

# SPECIAL 2 STEP DRILL QUOTATION FORM

We maintain a special facility that is equipped with machines specifically designed for drill modification. We are equipped with specialized machinery to manufacture non-standard drills to print. By maintaining a large inventory of high speed and cobalt steels, we are able to reduce overall delivery time.

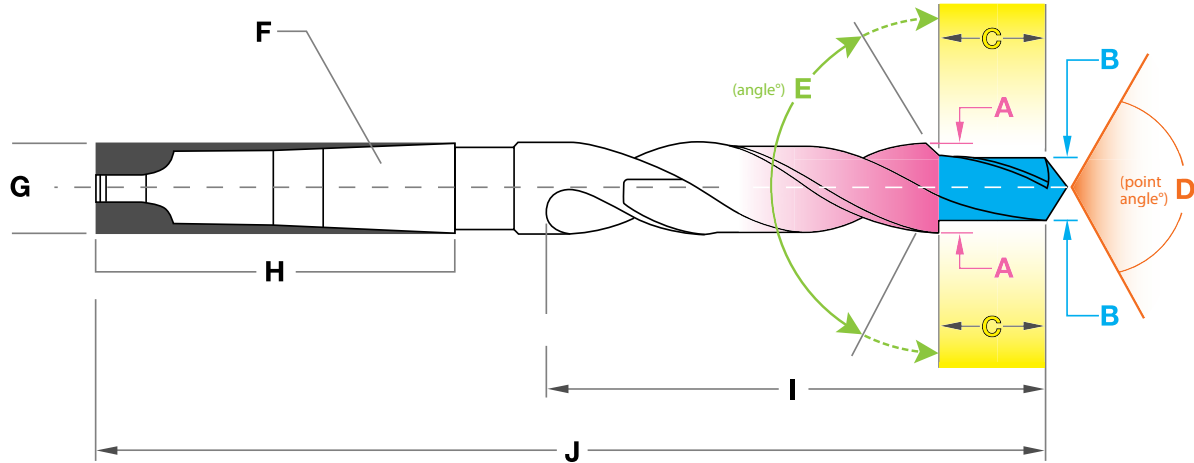
## REQUESTING A QUOTE FOR SPECIAL STEP DRILLS IS EASY

### REQUEST OPTIONS

- Print this form, fill it out and fax to 920-837-2530 - or -
- Download this form\*, fill it out electronically, save and email as an attachment to sales@iccuttingtools.com.

\*DO NOT FILL OUT ONLINE. Save the form to your computer first. Some browsers will not save the info in the pdf if entered online.

When ordering Special Step Drills, please specify the following:



- A.** \_\_\_\_\_ Major Diameter
- B.** \_\_\_\_\_ Minor diameter, aka Pilot Diameter (+000 -.002), unless otherwise specified
- C.** \_\_\_\_\_ Step length, aka Pilot Length (+/- .015), unless otherwise specified
- D.** \_\_\_\_\_ Point angle
- E.** \_\_\_\_\_ Included angle, aka Chamfer angle = \_\_\_\_\_ Centerline Angle
- F.** \_\_\_\_\_ If taper shank, advise Morse taper number
- G.** \_\_\_\_\_ Shank Diameter (if different than Major Diameter A)
- H.** \_\_\_\_\_ Length of shank if reduced
- I.** \_\_\_\_\_ Flute Length
- J.** \_\_\_\_\_ Overall Length

### QUANTITY REQUIRED

- FINISH:**  Bright  Oxide  Coated  Other \_\_\_\_\_
- HELIX:**  Standard  Fast  Slow  Other \_\_\_\_\_
- TOOL MATERIAL:**  High Speed  Cobalt  Carbide  Other \_\_\_\_\_
- Right Hand  Left Hand

### CONTACT INFORMATION

Contact Name: \_\_\_\_\_ Company Name: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Email: \_\_\_\_\_