

HIGH SPEED STEEL

BRITISH ROUND ADJUSTABLE (TAPER PIPE) DIES

ICS

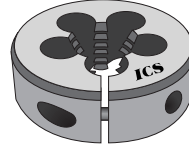
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GENERAL PURPOSE

GROUND THREAD

British (BSPT) Standard Pipe Taper Thread Dies are the metric/European equivalent of American (NPT) Standard Pipe Taper Threads. **Note:** American and British Standards are not interchangeable.

SCREW ADJUSTING TYPE



RIGHT HAND CUT

BLACK & GOLD FINISH

Fractional Sizes (1/8 To 2" Dia.)

| ITEM NO. | | SIZE | THREADS PER INCH | DIAMETER OF DIE (NUMERIC/FRACTIONAL) | | | | | |
|--------------|---------------------------------|-------|------------------|--------------------------------------|---------------|-----------|---------------|-----------|-----------|
| ALPHA PREFIX | NUMERIC SUFFIX SIZE - TPI x DIA | | | 100 1" | 132 1-1/2" | 200 2" | 232 2-1/2" | 300 3" | 400 4" |
| BSPTD 008 | 28 x (DIA) | 1/8 | 28 | 37.60 | - | - | - | - | - |
| BSPTD 016 | 19 x (DIA) | 1/4 | 19 | - | 59.20 | - | - | - | - |
| BSPTD 024 | 19 x (DIA) | 3/8 | 19 | - | 59.20 | - | - | - | - |
| BSPTD 032 | 14 x (DIA) | 1/2 | 14 | - | - | 76.00 | - | - | - |
| BSPTD 040 | 14 x (DIA) | 5/8 | 14 | - | - | 76.00 | - | - | - |
| BSPTD 048 | 14 x (DIA) | 3/4 | 14 | - | - | 76.00 | - | - | - |
| BSPTD 056 | 14 x (DIA) | 7/8 | 14 | - | - | - | 104.00 | - | - |
| BSPTD 100 | 11 x (DIA) | 1 | 11 | - | - | - | 104.00 | - | - |
| BSPTD 116 | 11 x (DIA) | 1-1/4 | 11 | - | - | - | - | 187.00 | - |
| BSPTD 132 | 11 x (DIA) | 1-1/2 | 11 | - | - | - | - | 187.00 | - |
| BSPTD 200 | 11 x (DIA) | 2 | 11 | - | - | - | - | - | 350.00 |

HIGH SPEED STEEL

BRITISH ROUND ADJUSTABLE (PARALLEL PIPE) DIES

ICS

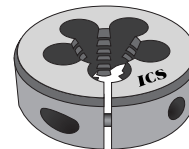
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GENERAL PURPOSE

GROUND THREAD

British (BSPP) Standard Pipe Parallel Thread Dies are the metric/European equivalent of American (NPS) Standard Pipe Straight Threads. **Note:** American and British Standards are not interchangeable.

SCREW ADJUSTING TYPE



RIGHT HAND CUT

BLACK & GOLD FINISH

Fractional Sizes (1/8 To 2" Dia.)

| ITEM NO. | | SIZE | THREADS PER INCH | DIAMETER OF DIE (NUMERIC/FRACTIONAL) | | | | | |
|--------------|---------------------------------|-------|------------------|--------------------------------------|---------------|-----------|---------------|-----------|-----------|
| ALPHA PREFIX | NUMERIC SUFFIX SIZE - TPI x DIA | | | 100 1" | 132 1-1/2" | 200 2" | 232 2-1/2" | 300 3" | 400 4" |
| BSPPD 008 | 27 x (DIA) | 1/8 | 27 | 37.60 | - | - | - | - | - |
| BSPPD 016 | 18 x (DIA) | 1/4 | 18 | - | 59.20 | - | - | - | - |
| BSPPD 024 | 18 x (DIA) | 3/8 | 18 | - | 59.20 | - | - | - | - |
| BSPPD 032 | 14 x (DIA) | 1/2 | 14 | - | - | 76.00 | - | - | - |
| BSPPD 040 | 14 x (DIA) | 5/8 | 14 | - | - | 76.00 | - | - | - |
| BSPPD 048 | 14 x (DIA) | 3/4 | 14 | - | - | 76.00 | - | - | - |
| BSPPD 056 | 14 x (DIA) | 7/8 | 14 | - | - | - | 104.00 | - | - |
| BSPPD 100 | 11 x (DIA) | 1 | 11 | - | - | - | 104.00 | - | - |
| BSPPD 116 | 11 x (DIA) | 1-1/4 | 11 | - | - | - | - | 187.00 | - |
| BSPPD 132 | 11 x (DIA) | 1-1/2 | 11 | - | - | - | - | 187.00 | - |
| BSPPD 200 | 11 x (DIA) | 2 | 11 | - | - | - | - | - | 350.00 |

NOTE Larger Pipe Dies are available. Consult factory for pricing.