

HIGH SPEED STEEL HEXAGON THREADING DIES

ICS

WIS

HEAVY DUTY

GROUND THREAD

**HEX NUT DIA.
ACROSS FLATS**



**RIGHT HAND
CUT**

BLACK & GOLD FINISH

HSS Hexagon (Hex Nut Dia.) Threading Dies are designed for tough cutting applications of all types of external threads. They are used for threading rods, bolts, and studs. All sizes are manufactured to be the same size as a Hex Nut of equal thread size. ICS Hex Threading Dies have polished gold face and black surface treated threads for maximum performance.

THREAD SIZE	DIA. ACROSS FLATS	ITEM NO.	PRICE
1/4 - 20	19/32	HTD016-20	\$ 14.42
1/4 - 28	19/32	HTD016-28	14.42
5/16 - 18	11/16	HTD020-18	16.18
5/16 - 24	11/16	HTD020-24	16.18
3/8 - 16	25/32	HTD024-16	18.02
3/8 - 24	25/32	HTD024-24	18.02
7/16 - 14	7/8	HTD028-14	19.48
7/16 - 20	7/8	HTD028-20	19.48
1/2 - 13	1-1/16	HTD032-13	24.50
1/2 - 20	1-1/16	HTD032-20	24.50
9/16 - 12	1-1/16	HTD036-12	29.56
9/16 - 18	1-1/16	HTD036-18	29.56
5/8 - 11	1-1/4	HTD040-11	32.44
5/8 - 18	1-1/4	HTD040-18	32.44

THREAD SIZE	DIA. ACROSS FLATS	ITEM NO.	PRICE
3/4 - 10	1-7/16	HTD048-10	\$ 40.00
3/4 - 16	1-7/16	HTD048-16	40.00
7/8 - 9	1-5/8	HTD056-09	51.00
7/8 - 14	1-5/8	HTD056-14	51.00
1 - 8	1-13/16	HTD100-08	59.36
1 - 12	1-13/16	HTD100-12	59.36
1 - 14	1-13/16	HTD100-14	59.36
1-1/8 - 7	2	HTD108-07	83.84
1-1/8 - 12	2	HTD108-12	83.84
1-1/4 - 7	2-3/16	HTD116-07	110.62
1-1/4 - 12	2-3/16	HTD116-12	110.62
1-3/8 - 6	2-3/8	HTD124-06	130.14
1-3/8 - 12	2-3/8	HTD124-12	130.14
1-1/2 - 6	2-9/16	HTD132-06	153.08
1-1/2 - 12	2-9/16	HTD132-12	153.08

HIGH SPEED STEEL HEXAGON THREADING (NPT) PIPE DIES

ICS

WIS

HEAVY DUTY

GROUND THREAD

**HEX NUT DIA.
ACROSS FLATS**



**RIGHT HAND
CUT**

BLACK & GOLD FINISH

HSS Hexagon (Hex Nut Dia.) NPT Threading Pipe Dies are designed for external threading or rethreading of taper pipe threads. They are used where a threaded connection will not be required to withstand high fluid or gas pressures and the use of a sealer is acceptable.

THREAD SIZE	DIA. ACROSS FLATS	ITEM NO.	PRICE
1/8 - 27	25/32	HTDP008-27	\$ 15.00
1/4 - 18	1-1/16	HTDP016-18	28.90
3/8 - 18	1-1/4	HTDP024-18	37.80

THREAD SIZE	DIA. ACROSS FLATS	ITEM NO.	PRICE
1/2 - 14	1-5/8	HTDP032-14	\$ 40.46
3/4 - 14	1-13/16	HTDP048-14	71.40
1 - 11-1/2	2-3/16	HTDP100-11.5	100.20