

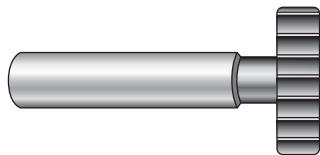
WOODRUFF KEY SEAT (SHANK) CUTTERS

ICS USA

SPECIAL PURPOSE

STRAIGHT TEETH

1/2" SHANK



RIGHT HAND CUT

Woodruff Key Seat Cutters are designed to mill standard Woodruff keyways in steel and other metals. They are the correct dimensions for Woodruff keys and are made oversize to allow for resharpening. Keys and cutters correspond in size and number as shown below.

CUTTER NO.		NOMINAL CUTTER DIAMETER	OVERALL LENGTH	NO. OF TEETH	WOODRUFF KEY NO.	ITEM NO.	PRICE
AMER. NATL. STANDARD	OLD STANDARD				AMER. NATL. STANDARD		
1/16" FACE WIDTH							
*202	201	1/4	2-1/16	8	202	WKSSC#202	22.56
*202 -1/2	206	5/16	2-1/16	8	202-1/2	WKSSC#2025	22.56
*203	211	3/8	2-1/16	8	203	WKSSC#203	22.56
*204	1	1/2	2-1/16	10	204	WKSSC#204	19.18
3/32" FACE WIDTH							
*302 -1/2	207	5/16	2-3/32	8	302-1/2	WKSSC#3025	22.56
*303	212	3/8	2-3/32	8	303	WKSSC#303	22.56
*304	2	1/2	2-3/32	10	304	WKSSC#304	19.18
*305	4	5/8	2-3/32	10	305	WKSSC#305	19.18
1/8" FACE WIDTH							
*403	213	3/8	2-1/8	8	403	WKSSC#403	22.56
*404	3	1/2	2-1/8	10	404	WKSSC#404	19.18
405	5	5/8	2-1/8	10	405	WKSSC#405	19.18
406	7	3/4	2-1/8	10	406	WKSSC#406	19.18
5/32" FACE WIDTH							
505	6	5/8	2-5/32	10	505	WKSSC#505	19.18
506	8	3/4	2-5/32	10	506	WKSSC#506	23.80
507	10	7/8	2-5/32	12	507	WKSSC#507	26.76
3/16" FACE WIDTH							
605	61	5/8	2-3/16	10	605	WKSSC#605	19.18
606	9	3/4	2-3/16	10	606	WKSSC#606	26.76
607	11	7/8	2-3/16	12	607	WKSSC#607	26.76
608	13	1	2-3/16	12	608	WKSSC#608	29.72
609	16	1-1/8	2-3/16	12	609	WKSSC#609	32.58
610	19	1-1/4	2-3/16	14	610	WKSSC#610	36.44
7/32" FACE WIDTH							
707	12	7/8	2-7/32	12	707	WKSSC#707	26.76
708	14	1	2-7/32	12	708	WKSSC#708	29.72
709	17	1-1/8	2-7/32	12	709	WKSSC#709	32.58
710	20	1-1/4	2-7/32	14	710	WKSSC#710	36.44
1/4" FACE WIDTH							
806	91	3/4	2-1/4	10	806	WKSSC#806	26.76
807	A	7/8	2-1/4	12	121, 807	WKSSC#807	26.76
808	15	1	2-1/4	12	141, 808	WKSSC#808	29.72
809	18	1-1/8	2-1/4	12	809	WKSSC#809	32.58
810	21	1-1/4	2-1/4	14	810	WKSSC#810	36.44
811	22	1-3/8	2-1/4	14	811	WKSSC#811	39.20
812	24	1-1/2	2-1/4	16	812	WKSSC#812	43.04
5/16" FACE WIDTH							
1008	B	1	2-5/16	12	131, 1008	WKSSC1008	31.54
1009	C	1-1/8	2-5/16	12	161, 1009	WKSSC1009	34.42
1010	D	1-1/4	2-5/16	14	1010	WKSSC1010	38.34
1011	23	1-3/8	2-5/16	14	1011	WKSSC1011	42.16
1012	25	1-1/2	2-5/16	16	1012	WKSSC1012	46.00
3/8" FACE WIDTH							
1208	152	1	2-3/8	12	1208	WKSSC1208	32.58
1210	E	1-1/4	2-3/8	14	1210	WKSSC1210	38.34
1211	F	1-3/8	2-3/8	14	1211	WKSSC1211	42.16
1212	G	1-1/2	2-3/8	16	1212	WKSSC1212	46.00

* These cutters are made with extended centers on outer end for strength.