



BRITISH STANDARD TAPS



NOMINAL APPROX.		B.S.W.		B.S.F.		Rc (B.S.P.T.)		G (B.S.P.P.)		B.S.B.	
DIAM. INCHES	DIAM. METRIC	T.P.I.	DRILL DIAM.	T.P.I.	DRILL DIAM.	T.P.I.	DRILL DIAM.	T.P.I.	DRILL DIAM.	T.P.I.	DRILL DIAM.
1/16	1.587	60	1.15								
3/32	2.381	48	1.80								
1/8	3.175	40	2.60			28	8.60	28	8.80		
5/32	3.968	32	3.10								
3/16	4.762	24	3.60	32	4.00						
7/32	5.556	24	4.40	28	4.70						
1/4	6.350	20	5.10	26	5.40	19	11.50	19	11.80	26	5.40
9/32	7.143	20	5.80	26	6.20						
5/16	7.937	18	6.50	22	6.80					26	6.90
3/8	9.525	16	7.90	20	8.30	19	15.00	19	15.25	26	8.40
7/16	11.112	14	9.30	18	9.80					26	10.00
1/2	12.700	12	10.50	16	11.20	14	18.50	14	19.00	26	11.50
9/16	14.288	12	12.00	16	12.70					26	13.00
5/8	15.875	11	13.50	14	14.00			14	21.00	26	14.70
11/16	17.462	11	15.00	14	15.75						
3/4	19.050	10	16.50	12	17.00	14	24.00	14	24.50	26	17.80
13/16	20.638	10	18.00	12	18.50						
7/8	22.225	9	19.25	11	20.00			14	28.25	26	21.00
15/16	23.812	9	20.75	11	21.75						
1"	25.400	8	22.00	10	23.00	11	30.25	11	30.75	26	24.20
1-1/8	28.575	7	24.75	9	26.00			11	35.50		
1-1/4	31.750	7	27.75	9	29.00	11	39.00	11	39.50		
1-3/8	34.925	6	30.50	8	32.00			11	42.00		
1-1/2	38.100	6	33.50	8	35.00	11	45.00	11	45.00		
1-5/8	41.275	5	35.50	8	37.50			11	49.60		
1-3/4	44.450	5	39.00	7	40.00			11	51.00		
1-7/8	47.625	4.5	41.50	7	43.00						
2"	50.800	4.5	44.50	7	46.50	11	56.50	11	57.00		
2-1/4	57.150	4	50.00	6	52.00			11	63.30		
2-1/2	63.500	4	56.50	6	58.50	11	71.40				
2-3/4	69.850	3.5	62.00	6	64.50						
3"	76.200	3.5	68.50	5	69.75						