

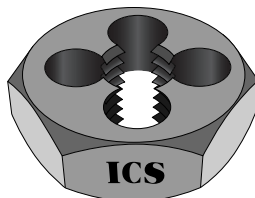
HIGH SPEED STEEL

ACME THREAD HEXAGON RETHREADING DIES

ICS USA

HEAVY DUTY

GROUND THREAD



HEX NUT DIAMETER ACROSS FLATS

Acme Thread Hexagon Rethreading Dies are of heavy duty construction for rethreading the broad, square threads on acme threaded rods and studs. They are used for general purpose acme threads with a class 2C thread fit. This is a looser fit than the class 2G precision acme thread.

Right Hand Sizes 1/2" to 1-1/2"

THREAD SIZE	DIAMETER ACROSS FLATS	ITEM NO.
1/2 - 10	1-1/16	AHRD032-10
5/8 - 8	1-1/4	AHRD040-08
5/8 - 10	1-1/4	AHRD040-10
3/4 - 5	1-7/16	AHRD048-05
3/4 - 6	1-7/16	AHRD048-06
3/4 - 8	1-7/16	AHRD048-08
3/4 - 10	1-7/16	AHRD048-10
7/8 - 6	1-5/8	AHRD056-06

THREAD SIZE	DIAMETER ACROSS FLATS	ITEM NO.
1 - 4	1-13/16	AHRD100-04
1 - 5	1-13/16	AHRD100-05
1 - 10	1-13/16	AHRD100-10
1-1/8 - 5	2	AHRD108-05
1-1/4 - 4	2-3/16	AHRD116-04
1-1/4 - 5	2-3/16	AHRD116-05
1-1/2 - 4	2-9/16	AHRD132-04

Left Hand Sizes 1/2" to 1-1/2"

THREAD SIZE	DIAMETER ACROSS FLATS	ITEM NO.
1/2 - 10	1-1/16	AHRDL032-10
5/8 - 8	1-1/4	AHRDL040-08
5/8 - 10	1-1/4	AHRDL040-10
3/4 - 5	1-7/16	AHRDL048-05
3/4 - 6	1-7/16	AHRDL048-06
3/4 - 8	1-7/16	AHRDL048-08
3/4 - 10	1-7/16	AHRDL048-10
7/8 - 6	1-5/8	AHRDL056-06

THREAD SIZE	DIAMETER ACROSS FLATS	ITEM NO.
1 - 4	1-13/16	AHRDL100-04
1 - 5	1-13/16	AHRDL100-05
1 - 10	1-13/16	AHRDL100-10
1-1/8 - 5	2	AHRDL108-05
1-1/4 - 4	2-3/16	AHRDL116-04
1-1/4 - 5	2-3/16	AHRDL116-05
1-1/2 - 4	2-9/16	AHRDL132-04

NOTE: Acme Thread Hexagon Rethreading Dies are manufactured to order.