

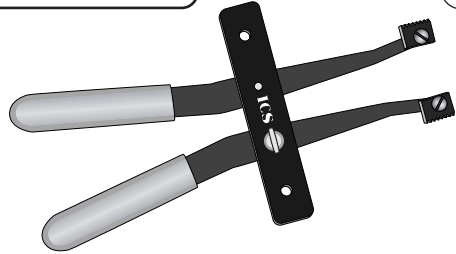
CARBON STEEL INTERNAL RETHREADING TOOL SETS

ICS **USA**

SPECIAL PURPOSE

MILLED THREAD

**SINGLE
HANDLE**



**TWO
HANDLES**

Internal Rethreading Tool Sets are available with either single handles or two handles. The two handle set can be used to clean and rethread all internal threads from 3/4" to 6" ID capacity and the single handle works with any size internal thread over 3/4" ID. Both tools will rethread right hand, left hand, straight and taper threads. Two handle style automatically lines up with threads and can be locked into place. The rethreaded fit is like new with no undercut. Dies are interchangeable and can be replaced when worn. These are also known as Hand Chasers.

ITEM NO.	SET CONTENTS	PRICE
IRTS-1H-16 NC & NF Set	One Handle Rethreader with 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, and 32 TPI Dies.	\$29.00
IRTS-1H-9M Metric Set	One Handle Rethreader with .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, and 3.00mm pitch dies.	18.00
IRTS-1H-24C NC, NF & Metric Combination Set	One Handle Rethreader with 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28 and 32 (NC & NF) dies plus .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, and 3.00 metric dies.	36.00
IRTS-2H-4NPT Pipe Set	Two Handle Rethreader with 14TPI die for 3/4" dia. pipe, 11-1/2TPI die for 1" to 2" dia. pipe, and 8TPI die for up to 6" dia. pipe.	29.00
IRTS-2H-4M Metric Set	Two Handle Rethreader with 1.25, 1.50, and 1.75mm pitch dies.	29.00
IRTS-2H-8M Metric Set	Two Handle Rethreader with .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies.	58.00
IRTS-2H-12C NC & NF Combination Set	Two Handle Rethreader with 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, and 32TPI dies.	66.00
IRTS-2H-24C NC, NF, NC, M Combination Set	Two Handle Rethreader with 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28 and 32 TPI Dies • 8, 11-1/2 and 14 TPI NPT Dies .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00 Metric Pitch Dies	78.00
IRTDS-12 Die Set Only	One pair each 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, and 32TPI dies.	29.00
IRTDS-8M Die Set Only	One pair each .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies.	20.00
IRTDP Replacement Die Pairs -NC, NF & NPT	Individual die pairs from 8 to 32TPI. Specify TPI when ordering.	3.00
IRTDPM Replacement Die Pairs -Metric	Individual die pairs from .75 to 3.00mm pitch. Specify pitch when ordering.	3.00

THREAD RESTORING FILES

ICS **USA**

SPECIAL PURPOSE

PRECISION CUT



Thread Restoring Files are designed to restore damaged external and internal threads of any diameter with one tool. They can be used on right or left hand threads or even be used as a thread gauge. Each file restores eight of the most popular sizes.

THREAD TYPE	LENGTH x SIZE	THREADS	ITEM NO.	PRICE
Regular	9-1/4 x 3/8	11, 12, 13, 14, 16, 18, 20, 24	TRF-R	\$48.44
Extra Fine/Coarse	9-1/4 x 3/8	9, 10, 12, 16, 20, 27, 28, 32	TRF-X	48.44
Metric	9-1/4 x 3/8	.75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00	TRF-M	48.44
Pipe	9-1/4 x 3/8	8, 10, 11-1/2, 14, 16, 18, 24, 27	TRF-P	48.44