

# HIGH SPEED STEEL ROUND ADJUSTABLE (SPECIAL THREAD) DIES

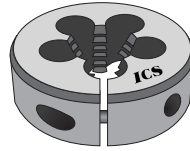
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING  
TYPE



RIGHT HAND  
CUT

BLACK & GOLD FINISH

## Special Machine Screw and Fractional Sizes (#4 To 3-1/2")

| SIZE                    | THREADS PER INCH                    | HSS<br>RADS |
|-------------------------|-------------------------------------|-------------|
| <b>1" ROUND DIE</b>     |                                     |             |
| #4                      | 36-56-60-64                         | \$ 26.88    |
| #5                      | 48-56-64                            | 26.88       |
| #6                      | 30-36-48-56                         | 24.64       |
| #8                      | 24-30-40-48-56                      | 24.64       |
| #10                     | 26-27-28-30-36-40-48-56             | 24.64       |
| #12                     | 26-27-30-32-36-40-48-56             | 24.64       |
| #14                     | 27-28-30-32-48                      | 24.64       |
| 1/4                     | 14-16-18-22-24-26-27-30-32-36-40-48 | 24.64       |
| 1/4                     | 56-64                               | 24.64       |
| 5/16                    | 16-20-22-27-28-30-32-36-40-48-56    | 24.64       |
| 3/8                     | 14-18-20-22-26-27-28-30-32-36-40-48 | 24.64       |
| 7/16                    | 16-18-24-27-28-30-32-36-40          | 24.64       |
| 1/2                     | 12-14-16-18-22-24-27-28-30-32-36    | 24.64       |
| 1/2                     | 40-48                               | 24.64       |
| <b>1-1/2" ROUND DIE</b> |                                     |             |
| 1/4                     | 22-24-27-30-32-36-40-48             | 39.20       |
| 5/16                    | 16-20-22-27-28-30-32-36-40-48       | 39.20       |
| 3/8                     | 14-18-20-22-26-27-28-30-32-36-40-48 | 39.20       |
| 7/16                    | 12-16-18-22-24-27-28-30-32-36-40-48 | 39.20       |
| 15/32                   | 32                                  | 39.20       |
| 1/2                     | 12-14-16-18-22-24-27-28-30-32-36-40 | 39.20       |
| 1/2                     | 48-56                               | 39.20       |
| 9/16                    | 14-16-20-22-24-27-28-30-32-36-40    | 39.20       |
| 5/8                     | 10-12-14-16-20-22-24-26-27-28-30-32 | 39.20       |
| 5/8                     | 36-40-48                            | 39.20       |
| 11/16                   | 12-14-18-20-24-27-30-32             | 39.20       |
| 3/4                     | 12-14-18-20-24-27-28-30-32-36-40-48 | 39.20       |
| 13/16                   | 10-12-16-20-24-28-32                | 39.20       |
| <b>2" ROUND DIE</b>     |                                     |             |
| 7/16                    | 18-24                               | 68.88       |
| 1/2                     | 12-16-18-24-27-28-30-32             | 68.88       |
| 9/16                    | 14-20-24-27-28-30-32-36             | 68.88       |
| 5/8                     | 10-12-14-16-20-24-27-28-30-32-40    | 68.88       |
| 11/16                   | 12-14-18-20-24-27-32-36-40          | 68.88       |
| 3/4                     | 12-14-18-20-24-27-28-32-36-40       | 68.88       |
| 13/16                   | 10-12-14-16-18-20-24-27-30-32-36-40 | 68.88       |
| 7/8                     | 10-12-16-18-20-24-27-28-30-32-36-40 | 68.88       |
| 15/16                   | 10-12-14-16-18-20-24-27-30-32       | 68.88       |
| 1                       | 10-16-18-20-24-27-28-30-32-36-40    | 68.88       |
| 1                       | 48-56                               | 68.88       |
| 1-1/16                  | 12-14-16-18                         | 68.88       |

| SIZE                    | THREADS PER INCH                      | HSS<br>RADS |
|-------------------------|---------------------------------------|-------------|
| <b>2-1/2" ROUND DIE</b> |                                       |             |
| 1                       | 10-16-18-20-24-26-27-28-32            | \$ 95.76    |
| 1-1/16                  | 7-8-10-12-14-16-18-20-24-28           | 95.76       |
| 1-1/8                   | 8-10-14-16-18-20-24-27-28-30-32       | 95.76       |
| 1-3/16                  | 7-8-12-14-16-18-20-24-27-28-32        | 95.76       |
| 1-1/4                   | 8-10-14-16-18-20-24-27-28-30-32-36-40 | 95.76       |
| 1-5/16                  | 8-12-14-16-18-20-24-27-32             | 95.76       |
| 1-3/8                   | 7-8-10-14-16-18-20-24-27-32           | 95.76       |
| 1-7/16                  | 6-8-12-16-18                          | 95.76       |
| 1-1/2                   | 7-8-10-14-16-18-20-24-27-30-32        | 95.76       |
| <b>3" ROUND DIE</b>     |                                       |             |
| 1                       | 10-16-18-20-24                        | 171.36      |
| 1-1/16                  | 8-10-12-14-16-18-20-24                | 171.36      |
| 1-1/8                   | 8-10-14-16-18-20-24                   | 171.36      |
| 1-3/16                  | 8-12-16                               | 171.36      |
| 1-1/4                   | 6-8-10-14-16-18-20-24                 | 171.36      |
| 1-5/16                  | 8-10-12-14-16-18-20                   | 171.36      |
| 1-3/8                   | 8-10-14-16-18-20-24                   | 171.36      |
| 1-7/16                  | 6-8-12-16-18                          | 171.36      |
| 1-1/2                   | 8-10-14-16-18-20-24                   | 171.36      |
| 1-9/16                  | 6-8-12-16-18                          | 171.36      |
| 1-5/8                   | 5-5-1/2-6-8-10-12-14-18-20            | 171.36      |
| 1-11/16                 | 6-8-12-18                             | 171.36      |
| 1-3/4                   | 5-1/2-6-8-10-14-16-20-24              | 171.36      |
| 1-7/8                   | 5-5-1/2-6-8-10-12-14-16-18-20         | 171.36      |
| 2                       | 4-6-8-10-12-14-16-18-20-24            | 171.36      |
| <b>4" ROUND DIE</b>     |                                       |             |
| 2-1/8                   | 18                                    | 268.80      |
| 2-1/4                   | 8-16                                  | 268.80      |
| 2-3/8                   | 16                                    | 268.80      |
| 2-1/2                   | 8                                     | 268.80      |
| 2-3/4                   | 12                                    | 268.80      |
| 3                       | 8                                     | 268.80      |
| <b>5" ROUND DIE</b>     |                                       |             |
| 2-5/8                   | 12-16                                 | 362.88      |
| 2-3/4                   | 8-12                                  | 362.88      |
| 3-1/4                   | 12                                    | 362.88      |
| 3-1/2                   | 12                                    | 362.88      |