

TOOL STEEL

HEXAGON (STANDARD SIZES) RETHREADING DIES

ICS

WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA.  
ACROSS FLATS



RIGHT HAND  
CUT

Hexagon (Hex Nut Diameter) Rethreading Dies are designed extra thick for rethreading damaged or jammed threads and can be used to work in places where round die stocks cannot be used. They are not intended for producing new threads on unthreaded bars, bolts, or pipes. Available in almost any threading size. All sizes are manufactured to be the same size as a Hex Nut of equal thread size.

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
2	56-64	19/32	\$7.60
3	48-56	19/32	7.60
4	36-40-48	19/32	7.60
5	40-44	19/32	7.60
6	32-40	19/32	7.60
8	32-36	19/32	7.60
10	24-32	19/32	7.60
12	24-28	19/32	7.60
1/4	20-28	19/32	7.60
5/16	18-24	11/16	8.52
3/8	16-24	25/32	9.52
7/16	14-20	7/8	10.98

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
1/2	13-20	1-1/16	\$12.88
9/16	12-18	1-1/16	15.18
5/8	11-18	1-1/4	17.66
11/16	11-16	1-7/16	22.40
3/4	10-16	1-7/16	22.40
7/8	9-14	1-5/8	25.98
1	8-12-14	1-13/16	32.92
1-1/8	7-12	2	45.10
1-1/4	7-12	2-3/16	51.92
1-3/8	6-12	2-3/8	67.10
1-1/2	6-12	2-9/16	74.66
1-5/8	5-1/2	3-1/8	104.94

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
1-3/4	5	3-1/8	\$121.98
1-7/8	5	3-1/8	169.78
2	4-1/2	3-1/2	169.78
2-1/4	4-1/2	3-1/2	183.92
2-1/2	4	4-1/2	265.30
2-3/4	4	4-1/2	321.48
3	4	5	396.20
3-1/4	4	5	461.56
3-1/2	4	5	461.56
3-3/4	4	6	539.28
4	4	6	593.84

TOOL STEEL

LEFT HAND HEXAGON RETHREADING DIES

ICS

WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA.  
ACROSS FLATS



LEFT HAND  
CUT

Left Hand Hexagon (Hex Nut Diameter) Rethreading Dies are designed extra thick for rethreading damaged or jammed threads and can be used to work in places where round die stocks cannot be used. They are not intended for producing new threads on unthreaded bars, bolts, or pipes. Available in almost any threading size. All sizes are manufactured to be the same size as a Hex Nut of equal thread size. They are available in almost any threading size. If size needed is not listed, contact us for price and availability.

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
1/4	20-28	19/32	\$10.74
5/16	18-24	11/16	12.12
3/8	16-24	25/32	13.52
7/16	14-20	7/8	15.80
1/2	13-20	1-1/16	18.52

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
9/16	12-18	1-1/16	\$21.78
5/8	11-18	1-1/4	25.32
3/4	10-16	1-7/16	32.10
7/8	9-14	1-5/8	37.24
1	8-12-14	1-13/16	47.18
1-1/8	7-12	2	64.50

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
1-1/4	7-12	2-3/16	\$74.02
1-3/8	6-12	2-3/8	97.60
1-1/2	6-12	2-9/16	106.14
1-3/4	5	3-1/2	197.52
2	4-1/2	3-1/2	242.32