

# METRIC HEXAGON RETHREADING DIES

TOOL STEEL

ICS WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA. ACROSS FLATS



RIGHT HAND CUT

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDM
M3	.50-.60	19/32	\$9.30
M3.5	.60	19/32	9.30
M4	.70-.75	19/32	9.30
M4.5	.75	19/32	9.30
M5	.80-.90	19/32	9.30
M6	1.00	19/32	9.30
M6.3	1.00	19/32	9.52
M7	1.00	11/16	9.98

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDM
M8	1.00-1.25	11/16	\$ 9.98
M9	1.00-1.25	25/32	14.54
M10	1.25-1.50	7/8	14.12
M11	1.50	7/8	16.98
M12	1.25-1.75	1-1/16	16.24
M14	1.50-2.00	1-1/16	19.50
M16	1.50-2.00	1-1/4	21.40
M18	1.50-2.50	1-7/16	24.98

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDM
M20	1.50-2.50	1-5/8	\$27.48
M22	1.50-2.50	1-5/8	31.88
M24	2.00-3.00	1-13/16	33.12
M27	2.00-3.00	2	51.00
M30	2.00-3.50	2-3/16	51.00
M33	2.00-3.50	2-3/8	58.52
M36	3.00-4.00	2-9/16	83.12
M39	3.00-4.00	3-1/8	87.86

TOOL STEEL

# METRIC (SPECIAL THREAD) HEXAGON RETHREADING DIES

ICS WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA. ACROSS FLATS



RIGHT HAND CUT

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDMS
M3	.35	19/32	\$10.70
M3.5	.50	19/32	10.70
M4	.50	19/32	10.70
M4.5	.50	19/32	10.70
M5	.50-.75	19/32	10.70
M5.5	.80-.90	19/32	10.70
M6	.50-.75	19/32	10.70
M7	.50-.75	11/16	12.00
M8	.50-.75	11/16	12.00
M9	.50-.75	25/32	13.20
M10	.50-.75-1.00	7/8	15.46
M11	.50-.75-1.00-1.25	7/8	15.46
M12	.50-.75-1.00-1.50	1-1/16	16.24
M13	.50-.75-1.00-1.25-1.50-2.00	1-1/16	17.92
M14	.50-.75-1.00-1.25	1-1/16	19.50
M15	.50-1.00-1.50-2.00	1-1/4	20.96
M16	.50-.75-1.00-1.25	1-1/4	22.12
M17	.50-1.00-1.50-2.00	1-7/16	27.54
M18	.50-1.00-2.00	1-7/16	30.84
M19	.50-1.00-1.50-2.00	1-7/16	31.48
M20	1.00-1.25-2.00	1-5/8	31.48
M21	1.00-1.50-2.00-2.50	1-5/8	31.48

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDMS
M22	1.00-2.00-3.00	1-5/8	\$33.46
M23	1.00-1.50-2.00-2.50	1-13/16	33.46
M24	1.00-1.50-2.50	1-13/16	41.80
M25	1.00-1.50-2.00	1-13/16	41.80
M26	1.50-2.00	2	41.80
M27	1.00-1.50	2	55.54
M28	1.50-2.00	2	59.50
M30	1.00-1.50-3.00	2-3/16	63.00
M32	1.50	2-3/16	71.54
M33	1.50	2-3/8	66.22
M34	1.50	2-3/8	78.84
M35	1.50	2-3/8	88.22
M36	1.50	2-9/16	87.86
M38	1.50	2-9/16	87.86
M39	1.50	3-1/8	87.86
M40	1.50	3-1/8	148.88
M42	1.50-3.00-4.50	3-1/8	168.64
M45	1.50-3.00-4.50	3-1/8	168.64
M48	1.50-3.00-5.00	3-1/8	210.16
M50	1.50	3-1/2	210.16
M52	1.50-3.00-5.00	3-1/2	228.28

TOOL STEEL

# LEFT HAND METRIC HEXAGON RETHREADING DIES

ICS WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA. ACROSS FLATS



LEFT HAND CUT

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDML
M5	.80	19/32	\$12.38
M6	1.00	19/32	12.38
M7	1.00	11/16	13.94

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDML
M8	1.25	11/16	\$13.94
M10	1.50	7/8	15.34