



- DRILL SIZES FOR ACME (90% - Thread) -



SIZE	TPI →	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0.0625																0.0025	0.0063
0.1250									0.0125	0.0250	0.0350	0.0432	0.0500	0.0558	0.0607	0.0650	0.0688
0.1875						0.0075	0.0375	0.0589	0.0750	0.0875	0.0975	0.1057	0.1125	0.1183	0.1232	0.1275	0.1313
0.2500					0.0250	0.0700	0.1000	0.1214	0.1375	0.1500	0.1600	0.1682	0.1750	0.1808	0.1857	0.1900	0.1938
0.3125				0.0125	0.0875	0.1325	0.1625	0.1839	0.2000	0.2125	0.2225	0.2307	0.2375	0.2433	0.2482	0.2525	0.2563
0.3750				0.0750	0.1500	0.1950	0.2250	0.2464	0.2625	0.2750	0.2850	0.2932	0.3000	0.3058	0.3107	0.3150	0.3188
0.4375				0.1375	0.2125	0.2575	0.2875	0.3089	0.3250	0.3375	0.3475	0.3557	0.3625	0.3683	0.3732	0.3775	0.3813
0.5000			0.0500	0.2000	0.2750	0.3200	0.3500	0.3714	0.3875	0.4000	0.4100	0.4182	0.4250	0.4308	0.4375	0.4400	0.4438
0.5625			0.1125	0.2625	0.3375	0.3825	0.4125	0.4339	0.4500	0.4625	0.4725	0.4807	0.4875	0.4933	0.4982	0.5025	0.5063
0.6250			0.1750	0.3250	0.4000	0.4450	0.4750	0.4964	0.5125	0.5250	0.5350	0.5432	0.5500	0.5558	0.5607	0.5650	0.5688
0.6875			0.2375	0.3875	0.4625	0.5075	0.5375	0.5589	0.5750	0.5875	0.5975	0.6057	0.6125	0.6183	0.6232	0.6275	0.6313
0.7500			0.3000	0.4500	0.5250	0.5700	0.6000	0.6214	0.6375	0.6500	0.6600	0.6682	0.6750	0.6808	0.6857	0.6900	0.6938
0.8125			0.3625	0.5125	0.5875	0.6325	0.6625	0.6839	0.7000	0.7125	0.7225	0.7307	0.7375	0.7433	0.7482	0.7525	0.7563
0.8750			0.4250	0.5750	0.6500	0.6950	0.7250	0.7464	0.7625	0.7750	0.7850	0.7932	0.8000	0.8058	0.8107	0.8150	0.8188
0.9375		0.0375	0.4875	0.6375	0.7125	0.7575	0.7875	0.8089	0.8250	0.8375	0.8475	0.8557	0.8625	0.8683	0.8732	0.8775	0.8813
1.0000		0.1000	0.5500	0.7000	0.7750	0.8200	0.8500	0.8714	0.8875	0.9000	0.9100	0.9182	0.9250	0.9308	0.9357	0.9400	0.9438
1.0625		0.1625	0.6125	0.7625	0.8375	0.8825	0.9125	0.9339	0.9500	0.9625	0.9725	0.9807	0.9875	0.9933	0.9982	1.0025	1.0063
1.1250		0.2250	0.6750	0.8250	0.9000	0.9450	0.9750	0.9964	1.0125	1.0250	1.0350	1.0432	1.0500	1.0558	1.0607	1.0650	1.0688
1.1875		0.2875	0.7375	0.8875	0.9625	1.0075	1.0375	1.0589	1.0750	1.0875	1.0975	1.1057	1.1125	1.1183	1.1232	1.1275	1.1313
1.2500		0.3500	0.8000	0.9500	1.0250	1.0700	1.1000	1.1214	1.1375	1.1500	1.1600	1.1682	1.1750	1.1808	1.1857	1.1900	1.1938
1.3125		0.4125	0.8625	1.0125	1.0875	1.1325	1.1625	1.1839	1.2000	1.2125	1.2225	1.2307	1.2375	1.2433	1.2482	1.2525	1.2563
