

HIGH SPEED STEEL ROUND ADJUSTABLE (SPECIAL THREAD) DIES

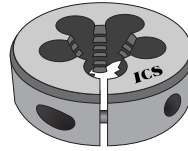
ICS

WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING
TYPE



RIGHT HAND
CUT

BLACK & GOLD FINISH

Special Machine Screw and Fractional Sizes (#4 To 3-1/2")

| SIZE | THREADS PER INCH | HSS RADS |
|-------------------------|-------------------------------------|-------------|
| 1" ROUND DIE | | |
| #4 | 36-56-60-64 | \$26.88 |
| #5 | 48-56-64 | 26.88 |
| #6 | 30-36-48-56 | 24.64 |
| #8 | 24-30-40-48-56 | 24.64 |
| #10 | 26-27-28-30-36-40-48-56 | 24.64 |
| #12 | 26-27-30-32-36-40-48-56 | 24.64 |
| #14 | 27-28-30-32-48 | 24.64 |
| 1/4 | 14-16-18-22-24-26-27-30-32-36-40-48 | 24.64 |
| 1/4 | 56-64 | 24.64 |
| 5/16 | 16-20-22-27-28-30-32-36-40-48-56 | 24.64 |
| 3/8 | 14-18-20-22-26-27-28-30-32-36-40-48 | 24.64 |
| 7/16 | 16-18-24-27-28-30-32-36-40 | 24.64 |
| 1/2 | 12-14-16-18-22-24-27-28-30-32-36 | 24.64 |
| 1/2 | 40-48 | 24.64 |
| 1-1/2" ROUND DIE | | |
| 1/4 | 22-24-27-30-32-36-40-48 | 39.20 |
| 5/16 | 16-20-22-27-28-30-32-36-40-48 | 39.20 |
| 3/8 | 14-18-20-22-26-27-28-30-32-36-40-48 | 39.20 |
| 7/16 | 12-16-18-22-24-27-28-30-32-36-40-48 | 39.20 |
| 15/32 | 32 | 39.20 |
| 1/2 | 12-14-16-18-22-24-27-28-30-32-36-40 | 39.20 |
| 1/2 | 48-56 | 39.20 |
| 9/16 | 14-16-20-22-24-27-28-30-32-36-40 | 39.20 |
| 5/8 | 10-12-14-16-20-22-24-26-27-28-30-32 | 39.20 |
| 5/8 | 36-40-48 | 39.20 |
| 11/16 | 12-14-18-20-24-27-30-32 | 39.20 |
| 3/4 | 12-14-18-20-24-27-28-30-32-36-40-48 | 39.20 |
| 13/16 | 10-12-16-20-24-28-32 | 39.20 |
| 2" ROUND DIE | | |
| 7/16 | 18-24 | 68.88 |
| 1/2 | 12-16-18-24-27-28-30-32 | 68.88 |
| 9/16 | 14-20-24-27-28-30-32-36 | 68.88 |
| 5/8 | 10-12-14-16-20-24-27-28-30-32-40 | 68.88 |
| 11/16 | 12-14-18-20-24-27-32-36-40 | 68.88 |
| 3/4 | 12-14-18-20-24-27-28-32-36-40 | 68.88 |
| 13/16 | 10-12-14-16-18-20-24-27-30-32-36-40 | 68.88 |
| 7/8 | 10-12-16-18-20-24-27-28-30-32-36-40 | 68.88 |
| 15/16 | 10-12-14-16-18-20-24-27-30-32 | 68.88 |
| 1 | 10-16-18-20-24-27-28-30-32-36-40 | 68.88 |
| 1 | 48-56 | 68.88 |
| 1-1/16 | 12-14-16-18 | 68.88 |

| SIZE | THREADS PER INCH | HSS RADS |
|-------------------------|---------------------------------------|----------------------|
| 2-1/2" ROUND DIE | | |
| 1 | 10-16-18-20-24-26-27-28-32 | \$100.50 |
| 1-1/16 | 7-8-10-12-14-16-18-20-24-28 | 100.50 |
| 1-1/8 | 8-10-14-16-18-20-24-27-28-30-32 | 100.50 |
| 1-3/16 | 7-8-12-14-16-18-20-24-27-28-32 | 100.50 |
| 1-1/4 | 8-10-14-16-18-20-24-27-28-30-32-36-40 | 100.50 |
| 1-5/16 | 8-12-14-16-18-20-24-27-32 | 100.50 |
| 1-3/8 | 7-8-10-14-16-18-20-24-27-32 | 100.50 |
| 1-7/16 | 6-8-12-16-18 | 100.50 |
| 1-1/2 | 7-8-10-14-16-18-20-24-27-30-32 | 100.50 |
| 3" ROUND DIE | | |
| 1 | 10-16-18-20-24 | 190.50 |
| 1-1/16 | 8-10-12-14-16-18-20-24 | 190.50 |
| 1-1/8 | 8-10-14-16-18-20-24 | 190.50 |
| 1-3/16 | 8-12-16 | 190.50 |
| 1-1/4 | 6-8-10-14-16-18-20-24 | 190.50 |
| 1-5/16 | 8-10-12-14-16-18-20 | 190.50 |
| 1-3/8 | 8-10-14-16-18-20-24 | 190.50 |
| 1-7/16 | 6-8-12-16-18 | 190.50 |
| 1-1/2 | 8-10-14-16-18-20-24 | 190.50 |
| 1-9/16 | 6-8-12-16-18 | 190.50 |
| 1-5/8 | 5-5-1/2-6-8-10-12-14-18-20 | 190.50 |
| 1-11/16 | 6-8-12-18 | 190.50 |
| 1-3/4 | 5-1/2-6-8-10-14-16-20-24 | 190.50 |
| 1-7/8 | 5-5-1/2-6-8-10-12-14-16-18-20 | 190.50 |
| 2 | 4-6-8-10-12-14-16-18-20-24 | 190.50 |
| 4" ROUND DIE | | |
| 2-1/8 | 18 | CALL FOR PRICE |
| 2-1/4 | 8-16 | |
| 2-3/8 | 16 | |
| 2-1/2 | 8 | |
| 2-3/4 | 12 | |
| 3 | 8 | |
| 5" ROUND DIE | | |
| 2-5/8 | 12-16 | CALL FOR PRICE |
| 2-3/4 | 8-12 | |
| 3-1/4 | 12 | |
| 3-1/2 | 12 | |
| | | |