

## HIGH SPEED STEEL HEXAGON THREADING DIES

**ICS USA**

**HEAVY DUTY**

**GROUND THREAD**

STANDARD DIA.  
ACROSS FLATS



RIGHT HAND  
CUT

BLACK & GOLD FINISH

HSS Hex Threading Dies are designed for tough cutting applications of all types of external threads. They are used for threading rods, bolts, and studs. Two standard diameters of Hex Dies simplify die stock handle requirements. ICS Hex Threading Dies have polished gold face and black surface treated threads for maximum performance.

### Machine Screw and Fractional Sizes (#4 To 3/4" Dia.)

ITEM NO.	SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS
			1"
HXTD #04-40	4	40	\$10.08
HXTD #06-32	6	32	10.08
HXTD #08-32	8	32	10.08
HXTD #10-24	10	24	10.08
HXTD #10-32	10	32	10.08
HXTD #12-24	12	24	10.08
HXTD 016-20	1/4	20	10.08
HXTD 016-28	1/4	28	10.08
HXTD 020-18	5/16	18	10.08
HXTD 020-24	5/16	24	10.08
HXTD 024-16	3/8	16	10.08
HXTD 024-24	3/8	24	10.08
HXTD 028-14	7/16	14	10.08
HXTD 028-20	7/16	20	10.08
HXTD 032-13	1/2	13	10.08
HXTD 032-20	1/2	20	10.08

ITEM NO.	SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS
			1-7/16"
HXTD 032-13A	1/2	13	\$22.52
HXTD 032-20A	1/2	20	22.52
HXTD 036-12	9/16	12	22.52
HXTD 036-18	9/16	18	22.52
HXTD 040-11	5/8	11	22.52
HXTD 040-18	5/8	18	22.52
HXTD 048-10	3/4	10	22.52
HXTD 048-16	3/4	16	22.52

**Quick Link** Hex Die Stocks are on Page 248.

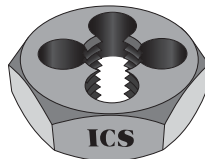
## HIGH SPEED STEEL HEXAGON THREADING (NPT) PIPE DIES

**ICS USA**

**HEAVY DUTY**

**GROUND THREAD**

STANDARD DIA.  
ACROSS FLATS



RIGHT HAND  
CUT

BLACK & GOLD FINISH

HSS Hex Threading (NPT) Pipe Dies are designed for external threading or rethreading of taper pipe threads. They are used where threaded connection will not be required to withstand high fluid or gas pressures and the use of a sealer is acceptable.

ITEM NO.	SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS
			1"
HXTDP 008-27	1/8	27	\$10.08

ITEM NO.	SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS
			1-7/16"
HXTDP 016-18A	1/4	18	\$22.52