

## HIGH SPEED STEEL 2 FLUTE SINGLE END MILLS

**ICS**

**USA**

**GENERAL PURPOSE**

**CENTER CUTTING**

**WELDON  
SHANK**



**RIGHT HAND CUT  
RIGHT HAND HELIX**

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2R	EM-2T
1/8	3/8	3/8	2-5/16	\$10.88	\$17.22
5/32	3/8	3/8	2-5/16	10.88	17.22
3/16	3/8	3/8	2-5/16	10.88	17.22
7/32	3/8	3/8	2-5/16	10.88	17.22
1/4	3/8	1/2	2-5/16	10.88	17.22
9/32	3/8	1/2	2-5/16	12.10	18.90
5/16	3/8	9/16	2-5/16	12.10	18.90
11/32	3/8	9/16	2-5/16	12.10	18.90
3/8	3/8	9/16	2-5/16	12.10	18.90
13/32	3/8	13/16	2-1/2	15.30	21.64
7/16	3/8	13/16	2-1/2	15.30	21.64
15/32	3/8	13/16	2-1/2	15.30	21.64
1/2	3/8	13/16	2-1/2	15.30	21.64
1/2	1/2	1	3	15.30	23.14
9/16	1/2	1-1/8	3-1/8	20.72	30.64
5/8	1/2	1-1/8	3-1/8	22.70	32.60
5/8	5/8	1-5/16	3-7/16	22.70	33.90
11/16	1/2	1-5/16	3-5/16	24.88	34.78
11/16	5/8	1-5/16	3-7/16	24.88	36.08
3/4	1/2	1-5/16	3-5/16	26.10	36.00
3/4	5/8	1-5/16	3-7/16	26.10	37.30
3/4	3/4	1-5/16	3-9/16	26.10	39.36
13/16	1/2	1-1/2	3-1/2	32.56	43.76
13/16	5/8	1-1/2	3-5/8	32.56	43.76
7/8	1/2	1-1/2	3-1/2	34.72	45.92
7/8	5/8	1-1/2	3-5/8	34.72	45.92
7/8	3/4	1-1/2	3-3/4	34.72	48.00
7/8	7/8	1-1/2	3-3/4	34.72	54.16

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2R	EM-2T
15/16	1/2	1-1/2	3-1/2	\$40.18	\$51.38
15/16	5/8	1-1/2	3-5/8	40.18	51.38
15/16	3/4	1-1/2	3-3/4	40.18	53.44
1	1/2	1-1/2	3-1/2	41.18	54.44
1	5/8	1-1/2	3-5/8	41.18	54.44
1	3/4	1-1/2	3-3/4	41.18	54.44
1	7/8	1-1/2	3-1/2	41.18	60.60
1	1	1-5/8	4-1/8	41.18	64.52
1-1/8	3/4	1-5/8	3-7/8	60.60	73.86
1-1/8	7/8	1-5/8	3-7/8	60.60	80.02
1-1/8	1	1-5/8	4-1/8	60.60	83.94
1-1/4	3/4	1-5/8	3-7/8	67.06	86.46
1-1/4	7/8	1-5/8	3-7/8	67.06	86.46
1-1/4	1	1-5/8	4-1/8	67.06	90.40
1-1/4	1-1/4	1-5/8	3-7/8	67.06	91.32
1-3/8	3/4	1-5/8	3-7/8	72.48	91.90
1-3/8	1	1-5/8	4-1/8	72.48	95.82
1-1/2	3/4	1-5/8	4-1/8	82.06	105.40
1-1/2	1	1-5/8	4-1/8	82.06	105.40
1-1/2	1-1/4	1-5/8	4-1/8	82.06	128.72
1-5/8	3/4	1-5/8	3-7/8	92.92	131.18
1-5/8	1-1/4	1-5/8	4-1/8	92.92	139.58
1-3/4	3/4	1-5/8	3-7/8	105.96	144.22
1-3/4	1-1/4	1-5/8	4-1/8	105.96	152.62
1-7/8	3/4	1-5/8	3-7/8	113.36	151.62
1-7/8	1-1/4	1-5/8	4-1/8	113.36	160.02
2	1-1/4	1-5/8	4-1/8	124.22	170.88

## HIGH SPEED STEEL 2 FLUTE SINGLE END (LONG FLUTE) MILLS

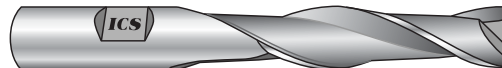
**ICS**

**USA**

**GENERAL PURPOSE**

**CENTER CUTTING**

**WELDON  
SHANK**



**RIGHT HAND CUT  
RIGHT HAND HELIX**

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2L	EM-2LT
3/8	3/8	1-1/2	3-1/4	\$12.56	\$20.78
1/2	1/2	2	4	19.22	29.12
5/8	5/8	2	4-1/8	28.34	41.78
3/4	3/4	2-1/4	4-1/2	44.14	67.48
7/8	7/8	2-1/2	4-3/4	79.08	102.42
1	1	3	5-1/2	90.46	113.80
1-1/4	1-1/4	3	5-1/2	90.46	119.58

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2L	EM-2LT
1-3/8	1	3	5-1/2	\$90.46	\$113.80
1-1/2	1-1/4	3	5-1/2	112.86	159.52
1-5/8	1-1/4	3	5-1/2	135.52	182.18
1-3/4	1-1/4	3	5-1/2	141.12	187.78
1-7/8	1-1/4	3	5-1/2	163.86	210.52
2	1-1/4	3	5-1/2	169.30	215.96

**TOLERANCES**

Flute Dia.: + .003 - .000"  
Shank Dia.: + .0005 - .0005"

**TO ORDER**

Specify item no., size, & shank dia.  
Example: EM-2R 1/8 x 3/8