

WOODRUFF KEY SEAT (SHANK) CUTTERS

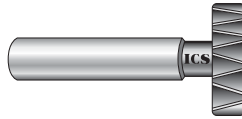
ICS

USA

SPECIAL PURPOSE

STAGGERED TEETH

1/2"
SHANK



RIGHT HAND CUT
RIGHT/LEFT HAND HELIX

Woodruff Key Seat Cutters with staggered teeth are designed to mill standard Woodruff keyways in steel and other metals. A staggered teeth design cutter reduces chatter, has more chip clearance, and removes more metal at higher speeds and feeds than straight teeth cutters.

ITEM NO.	CUTTER NO.		NOMINAL CUTTER DIA.	OVERALL LENGTH	NO. OF TEETH	WOODRUFF KEY NO.		PRICE
	AMER. NATL. STANDARD	OLD STANDARD				AMER. NATL. STANDARD		
1/16" FACE WIDTH								
WKSSCS #202	*202	201	1/4	2-1/16	8	202		\$31.64
WKSSCS #2025	*202-1/2	206	5/16	2-1/16	8	202-1/2		31.64
WKSSCS #203	*203	211	3/8	2-1/16	8	203		31.64
WKSSCS #204	*204	1	1/2	2-1/16	10	204		28.74
3/32" FACE WIDTH								
WKSSCS #3025	*302-1/2	207	5/16	2-3/32	8	302-1/2		31.64
WKSSCS #303	*303	212	3/8	2-3/32	8	303		31.64
WKSSCS #304	*304	2	1/2	2-3/32	10	304		28.74
WKSSCS #305	*305	4	5/8	2-3/32	10	305		28.74
1/8" FACE WIDTH								
WKSSCS #403	*403	213	3/8	2-1/8	8	403		31.64
WKSSCS #404	*404	3	1/2	2-1/8	10	404		28.74
WKSSCS #405	405	5	5/8	2-1/8	10	405		28.74
WKSSCS #406	406	7	3/4	2-1/8	10	406		31.54
5/32" FACE WIDTH								
WKSSCS #505	505	6	5/8	2-5/32	10	505		28.74
WKSSCS #506	506	8	3/4	2-5/32	10	506		31.54
WKSSCS #507	507	10	7/8	2-5/32	12	507		38.34
3/16" FACE WIDTH								
WKSSCS #605	605	61	5/8	2-3/16	10	605		28.74
WKSSCS #606	606	9	3/4	2-3/16	10	606		31.54
WKSSCS #607	607	11	7/8	2-3/16	12	607		38.34
WKSSCS #608	608	13	1	2-3/16	12	608		42.86
WKSSCS #609	609	16	1-1/8	2-3/16	12	609		47.22
WKSSCS #610	610	19	1-1/4	2-3/16	14	610		51.58
7/32" FACE WIDTH								
WKSSCS #707	707	12	7/8	2-7/32	12	707		38.34
WKSSCS #708	708	14	1	2-7/32	12	708		42.86
WKSSCS #709	709	17	1-1/8	2-7/32	12	709		47.22
WKSSCS #710	710	20	1-1/4	2-7/32	14	710		51.58
1/4" FACE WIDTH								
WKSSCS #806	806	91	3/4	2-1/4	10	806		31.54
WKSSCS #807	807	A	7/8	2-1/4	12	121, 807		38.34
WKSSCS #808	808	15	1	2-1/4	12	141, 808		42.86
WKSSCS #809	809	18	1-1/8	2-1/4	12	809		47.22
WKSSCS #810	810	21	1-1/4	2-1/4	14	810		51.58
WKSSCS #811	811	22	1-3/8	2-1/4	14	811		57.34
WKSSCS #812	812	24	1-1/2	2-1/4	16	812		62.04
5/16" FACE WIDTH								
WKSSCS 1008	1008	B	1	2-5/16	12	131, 1008		42.86
WKSSCS 1009	1009	C	1-1/8	2-5/16	12	161, 1009		47.22
WKSSCS 1010	1010	D	1-1/4	2-5/16	14	1010		55.88
WKSSCS 1011	1011	23	1-3/8	2-5/16	14	1011		61.16
WKSSCS 1012	1012	25	1-1/2	2-5/16	16	1012		66.56
3/8" FACE WIDTH								
WKSSCS 1208	1208	152	1	2-3/8	12	1208		42.86
WKSSCS 1210	1210	E	1-1/4	2-3/8	14	1210		55.88
WKSSCS 1211	1211	F	1-3/8	2-3/8	14	1211		61.16
WKSSCS 1212	1212	G	1-1/2	2-3/8	16	1212		66.56

* These cutters are made with extended centers on outer end for strength.