1.3750		0.4750	0.9250	1.0750	1.1500	1.1950	1.2250	1.2464	1.2625	1.2750	1.2850	1.2932	1.3000	1.3058	1.3107	1.3150	1.3188
1.4375		0.5375	0.9875	1.1375	1.2125	1.2575	1.2875	1.3089	1.3250	1.3375	1.3475	1.3557	1.3625	1.3683	1.3732	1.3775	1.3813
1.5000		0.6000	1.0500	1.2000	1.2750	1.3200	1.3500	1.3714	1.3875	1.4000	1.4100	1.4182	1.4250	1.4308	1.4375	1.4400	1.4438
1.5625		0.6625	1.1125	1.2625	1.3375	1.3825	1.4125	1.4339	1.4500	1.4625	1.4725	1.4807	1.4875	1.4933	1.4982	1.5025	1.5063
1.6250		0.7250	1.1750	1.3250	1.4000	1.4450	1.4750	1.4964	1.5125	1.5250	1.5350	1.5432	1.5500	1.5558	1.5607	1.5650	1.5688
1.6875		0.7875	1.2375	1.3875	1.4625	1.5075	1.5375	1.5589	1.5750	1.5875	1.5975	1.6057	1.6125	1.6183	1.6232	1.6275	1.6313
1.7500		0.8500	1.3000	1.4500	1.5250	1.5700	1.6000	1.6214	1.6375	1.6500	1.6600	1.6682	1.6750	1.6808	1.6857	1.6900	1.6938
1.8125		0.9125	1.3625	1.5125	1.5875	1.6325	1.6625	1.6839	1.7000	1.7125	1.7225	1.7307	1.7375	1.7433	1.7482	1.7525	1.7563
1.8750		0.9750	1.4250	1.5750	1.6500	1.6950	1.7250	1.7464	1.7625	1.7750	1.7850	1.7932	1.8000	1.8058	1.8107	1.8150	1.8188
1.9375		1.0375	1.4875	1.6375	1.7125	1.7575	1.7875	1.8089	1.8250	1.8375	1.8475	1.8557	1.8625	1.8683	1.8732	1.8775	1.8813
2.0000		1.1000	1.5500	1.7000	1.7750	1.8200	1.8500	1.8714	1.8875	1.9000	1.9100	1.9182	1.9250	1.9308	1.9357	1.9400	1.9438
2.0625		1.1625	1.6125	1.7625	1.8375	1.8825	1.9125	1.9339	1.9500	1.9625	1.9725	1.9807	1.9875	1.9933	1.9982	2.0025	2.0063
2.1250		1.2250	1.6750	1.8250	1.9000	1.9450	1.9750	1.9964	2.0125	2.0250	2.0350	2.0432	2.0500	2.0558	2.0607	2.0650	2.0688
2.1875		1.2875	1.7535	1.8875	1.9625	2.0075	2.0375	2.0589	2.0750	2.0875	2.0975	2.1057	2.1125	2.1183	2.1232	2.1275	2.1313
2.2500		1.3500	1.8000	1.9500	2.0250	2.0700	2.1000	2.1214	2.1375	2.1500	2.1600	2.1682	2.1750	2.1808	2.1857	2.1900	2.1938
2.3125		1.4125	1.8625	2.0125	2.0875	2.1325	2.1625	2.1839	2.2000	2.2125	2.2225	2.2307	2.2375	2.2433	2.2482	2.2525	2.2563
2.3750		1.4750	1.9250	2.0750	2.1500	2.1950	2.2250	2.2464	2.2625	2.2750	2.2850	2.2932	2.3000	2.3058	2.3107	2.3150	2.3188
2.4375		1.5375	1.9875	2.1375	2.2125	2.2575	2.2875	2.3089	2.3250	2.3375	2.3475	2.3557	2.3625	2.3683	2.3732	2.3775	2.3813
2.5000		1.6000	2.0500	2.2000	2.2750	2.3200	2.3500	2.3714	2.3875	2.4000	2.4100	2.4182	2.4250	2.4308	2.4357	2.4400	2.4438