

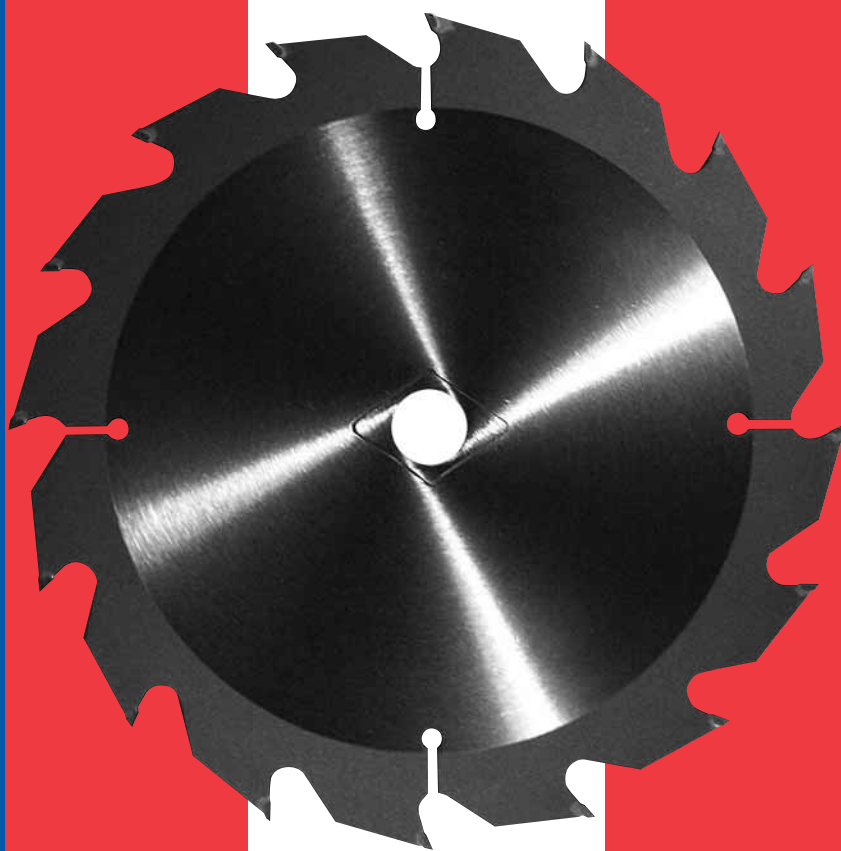
# ROC-EDGE™

A Division of ICS CUTTING TOOLS, INC.

511 Main Street • Casco, WI • 54205-0125 USA

(920) 837-2800 • Fax (920) 837-2530

[www.roc-edge.com](http://www.roc-edge.com) • [info@icscuttingtools.com](mailto:info@icscuttingtools.com)



**MADE IN USA**

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# PRO-CUT™ PREMIUM STEEL BLADES

## PLYWOOD

### ROC-EDGE

### SPECIAL PURPOSE

PRO-CUT™ Premium Steel Plywood Blades are designed for very smooth, clean cutting in plywood, paneling, Celotex®, thin plastics, and veneer 3/4" and under. With the most precise and largest number of teeth per blade in the USA, splintering and sanding is practically eliminated.


DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
	7-1/4	186	5/8"-UNIV	CB-PCP-07186	\$3.30
	10	248	5/8"-UNIV	CB-PCP-10248	7.98

## COMBINATION / RIP BLADES

### ROC-EDGE

### GENERAL PURPOSE

PRO-CUT™ Premium Steel Combination / Rip Blades are designed for all purpose cutting. They are used for crosscuts, ripping, and miters in both hard and soft woods.


DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
	6-1/2	18	5/8"-UNIV	CB-PCC-06518	\$3.00
	6-1/2	30	5/8"-UNIV	CB-PCC-06530	3.00
	7-1/4	32	5/8"-UNIV	CB-PCC-0732	2.80
	7-1/4	40	5/8"-UNIV	CB-PCC-0740	3.20

## CHROME STEEL PLYWOOD SAW BLADES

### ROC-EDGE

### HEAVY DUTY

PRO-CUT™ Chrome Steel Plywood Saw Blades are designed for professional and production applications where long cutting life is required. Industrial bright chrome hard plated blades last 10 times longer than steel blades and are used for extra smooth clean cutting in plywood, paneling, veneer, Cellotex® and thin plastics.


DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
	7-1/4	186	5/8"-UNIV	CB-PLY-07186	\$ 8.26
	10	248	5/8"-UNIV	CB-PLY-10248	12.00

## VINYL SIDING BLADES

### ROC-EDGE

### GENERAL PURPOSE

PRO-CUT™ Premium Steel Vinyl Siding Blades are designed for smooth, clean cutting in vinyl siding and light gauge aluminum. Precise teeth are not set to ensure the smoothest cut possible.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
	7-1/4	186	5/8"-UNIV	CBS-VS-07186	\$3.40
	10	248	5/8"	CBS-VS-10248	8.40

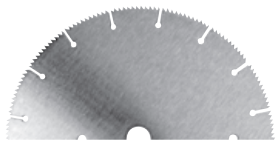
# PRO-CUT™ PREMIUM STEEL BLADES

## ALUMINUM CUTTING BLADES

ROC-EDGE

SPECIAL PURPOSE

PRO-CUT™ Premium Steel Aluminum Cutting Blades are designed for cutting aluminum sheeting and tubing, brass, copper, and other non-ferrous metals. They are also used to cut plastics. Blades have a polished finish for less friction.


DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
ALUMINUM/PLASTICS 	7-1/4	186 16 Slots	5/8"-UNIV	CBS-AL-07186	\$ 6.00

## STEEL/METAL CUTTING BLADES

ROC-EDGE

SPECIAL PURPOSE

PRO-CUT™ Premium Steel Cutting Blades are designed for cutting with friction in corrugated sheet roofing, sheet metal, black iron, furnace pipe, and steel bar stock under 1/4" thick. Blades should be lubricated for best results. They are not designed for cutting non-ferrous metals. CAUTION: Cutting action of blades produces sparks.

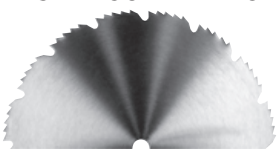
DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
METAL/STEEL 	7-1/4	NONE 16 Slots	5/8"-UNIV	CBS-M-0700	\$7.00

## MASTER COMBINATION BLADES

ROC-EDGE

GENERAL PURPOSE

PRO-CUT™ Premium Steel Master Combination Blades are designed for fast, smooth crosscutting, ripping, and mitering in both hard and soft wood. It is the best combination blade style for smooth cuts.


DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
MASTER COMBINATION 	7-1/4 10	60 80	5/8"-UNIV 5/8"	CB-MC-0760 CB-MC-1080	\$ 5.44 10.00

## HOLLOW GROUND PLANER BLADES

ROC-EDGE

GENERAL PURPOSE

PRO-CUT™ Premium Steel Hollow Ground Planer Blades are designed with hollow ground clearance for splinter free cutting. They are used for satin smooth crosscutting, ripping and mitering for cabinets, furniture, and other fine work with almost no need for sanding.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
HOLLOW GROUND PLANER 	10	80	5/8"	CB-HGP-1080	\$11.00

# CARBIDE TIPPED CIRCULAR SAW BLADES



## CROSSCUTTING RIPPING/MITERING BLADES

ROC-EDGE

THIN KERF

ATB GRIND

The Intimidator™ Blade Series is a Thin Kerf Carbide Tipped Circular Saw Blade that is designed to cut very fast and clean, as it is cutting less material. They have an alternate top bevel tooth grind for the cleanest cutting. All thin kerf blades have special engineered body slots to dissipate heat and a unique shoulder design for improved cutting performance. New anti-friction coating reduces friction and heat build-up.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>CROSSCUTTING RIPPING/MITERING</b>  	7-1/4	16	5/8"-UNIV	CTCB-TK-0716	\$ 6.72
	7-1/4	20	5/8"-UNIV	CTCB-TK-0720	7.50
	7-1/4	24	5/8"-UNIV	CTCB-TK-0724	7.76
	10	24	5/8"	CTCB-TK-1024	22.68
	12	24	1"	CTCB-TK-1224	36.00
	12	30	1"	CTCB-TK-1230	35.36
	12	40	1"	CTCB-TK-1240	43.00
	12	80	1"	CTCB-TK-1280	44.66
	14	30	1"	CTCB-TK-1430	77.16
	<b>APPLICATION</b>				
	For fast, clean crosscutting, ripping and mitering in solid wood, plywood, particle board, chip board, etc. This blade is designed for professional and industrial applications.				

