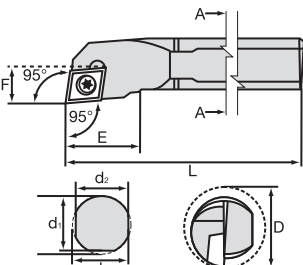


INDEXABLE (SCREW ON) BORING BARS

ICS EUR

SPECIAL PURPOSE

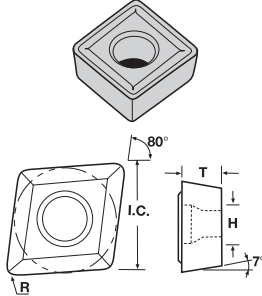
PRECISION GROUND

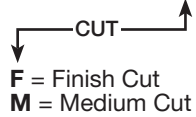
SCREW ON STYLE	ITEM NO.	INSCRIBED CIRCLE I.C.	DIMENSIONS				INSERT USED	PRICE
			SHANK DIA. D	MIN. BORE D	OVERALL LENGTH L	CENTER TO POINT F		
SCLCR 80° Diamond 5° Negative End & Side Cutting Angle 	IT-SCLCR04-2	1/4"	.315	.354	4	.1875	I-CCMT-21.51	40.96
	IT-SCLCR06-2		.375	.468	6	.2500	I-CCMT-21.51	40.96
	IT-SCLCR08-3	3/8"	.500	.600	7	.3120	I-CCMT-32.52	40.96
	IT-SCLCR10-3		.625	.866	8	.4060	I-CCMT-32.52	49.36
	IT-SCLCR12-3		.750	.920	10	.5000	I-CCMT-32.52	53.56
	IT-SCLCR16-3		1.000	1.120	12	.6094	I-CCMT-32.52	60.90

SPARE PARTS FOR INDEXABLE BORING BARS

BORING BAR ITEM NO.	SPARE PARTS USED			
	TORX KEY		LOCKING SCREW	
	ITEM NO.	PRICE	ITEM NO.	PRICE
IT-SCLCR04-2	ISP-TK-T07	6.30	ISP-LS-3	1.06
IT-SCLCR06-2	ISP-TK-T07	6.30	ISP-LS-3	1.06
IT-SCLCR08-3	ISP-TK-T15	6.30	ISP-LS-6	1.06
IT-SCLCR10-3	ISP-TK-T15	6.30	ISP-LS-6	1.06
IT-SCLCR12-3	ISP-TK-T15	6.30	ISP-LS-6	1.06
IT-SCLCR16-2	ISP-TK-T15	6.30	ISP-LS-6	1.06

CARBIDE INSERTS FOR INDEXABLE BORING BARS

STYLE	ITEM NO.		INSCRIBED CIRCLE I.C.	THICKNESS T	RADIUS R	HOLE H	GRADES	
	PREFIX	NUMERIC SUFFIX INSERT-CUT-(GRADE)					NON COATED	TiN COATED
							C2, C5, C6	T5, T6
CCMT 80° Diamond 7° Positive Rake Single Sided Chipbreaker 	I-CCMT	21.51 F ()	1/4"	3/32	1/64	.110	4.94	5.68
	I-CCMT	21.51 M ()		3/32	1/32	.110	4.94	5.68
	I-CCMT	32.52 F ()	3/8"	5/32	1/64	.173	5.14	5.98
	I-CCMT	32.52 M ()		5/32	1/32	.173	5.14	5.98



 F = Finish Cut
 M = Medium Cut