

TOOL STEEL

HEXAGON (STANDARD SIZES) RETHREADING DIES

ICS

WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



RIGHT HAND
CUT

Hexagon (Hex Nut Dia.) Rethreading Dies are designed extra thick for rethreading damaged or jammed threads and can be used to work in places where round die stocks cannot be used. They are not intended for producing new threads on unthreaded bars, bolts, or pipes. Available in almost any threading size. All sizes are manufactured to be the same size as a Hex Nut of equal thread size.

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
2	56-64	19/32	\$7.60
3	48-56	19/32	7.60
4	36-40-48	19/32	7.60
5	40-44	19/32	7.60
6	32-40	19/32	7.60
8	32-36	19/32	7.60
10	24-32	19/32	7.60
12	24-28	19/32	7.60
1/4	20-28	19/32	7.60
5/16	18-24	11/16	8.52
3/8	16-24	25/32	9.52
7/16	14-20	7/8	10.98

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
1/2	13-20	1-1/16	\$12.88
9/16	12-18	1-1/16	15.18
5/8	11-18	1-1/4	17.66
11/16	11-16	1-7/16	22.40
3/4	10-16	1-7/16	22.40
7/8	9-14	1-5/8	25.98
1	8-12-14	1-13/16	32.92
1-1/8	7-12	2	45.10
1-1/4	7-12	2-3/16	51.92
1-3/8	6-12	2-3/8	67.10
1-1/2	6-12	2-9/16	74.66
1-5/8	5-1/2	3-1/8	104.94

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRD
1-3/4	5	3-1/8	\$121.98
1-7/8	5	3-1/8	169.78
2	4-1/2	3-1/2	169.78
2-1/4	4-1/2	3-1/2	183.92
2-1/2	4	4-1/2	265.30
2-3/4	4	4-1/2	321.48
3	4	5	396.20
3-1/4	4	5	461.56
3-1/2	4	5	461.56
3-3/4	4	6	539.28
4	4	6	593.84

TOOL STEEL

LEFT HAND HEXAGON RETHREADING DIES

ICS

WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



LEFT HAND
CUT

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
1/4	20-28	19/32	\$10.74
5/16	18-24	11/16	12.12
3/8	16-24	25/32	13.52
7/16	14-20	7/8	15.80
1/2	13-20	1-1/16	18.52

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
9/16	12-18	1-1/16	\$21.78
5/8	11-18	1-1/4	25.32
3/4	10-16	1-7/16	32.10
7/8	9-14	1-5/8	37.24
1	8-12-14	1-13/16	47.18
1-1/8	7-12	2	64.50

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDL
1-1/4	7-12	2-3/16	\$ 74.02
1-3/8	6-12	2-3/8	97.60
1-1/2	6-12	2-9/16	106.14
1-3/4	5	3-1/2	197.52
2	4-1/2	3-1/2	242.32

TOOL STEEL

HEXAGON RETHREADING PIPE (NPT) DIES

ICS

WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



RIGHT HAND
CUT

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDP
1/8	27	25/32	\$14.18
1/4	18	1-1/16	18.94
3/8	18	1-1/4	25.62

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDP
1/2	14	1-5/8	\$27.18
3/4	14	1-13/16	41.66
1	11-1/2	2-3/16	70.42

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDP
1-1/4	11-1/2	3-1/8	\$ 106.12
1-1/2	11-1/2	3-1/8	175.74
2	11-1/2	3-3/4	349.00