

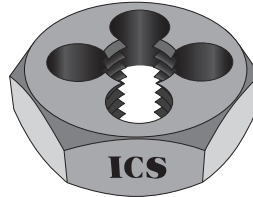
239D

# HIGH SPEED STEEL ACME THREAD HEXAGON RETHREADING DIES

ICS USA

HEAVY DUTY

GROUND THREAD



HEX NUT DIAMETER ACROSS FLATS

Acme Thread Hexagon Rethreading Dies are of heavy duty construction for rethreading the broad, square threads on acme threaded rods and studs. They are used for general purpose acme threads with a class 2C thread fit. This is a looser fit than the class 2C precision acme thread.

## Right Hand Sizes

ITEM NO.	THREAD SIZE	DIAMETER ACROSS FLATS
AHRD032-10	1/2 - 10	1-1/16
AHRD040-08	5/8 - 8	1-1/4
AHRD040-10	5/8 - 10	1-1/4
AHRD048-05	3/4 - 5	1-7/16
AHRD048-06	3/4 - 6	1-7/16
AHRD048-08	3/4 - 8	1-7/16
AHRD048-10	3/4 - 10	1-7/16
AHRD056-08	7/8 - 6	1-5/8

ITEM NO.	THREAD SIZE	DIAMETER ACROSS FLATS
AHRD100-04	1 - 4	1-13/16
AHRD100-05	1 - 5	1-13/16
AHRD100-10	1 - 10	1-13/16
AHRD108-05	1-1/8 - 5	2
AHRD116-04	1-1/4 - 4	2-3/16
AHRD116-05	1-1/4 - 5	2-3/16
AHRD132-04	1-1/2 - 4	2-9/16

## Left Hand Sizes

ITEM NO.	THREAD SIZE	DIAMETER ACROSS FLATS
AHRDL032-10	1/2 - 10	1-1/16
AHRDL040-08	5/8 - 8	1-1/4
AHRDL040-10	5/8 - 10	1-1/4
AHRDL048-05	3/4 - 5	1-7/16
AHRDL048-06	3/4 - 6	1-7/16
AHRDL048-08	3/4 - 8	1-7/16
AHRDL048-10	3/4 - 10	1-7/16
AHRDL056-08	7/8 - 6	1-5/8

ITEM NO.	THREAD SIZE	DIAMETER ACROSS FLATS
AHRDL100-04	1 - 4	1-13/16
AHRDL100-05	1 - 5	1-13/16
AHRDL100-10	1 - 10	1-13/16
AHRDL108-05	1-1/8 - 5	2
AHRDL116-04	1-1/4 - 4	2-3/16
AHRDL116-05	1-1/4 - 5	2-3/16
AHRDL132-04	1-1/2 - 4	2-9/16

NOTE: Acme Thread Hexagon Rethreading Dies are manufactured to order. Inquire for quantity pricing for 3 or more pieces of a size.