

SPECIAL 3 STEP DRILL QUOTATION FORM

We maintain a special facility that is equipped with machines specifically designed for drill modification. We are equipped with specialized machinery to manufacture non-standard drills to print. By maintaining a large inventory of high speed and cobalt steels, we are able to reduce overall delivery time.

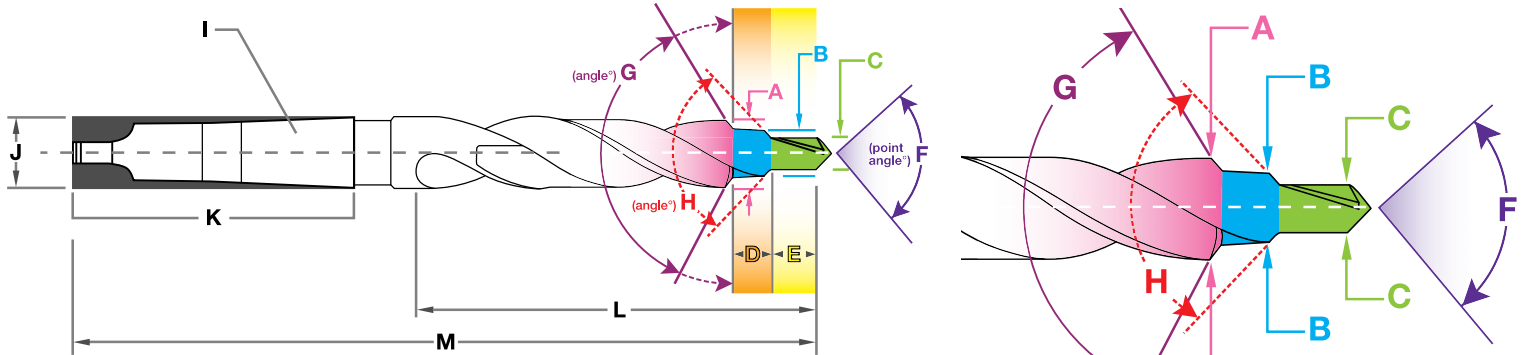
REQUESTING A QUOTE FOR SPECIAL STEP DRILLS IS EASY

REQUEST OPTIONS

- Print this form, fill it out and fax to 920-837-2530 - or -
- Download this form*, fill it out electronically, save and email as an attachment to sales@iccuttingtools.com

*DO NOT FILL OUT ONLINE. Save the form to your computer first. Some browsers will not save the info in the pdf if entered online.

When ordering Special Step Drills, please specify the following:



- A.** _____ Major Diameter
- B.** _____ Middle Diameter
- C.** _____ Minor Diameter, aka Pilot Diameter (+000 -.002), unless otherwise specified
- D.** _____ Middle Step Length (+/- .015), unless otherwise specified
- E.** _____ Pilot Step Length (+/- .015), unless otherwise specified
- F.** _____ Point Angle
- G.** _____ Included Chamfer Angle _____ Centerline Angle
- H.** _____ Included Angle for Middle Diameter _____ Centerline Angle
- I.** _____ If taper shank, advise Morse Taper Number
- J.** _____ Shank Diameter (if different than Major Diameter **A**)
- K.** _____ Length of shank if reduced
- L.** _____ Flute Length
- M.** _____ Overall Length

QUANTITY REQUIRED

FINISH: Bright Oxide Coated Other _____
HELIX: Standard Fast Slow Other _____
TOOL MATERIAL: High Speed Cobalt Carbide Other _____
 Right Hand Left Hand

CONTACT INFORMATION

Contact Name: _____ Company Name: _____
 Phone: _____ Fax: _____
 Email: _____