

DRILL SIZE CONVERSION CHART

DRILL SIZE	DECIMAL	MM.	DRILL SIZE	DECIMAL	MM.	DRILL SIZE	DECIMAL	MM.	DRILL SIZE	DECIMAL	MM.
80	.0135	.343	43	.0890	2.261	8	.1990	5.055	25/64	.3906	9.922
79	.0145	.368	42	.0935	2.375	7	.2010	5.105	X	.3970	10.084
1/64	.0156	.397	3/32	.0938	2.380	13/64	.2031	5.159	Y	.4040	10.262
78	.0160	.406	41	.0960	2.438	6	.2040	5.182	13/32	.4062	10.319
77	.0180	.457	40	.0980	2.489	5	.2055	5.220	Z	.4130	10.490
76	.0200	.508	39	.0995	2.527	4	.2090	5.309	27/64	.4219	10.716
75	.0210	.533	38	.1015	2.578	3	.2130	5.410	7/16	.4375	11.113
74	.0225	.572	37	.1040	2.642	7/32	.2188	5.556	29/64	.4531	11.509
73	.0240	.610	36	.1065	2.705	2	.2210	5.613	15/32	.4688	11.906
72	.0250	.635	7/64	.1094	2.778	1	.2280	5.791	31/64	.4844	12.303
71	.0260	.660	35	.1100	2.794	A	.2340	5.944	1/2	.5000	12.700
70	.0280	.711	34	.1110	2.819	15/64	.2344	5.953	33/64	.5156	13.097
69	.0292	.742	33	.1130	2.870	B	.2380	6.045	17/32	.5313	13.494
68	.0310	.787	32	.1160	2.946	C	.2420	6.147	35/64	.5469	13.890
1/32	.0313	.794	31	.1200	3.048	D	.2460	6.248	9/16	.5625	14.287
67	.0320	.813	1/8	.1250	3.175	1/4 E	.2500	6.350	37/64	.5781	14.684
66	.0330	.838	30	.1285	3.264	F	.2570	6.528	19/32	.5938	15.081
65	.0350	.889	29	.1360	3.454	G	.2610	6.629	39/64	.6094	15.478
64	.0360	.914	28	.1405	3.569	17/64	.2656	6.747	5/8	.6250	15.875
63	.0370	.940	9/64	.1406	3.572	H	.2660	6.756	41/64	.6406	16.272
62	.0380	.965	27	.1440	3.658	I	.2720	6.909	21/32	.6562	16.669
61	.0390	.991	26	.1470	3.734	J	.2770	7.036	43/64	.6719	17.065
60	.0400	1.016	25	.1495	3.797	K	.2810	7.137	11/16	.6875	17.462
59	.0410	1.041	24	.1520	3.861	9/32	.2812	7.144	45/64	.7031	17.859
58	.0420	1.067	23	.1540	3.912	L	.2900	7.366	23/32	.7188	18.256
57	.0430	1.092	5/32	.1562	3.969	M	.2950	7.493	47/64	.7344	18.653
56	.0465	1.181	22	.1570	3.988	19/64	.2969	7.541	3/4	.7500	19.050
3/64	.0469	1.191	21	.1590	4.039	N	.3020	7.671	49/64	.7656	19.447
55	.0520	1.321	20	.1610	4.089	5/16	.3125	7.937	25/32	.7812	19.844
54	.0550	1.397	19	.1660	4.216	O	.3160	8.026	51/64	.7969	20.240
53	.0595	1.511	18	.1695	4.305	P	.3230	8.204	13/16	.8125	20.637
1/16	.0625	1.587	11/64	.1719	4.366	21/64	.3281	8.334	53/64	.8281	21.034
52	.0635	1.613	17	.1730	4.394	Q	.3320	8.433	27/32	.8438	21.431
51	.0670	1.702	16	.1770	4.496	R	.3390	8.611	55/64	.8594	21.828
50	.0700	1.778	15	.1800	4.572	11/32	.3438	8.731	7/8	.8750	22.225
49	.0730	1.854	14	.1820	4.623	S	.3480	8.839	57/64	.8906	22.622
48	.0760	1.930	13	.1850	4.699	T	.3580	9.093	29/32	.9062	23.019
5/64	.0781	1.984	3/16	.1875	4.762	23/64	.3594	9.128	59/64	.9219	23.415
47	.0785	1.994	12	.1890	4.801	U	.3680	9.347	15/16	.9375	23.812
46	.0810	2.057	11	.1910	4.851	3/8	.3750	9.525	61/64	.9531	24.209
45	.0820	2.083	10	.1935	4.915	V	.3770	9.576	31/32	.9688	24.606
44	.0860	2.184	9	.1960	4.978	W	.3860	9.804	63/64	.9844	25.003
									1	1.000	25.400

FRACTIONAL SIZES

WIRE GAUGE SIZES

LETTER SIZES