

HIGH SPEED STEEL METRIC 2 FLUTE SINGLE END MILLS

ICS USA/EUR

GENERAL PURPOSE

CENTER CUTTING

**WELDON
SHANK**



**RIGHT HAND CUT
RIGHT HAND HELIX**

SIZE (mm)	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EMM-2R	EMM-2T
2.00	3/8	5/16	2-5/16	\$16.00	\$21.08
2.50	3/8	5/16	2-5/16	16.00	21.08
3.00	3/8	5/16	2-5/16	16.00	21.08
3.50	3/8	7/16	2-5/16	16.00	21.08
4.00	3/8	7/16	2-5/16	16.00	21.08
4.50	3/8	1/2	2-5/16	16.00	21.08
5.00	3/8	1/2	2-5/16	16.00	21.08
5.50	3/8	1/2	2-5/16	16.00	21.08
6.00	3/8	1/2	2-5/16	16.00	21.08
6.50	3/8	9/16	2-5/16	16.00	21.08
7.00	3/8	9/16	2-5/16	16.00	21.08
7.50	3/8	9/16	2-5/16	16.00	21.08
8.00	3/8	9/16	2-5/16	16.00	21.08
8.50	3/8	9/16	2-5/16	16.00	21.08
9.00	3/8	9/16	2-5/16	16.00	21.08
9.50	3/8	13/16	2-1/2	16.00	21.08
10.00	3/8	13/16	2-1/2	24.04	29.12
10.50	3/8	13/16	2-1/2	24.04	29.12
11.00	3/8	13/16	2-1/2	24.04	29.12
11.50	3/8	13/16	2-1/2	24.04	29.12
12.00	3/8	13/16	2-1/2	24.04	29.12
12.50	1/2	1-1/8	3-1/8	30.02	39.82
13.00	1/2	1-1/8	3-1/8	30.02	39.82
13.50	1/2	1-1/8	3-1/8	30.02	39.82
14.00	1/2	1-1/8	3-1/8	30.02	39.82

SIZE (mm)	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EMM-2R	EMM-2T
14.50	1/2	1-1/8	3-1/8	\$ 33.02	\$ 42.82
15.00	1/2	1-1/8	3-1/8	33.02	42.82
16.00	1/2	1-5/16	3-5/16	34.86	44.66
16.00	5/8	1-5/16	3-7/16	34.86	46.64
17.00	5/8	1-5/16	3-7/16	40.64	52.32
18.00	1/2	1-5/16	3-5/16	40.64	52.32
18.00	5/8	1-5/16	3-7/16	40.64	52.32
19.00	3/4	1-1/2	3-3/4	45.32	60.18
20.00	5/8	1-1/2	3-3/4	45.32	57.00
20.00	3/4	1-1/2	3-3/4	52.24	67.10
21.00	7/8	1-1/2	3-3/4	52.24	70.96
22.00	3/4	1-1/2	3-3/4	52.24	67.10
22.00	7/8	1-1/2	3-3/4	52.24	70.96
23.00	7/8	1-1/2	3-3/4	62.64	81.36
24.00	3/4	2	4-1/2	62.64	78.92
24.00	1	2	4-1/2	62.64	84.74
25.00	3/4	1-5/8	3-7/8	62.64	77.50
25.00	1	2	4-1/2	62.64	84.74
26.00	3/4	2	4-1/2	86.68	108.78
30.00	1	2	4-1/2	98.08	120.18
32.00	1	2	4-1/2	98.08	120.18
36.00	1	2	4-1/2	121.60	159.58
40.00	1-1/4	2	4-1/2	143.48	181.48
45.00	1-1/4	2	4-1/2	173.50	224.72

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CENTER CUTTING

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**RIGHT HAND CUT
RIGHT HAND HELIX**

SIZE (mm)	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				DEMM-2R	DEMM-2T
3.00	3/8	3/8	3-1/16	\$22.64	\$32.20
4.00	3/8	7/16	3-1/8	22.64	32.20
5.00	3/8	1/2	3-1/8	22.64	32.20
6.00	3/8	1/2	3-1/8	22.64	32.20
7.00	3/8	9/16	3-1/8	24.26	33.84
8.00	3/8	9/16	3-1/2	22.64	32.20
10.00	1/2	13/16	3-1/2	33.60	49.42
11.00	1/2	13/16	3-3/4	41.24	55.94
12.00	1/2	13/16	3-3/4	41.24	55.94

SIZE (mm)	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				DEMM-2R	DEMM-2T
13.00	5/8	1-1/8	4-1/2	\$52.74	\$ 70.64
14.00	5/8	1-1/8	4-1/2	52.74	70.64
15.00	5/8	1-1/8	4-1/2	58.00	75.90
16.00	3/4	1-5/16	5	58.00	82.44
18.00	3/4	1-5/16	5	72.12	96.56
20.00	7/8	1-9/16	5-1/2	72.12	107.98
22.00	1	1-5/8	5-7/8	81.72	117.58
24.00	1	1-5/8	5-7/8	99.36	135.22