

TOOL STEEL

HEXAGON (SPECIAL THREAD) RETHREADING DIES

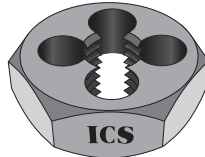
ICS

WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA.  
ACROSS FLATS



RIGHT HAND  
CUT

Tool Steel Special Thread Hexagon Rethreading Dies are designed for rethreading damaged or jammed non-standard threaded studs, bolts or rod. They are extra thick for more strength and are more durable than carbon steel hex rethreading dies and can be used to work in places where round die stocks cannot be used. They are not intended to cut new threads. All sizes are manufactured to be the same as a hex nut of equal thread size and can be used with any socket, open end, box, monkey, or adjustable wrench.

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDS
1/4	24, 27, 32	19/32	\$9.28
1/4	36, 40, 48	19/32	11.32
5/16	16, 20, 27, 32	11/16	10.38
5/16	40	11/16	11.32
3/8	18, 20, 27, 32	25/32	11.86
3/8	40	25/32	15.04
7/16	24, 28, 32	7/8	13.42
7/16	40	7/8	16.40
1/2	16, 18, 40	1-1/16	17.36
1/2	24, 28, 32	1-1/16	15.80
9/16	16, 32	1-1/16	20.44
9/16	20, 24	1-1/16	18.48
5/8	16, 32	1-1/4	21.60
5/8	20, 24	1-1/4	19.60
11/16	18, 20, 24	1-7/16	27.40
3/4	18, 32	1-7/16	27.40
3/4	20, 24	1-7/16	24.98
13/16	16, 20, 24, 32	1-5/8	31.78
7/8	16, 32, 40	1-5/8	31.78
7/8	18, 20, 24	1-5/8	28.88
15/16	14, 16, 18, 20	1-13/16	40.20
1	10, 16, 18, 20, 24	1-13/16	36.52
1	32	1-13/16	40.20
1-1/16	8, 16, 18	2	55.12
1-1/16	12	2	50.14
1-1/8	8	2	50.14
1-1/8	16, 18, 20	2	55.12
1-3/16	8, 10, 18	2-3/16	57.80
1-3/16	12	2-3/16	63.56
1-1/4	5, 10	2-3/16	57.80
1-1/4	8, 16, 18, 20	2-3/16	63.56
1-5/16	8, 12	2-3/8	74.54
1-5/16	18	2-3/8	82.00
1-3/8	7, 10, 16, 18, 20	2-3/8	82.00
1-3/8	8	2-3/8	74.54
1-7/16	6, 8, 12, 16, 18	2-9/16	91.24

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDS
1-1/2	8	2-9/16	\$82.94
1-1/2	14, 16, 18, 20	2-9/16	91.24
1-9/16	12, 16, 18	3-1/8	125.96
1-5/8	4, 14, 16, 18	3-1/8	125.96
1-5/8	5, 6, 8, 10	3-1/8	114.50
1-11/16	18	3-1/8	174.22
1-3/4	5-1/2, 6, 10, 12, 14, 16, 18, 20	3-1/8	157.48
1-3/4	8	3-1/8	143.14
1-13/16	12, 18	3-1/8	200.42
1-7/8	8, 12	3-1/8	168.42
1-7/8	16, 18	3-1/8	185.26
2	4, 8, 10, 12	3-1/2	207.76
2	14, 16, 18, 20, 24	3-1/2	223.22
2-1/8	6, 14, 16, 18	3-1/2	209.22
2-1/8	8, 12	3-1/2	213.04
2-1/4	6, 10, 14, 16, 18	3-1/2	234.34
2-1/4	4, 8, 12	3-1/2	213.04
2-3/8	4, 8, 12	4-1/2	294.82
2-3/8	10, 14, 18	4-1/2	324.30
2-1/2	4-1/2, 5, 6, 10, 16, 18	4-1/2	324.30
2-1/2	8, 12	4-1/2	294.82
2-5/8	6, 14, 16	4-1/2	384.56
2-5/8	8, 12	4-1/2	349.68
2-3/4	6, 10, 14, 18	4-1/2	384.56
2-3/4	8, 12	4-1/2	349.68
2-7/8	6, 8	5	483.78
2-7/8	12	5	439.88
3	8, 12	5	439.88
3-1/8	4, 8, 12	5	503.14
3-1/4	5, 12	5	503.14
3-1/4	8	5	553.50
3-3/8	4, 8, 12	5	503.14
3-1/2	8, 12	5	503.14
3-5/8	4, 8, 12	5	579.04
3-3/4	8, 12	5	579.04
3-7/8	4, 8, 12	6	659.82
4	8, 12	6	659.82

NOTE

Special Thread Hexagon Rethreading Dies not shown in our catalog can be manufactured to order. Consult factory for pricing.