



METRIC TAP DRILL SIZES



METRIC COARSE		METRIC FINE			
NOMINAL DIAMETER AND PITCH	DRILL DIAMETER	NOMINAL DIAMETER AND PITCH	DRILL DIAMETER	NOMINAL DIAMETER AND PITCH	DRILL DIAMETER
1.0x0.25	0.75	2.5x0.35	2.15	24.0x1.0	23.00
1.1x0.25	0.85	3.0x0.35	2.65	24.0x1.5	22.50
1.2x0.25	0.95	3.5x0.35	3.15	24.0x2.0	22.00
1.4x0.30	1.10	4.0x0.50	3.50	25.0x1.0	24.00
1.6x0.35	1.25	4.5x0.50	4.00	25.0x1.5	23.50
1.8x0.35	1.45	5.0x0.50	4.50	25.0x2.0	23.00
2.0x0.40	1.60	5.5x0.50	5.00	27.0x1.0	26.00
2.2x0.45	1.75	6.0x0.75	5.20	27.0x1.5	25.50
2.5x0.45	2.05	7.0x0.75	6.20	27.0x2.0	25.00
3.0x0.50	2.50	8.0x0.75	7.20	28.0x1.0	27.00
3.5x0.60	2.90	8.0x1.00	7.00	28.0x1.5	26.50
4.0x0.70	3.30	9.0x0.75	8.20	28.0x2.0	26.00
4.5x0.75	3.70	9.0x1.00	8.00	30.0x1.0	29.00
5.0x0.80	4.20	10.0x0.75	9.20	30.0x1.5	28.50
6.0x1.00	5.00	10.0x1.00	9.00	30.0x2.0	28.00
7.0x1.00	6.00	10.0x1.25	8.80	30.0x3.0	27.00
8.0x1.25	6.80	11.0x0.75	10.20	32.0x1.5	30.50
9.0x1.25	7.80	11.0x1.00	10.00	32.0x2.0	30.00
10.0x1.50	8.50	12.0x1.00	11.00	33.0x1.5	31.50
11.0x1.50	9.50	12.0x1.25	10.80	33.0x2.0	31.00
12.0x1.75	10.20	12.0x1.50	10.50	33.0x3.0	30.00
14.0x2.00	12.00	14.0x1.00	13.00	35.0x1.5	33.50
16.0x2.00	14.00	14.0x1.25	12.80	36.0x1.5	34.50
18.0x2.50	15.50	14.0x1.50	12.50	36.0x2.0	34.00
20.0x2.50	17.50	15.0x1.00	14.00	36.0x3.0	33.00
22.0x2.50	19.50	15.0x1.50	13.50	38.0x1.5	36.50
24.0x3.00	21.00	16.0x1.00	15.00	39.0x2.0	37.50
27.0x3.00	24.00	16.0x1.50	14.50	39.0x2.0	37.00
30.0x3.50	26.50	17.0x1.00	16.00	39.0x3.0	36.00
33.0x3.50	29.50	17.0x1.50	15.50	40.0x1.5	38.50
36.0x4.00	32.00	18.0x1.00	17.00	40.0x2.0	38.00
39.0x4.00	35.00	18.0x1.50	16.50	40.0x3.0	37.00
42.0x4.50	37.50	18.0x2.00	16.00	42.0x1.5	40.50
45.0x4.50	40.50	20.0x1.00	19.00	42.0x2.0	40.00
48.0x5.00	43.00	20.0x1.50	18.50	42.0x3.0	39.00
52.0x5.00	47.00	20.0x2.00	18.00	42.0x4.0	38.00
56.0x5.50	50.50	22.0x1.00	21.00	45.0x2.0	43.50
		22.0x1.50	20.50	45.0x2.0	43.00
		22.0x2.00	20.00	45.0x3.0	42.00