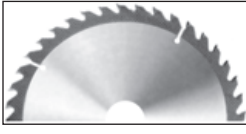

## CROSSCUTTING RIPPING/MITERING BLADES

ROC-EDGE

STANDARD KERF

ATB GRIND

Roc-Edge™ Standard Kerf Carbide Tipped Circular Saw Blades are designed for heavy duty construction work. They are manufactured with the finest "tungsten" carbide tips and an alternate top bevel tooth design. All carbide tipped blades can be resharpened and/or retipped for longer cutting life.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>CROSSCUTTING RIPPING/MITERING</b>  	4	40	1/2"-3/8"	CTCB-SK-0440	\$ 8.34
	5-3/8	24	20-10	CTCB-SK-0524	8.34
	5-1/2	16	5/8"	CTCB-SK-05516	9.72
	6-1/2	12	5/8"-UNIV	CTCB-SK-06512	*10.56
	6-1/2	20	5/8"-UNIV	CTCB-SK-06520	* 9.26
	6-1/2	24	5/8"-UNIV	CTCB-SK-06524	9.26
	7-1/4	16	5/8"-UNIV	CTCB-SK-0716	7.86
	7-1/4	18	5/8"-UNIV	CTCB-SK-0718	9.26
	7-1/4	20	5/8"-UNIV	CTCB-SK-0720	9.26
	7-1/4	24	5/8"-UNIV	CTCB-SK-0724	8.34
	7-1/4	40	5/8"-UNIV	CTCB-SK-0740	12.90
	8-1/4	24	5/8"	CTCB-SK-0824	15.90
	8-1/4	40	5/8"	CTCB-SK-0840	17.76
	10	28	5/8"	CTCB-SK-1028	18.18
	10	40	5/8"	CTCB-SK-1040	20.14
	10	60	5/8"	CTCB-SK-1060	28.10
	10	80	5/8"	CTCB-SK-1080	34.66
	12	40	1"	CTCB-SK-1240	46.00
	12	60	1"	CTCB-SK-1260	48.66
	14	60	1"	CTCB-SK-1460	65.60
	14	80	1"	CTCB-SK-1480	74.00
	<b>APPLICATION</b>				
	For crosscutting, ripping, and mitering in solid wood, plywood, particle board, chip board, and other heavy duty sawing. This is a workhorse blade for the construction trade.				

\* Item size no longer offered and prices can be guaranteed only while stocks last.

# CARBIDE TIPPED INDUSTRIAL SAW BLADES


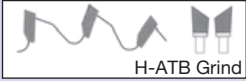
## LAMINATE CUTTING

ROC-EDGE

HEAVY DUTY

H-ATB GRIND

Roc-Edge™ Carbide Tipped Industrial Laminate / Plywood Blades are designed for cutting smooth, clean chip free cuts on fine plwoods, composite materials, and single sided laminate such as melamine. Expansion slots and heat vents reduce heat build-up and warping.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>LAMINATE CUTTING</b>   H-ATB Grind	8	60	5/8"-UNIV	CTCB-LP-0860	\$40.60
	10	80	5/8"	CTCB-LP-10080	54.00
	10	100	5/8"	CTCB-LP-10100	65.60
	10	120	5/8"	CTCB-LP-10120	77.20
	12	60	1"	CTCB-LP-1260	61.75

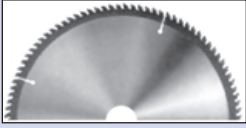

## MITER CUTTING

ROC-EDGE

HEAVY DUTY

4ATB+R GRIND

Roc-Edge™ Carbide Tipped Industrial Miter Blades are designed for satin smooth miter cuts on moldings, picture frames, furniture parts, and for cross-cutting all types of hardwood, softwood and plywood. For use in miter saws, compound miter and radial arm saws. Teeth consist of 4 alternate top bevel followed by 1 square top rake.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>MITER CUTTING</b>   4ATB+R Grind	10	60	5/8"	CTCB-MIT-1060	\$60.40
	10	80	5/8"	CTCB-MIT-1080	72.80
	12	80	1"	CTCB-MIT-12080	83.20
	12	100	1"	CTCB-MIT-12100	96.20



## COMBINATION BLADES

ROC-EDGE

HEAVY DUTY

4ATB+R GRIND

Roc-Edge™ Carbide Tipped Industrial Combination Blades are designed for ripping and cross-cutting all types of hard and soft wood, particle board, and plywood. For use with Miter and radial arm saws, and chip tables. Teeth consist of 4 alternative top bevel followed by 1 square top rake. Large gullets in saw body allow for deeper cuts and better chip ejection despite its short pitch.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
  4ATB+R Grind	10	50	5/8"	CTCB-C-1050	\$71.20
	14	70	1"	CTCB-C-1470	92.06

