 - 2.50	68.88
M24	1.50	68.88
M25	1.00 - 1.50 - 2.00 - 2.50	68.88
M26	1.50 - 2.00	68.88
M30	1.50	68.88
<b>2-1/2" ROUND DIE</b>		
M24	1.50	95.76
M25	1.00 - 1.50 - 2.00	95.76
M26	1.50	95.76
M27	1.00 - 1.50	95.76
M28	1.00 - 1.50 - 2.00	95.76
M30	1.00 - 1.50 - 3.00	95.76
M32	1.50	95.76
M33	1.50	95.76
M34	1.50	95.76
M35	1.00 - 1.50	95.76
M36	1.50 - 2.00	95.76
M38	1.50	95.76
<b>3" ROUND DIE</b>		
M38	1.50	171.36
M39	1.50	171.36
M40	1.50	171.36
M42	1.50 - 3.00	171.36
M45	1.50 - 3.00	171.36
M48	1.50 - 3.00	171.36
M50	1.50	171.36
M52	1.50 - 3.00	171.36

**NOTE**

Larger Special Size Metric Dies are available upon request.

**Quick  
Link**

Metric (Special Thread) Hexagon  
Rethreading Dies are on page 235.