

HIGH SPEED STEEL

WOODRUFF KEY SEAT (SHANK) CUTTERS

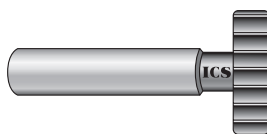
ICS

USA

SPECIAL PURPOSE

STRAIGHT TEETH

1/2"
SHANK



RIGHT HAND
CUT

Woodruff Key Seat Cutters are designed to mill standard Woodruff keyways in steel and other metals. They are the correct dimensions for Woodruff keys and are made oversize to allow for resharping. Keys and cutters correspond in size and number as shown below.

ITEM NO.	CUTTER NO.		NOMINAL CUTTER DIA.	OVERALL LENGTH	NO. OF TEETH	WOODRUFF KEY NO.		PRICE
	AMER. NATL. STANDARD	OLD STANDARD				AMER. NATL. STANDARD		
1/16" FACE WIDTH								
WKSSC #202	*202	201	1/4	2-1/16	8	202		\$22.56
WKSSC #2025	*202-1/2	206	5/16	2-1/16	8	202-1/2		22.56
WKSSC #203	*203	211	3/8	2-1/16	8	203		22.56
WKSSC #204	*204	1	1/2	2-1/16	10	204		19.18
3/32" FACE WIDTH								
WKSSC #3025	*302-1/2	207	5/16	2-3/32	8	302-1/2		22.56
WKSSC #303	*303	212	3/8	2-3/32	8	303		22.56
WKSSC #304	*304	2	1/2	2-3/32	10	304		19.18
WKSSC #305	*305	4	5/8	2-3/32	10	305		19.18
1/8" FACE WIDTH								
WKSSC #403	*403	213	3/8	2-1/8	8	403		22.56
WKSSC #404	*404	3	1/2	2-1/8	10	404		19.18
WKSSC #405	405	5	5/8	2-1/8	10	405		19.18
WKSSC #406	406	7	3/4	2-1/8	10	406		19.18
5/32" FACE WIDTH								
WKSSC #505	505	6	5/8	2-5/32	10	505		19.18
WKSSC #506	506	8	3/4	2-5/32	10	506		23.80
WKSSC #507	507	10	7/8	2-5/32	12	507		26.76
3/16" FACE WIDTH								
WKSSC #605	605	61	5/8	2-3/16	10	605		19.18
WKSSC #606	606	9	3/4	2-3/16	10	606		26.76
WKSSC #607	607	11	7/8	2-3/16	12	607		26.76
WKSSC #608	608	13	1	2-3/16	12	608		29.72
WKSSC #609	609	16	1-1/8	2-3/16	12	609		32.58
WKSSC #610	610	19	1-1/4	2-3/16	14	610		36.44
7/32" FACE WIDTH								
WKSSC #707	707	12	7/8	2-7/32	12	707		26.76
WKSSC #708	708	14	1	2-7/32	12	708		29.72
WKSSC #709	709	17	1-1/8	2-7/32	12	709		32.58
WKSSC #710	710	20	1-1/4	2-7/32	14	710		36.44
1/4" FACE WIDTH								
WKSSC #806	806	91	3/4	2-1/4	10	806		26.76
WKSSC #807	807	A	7/8	2-1/4	12	121, 807		26.76
WKSSC #808	808	15	1	2-1/4	12	141, 808		29.72
WKSSC #809	809	18	1-1/8	2-1/4	12	809		32.58
WKSSC #810	810	21	1-1/4	2-1/4	14	810		36.44
WKSSC #811	811	22	1-3/8	2-1/4	14	811		39.20
WKSSC #812	812	24	1-1/2	2-1/4	16	812		43.04
5/16" FACE WIDTH								
WKSSC 1008	1008	B	1	2-5/16	12	131, 1008		31.54
WKSSC 1009	1009	C	1-1/8	2-5/16	12	161, 1009		34.42
WKSSC 1010	1010	D	1-1/4	2-5/16	14	1010		38.34
WKSSC 1011	1011	23	1-3/8	2-5/16	14	1011		42.16
WKSSC 1012	1012	25	1-1/2	2-5/16	16	1012		46.00
3/8" FACE WIDTH								
WKSSC 1208	1208	152	1	2-3/8	12	1208		32.58
WKSSC 1210	1210	E	1-1/4	2-3/8	14	1210		38.34
WKSSC 1211	1211	F	1-3/8	2-3/8	14	1211		42.16
WKSSC 1212	1212	G	1-1/2	2-3/8	16	1212		46.00

* These cutters are made with extended centers on outer end for strength.