

METRIC HEXAGON RETHREADING DIES

ICS

WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



RIGHT HAND
CUT

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDM
M3	.50-.60	19/32	\$9.30
M3.5	.60	19/32	9.30
M4	.70-.75	19/32	9.30
M4.5	.75	19/32	9.30
M5	.80-.90	19/32	9.30
M6	1.00	19/32	9.30
M6.3	1.00	19/32	9.52
M7	1.00	11/16	9.98

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDM
M8	1.00-1.25	11/16	\$9.98
M9	1.00-1.25	25/32	14.54
M10	1.25-1.50	7/8	14.12
M11	1.50	7/8	16.98
M12	1.25-1.75	1-1/16	16.24
M14	1.50-2.00	1-1/16	19.50
M16	1.50-2.00	1-1/4	21.40
M18	1.50-2.50	1-7/16	24.98

SIZE	THREADS PER INCH	DIA. ACROSS FLATS	PRICE
			HRDM
M20	1.50-2.50	1-5/8	\$27.48
M22	1.50-2.50	1-5/8	31.88
M24	2.00-3.00	1-13/16	33.12
M27	2.00-3.00	2	51.00
M30	2.00-3.50	2-3/16	51.00
M33	2.00-3.50	2-3/8	58.52
M36	3.00-4.00	2-9/16	83.12
M39	3.00-4.00	3-1/8	87.86

TOOL STEEL

METRIC (SPECIAL THREAD) HEXAGON RETHREADING DIES

ICS

WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



RIGHT HAND
CUT

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDMS
M3	.35	19/32	\$10.70
M3.5	.50	19/32	10.70
M4	.50	19/32	10.70
M4.5	.50	19/32	10.70
M5	.50-.75	19/32	10.70
M5.5	.80-.90	19/32	10.70
M6	.50-.75	19/32	10.70
M7	.50-.75	11/16	12.00
M8	.50-.75	11/16	12.00
M9	.50-.75	25/32	13.20
M10	.50-.75-1.00	7/8	15.46
M11	.50-.75-1.00-1.25	7/8	15.46
M12	.50-.75-1.00-1.50	1-1/16	16.24
M13	.50-.75-1.00-1.25-1.50-2.00	1-1/16	17.92
M14	.50-.75-1.00-1.25	1-1/16	19.50
M15	.50-1.00-1.50-2.00	1-1/4	20.96
M16	.50-.75-1.00-1.25	1-1/4	22.12
M17	.50-1.00-1.50-2.00	1-7/16	27.54
M18	.50-1.00-2.00	1-7/16	30.84
M19	.50-1.00-1.50-2.00	1-7/16	31.48
M20	1.00-1.25-2.00	1-5/8	31.48
M21	1.00-1.50-2.00-2.50	1-5/8	31.48

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDMS
M22	1.00-2.00-3.00	1-5/8	\$33.46
M23	1.00-1.50-2.00-2.50	1-13/16	33.46
M24	1.00-1.50-2.50	1-13/16	41.80
M25	1.00-1.50-2.00	1-13/16	41.80
M26	1.50-2.00	2	41.80
M27	1.00-1.50	2	55.54
M28	1.50-2.00	2	59.50
M30	1.00-1.50-3.00	2-3/16	63.00
M32	1.50	2-3/16	71.54
M33	1.50	2-3/8	66.22
M34	1.50	2-3/8	78.84
M35	1.50	2-3/8	88.22
M36	1.50	2-9/16	87.86
M38	1.50	2-9/16	87.86
M39	1.50	3-1/8	87.86
M40	1.50	3-1/8	148.88
M42	1.50-3.00-4.50	3-1/8	168.64
M45	1.50-3.00-4.50	3-1/8	168.64
M48	1.50-3.00-5.00	3-1/8	210.16
M50	1.50	3-1/2	210.16
M52	1.50-3.00-5.00	3-1/2	228.28

TOOL STEEL

LEFT HAND METRIC HEXAGON RETHREADING DIES

ICS

WIS

SPECIAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



LEFT HAND
CUT

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDML
M5	.80	19/32	\$12.38
M6	1.00	19/32	12.38
M7	1.00	11/16	13.94

SIZE	PITCH	DIA. ACROSS FLATS	PRICE
			HRDML
M8	1.25	11/16	\$13.94
M10	1.50	7/8	15.34