# CARBIDE TIPPED INDUSTRIAL BLADES

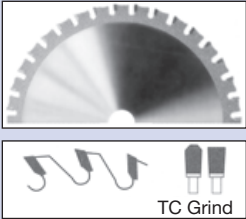
## STEEL CUTTING BLADES

ROC-EDGE

HEAVY DUTY

TC GRIND

Roc-Edge™ Carbide Tipped Industrial Steel Cutting Blades are designed for dry saw, fine finish cutting on steel, pipe, angle iron, rebar, cast iron, and nail embedded wood. Expansion slots reduce heat build-up and warping. Not designed for high RPM abrasive or wood cutting machines. They cut up to 10 times faster and last up to 30 times longer than abrasive blades.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>STEEL CUTTING</b> 	7-1/4	36	5/8"	CTCB-SC-0736	\$28.00
	7-1/4	36	20mm	CTCB-SC-0736M	28.00
	10	52	5/8"	CTCB-SC-1052	38.40
	12	60	1"	CTCB-SC-1260	51.00
	14	72	1"	CTCB-SC-1472	67.20
	14	90	1"	CTCB-SC-1490	70.80

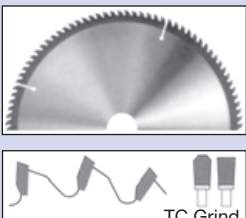
## ALUMINUM CUTTING BLADES

ROC-EDGE

HEAVY DUTY

TC GRIND

Roc-Edge™ Carbide Tipped Industrial Aluminum Cutting Blades are designed for cutting non-ferrous metals, aluminum, copper, brass and lead. Blades are also used for smooth, chip free cutting of high pressure laminates, plastics, polyurethane, PVC, and acrylics. Expansion slots and heat vents reduce heat build-up and warping. Not designed for cutting steel or ferrous metals.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>ALUMINUM CUTTING</b> 	7	40	5/8"-UNIV	CTCB-AL-0740	\$26.00
	8	64	5/8"	CTCB-AL-0864	38.40
	10	80	5/8"	CTCB-AL-10080	48.40
	10	100	5/8"	CTCB-AL-10100	59.20
	10	120	5/8"	CTCB-AL-10120	71.20
	12	60	1"	CTCB-AL-12060	74.40
	12	100	1"	CTCB-AL-12100	74.40
	12	120	1"	CTCB-AL-12120	91.60

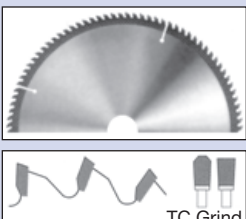
## MELAMINE CUTTING BLADES

ROC-EDGE

HEAVY DUTY

TC GRIND

Roc-Edge™ Carbide Tipped Industrial Melamine Blades are designed for chip free cuts in single or double sided melamine, laminates, and veneers. Expansion slots and heat vents reduce heat build-up and warping.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>MELAMINE CUTTING</b> 	8	64	5/8"	CTCB-MEL-0864	\$38.40
	10	80	5/8"	CTCB-MEL-1080	48.40
	10	96	5/8"	CTCB-MEL-1096	58.80
	12	96	1"	CTCB-MEL-1296	85.80



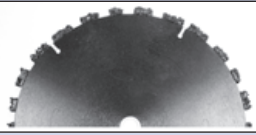
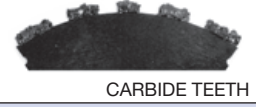
# CARBIDE CHUNK RESCUE / DEMOLITION BLADES

ROC-EDGE

HEAVY DUTY

CARBIDE CHUNKS

Roc-Edge™ Carbide Chunk Rescue/Demolition Blades are designed for cutting and ripping through almost any material including roof shingles, wall siding, and auto and truck bodies in emergency police and firefighter operations. They are also used by landscapers, farmers, foresters to cut tree roots, and roofers for demolition work. Blades are manufactured with a heavy duty steel plate with large fracture resistant carbide chunk segments.

DESCRIPTION	SIZE	THICKNESS	SEG. HT	ARBOR	ITEM NO.	PRICE EACH
<b>SPECIAL CUTTING</b>   CARBIDE TEETH	4	.250	7mm	7/8"	CTCB-RD-0400	\$108.80
	5	.250	7mm	7/8"	CTCB-RD-0500	136.00
	7	.250	7mm	5/8"-UNIV	CTCB-RD-0700	217.60
	10	.250	7mm	7/8"	CTCB-RD-1000	278.80
	12	.250	7mm	1"	CTCB-RD-1200	374.00
	12	.250	7mm	20mm	CTCB-RD-1200M	374.00
	14	.250	7mm	1"	CTCB-RD-1400	428.40
	14	.250	7mm	20mm	CTCB-RD-1400M	428.40
	16	.250	7mm	1"	CTCB-RD-1600	516.80

NOTE: Due to the rough applications for which these blades may be used for, they have no guarantee.

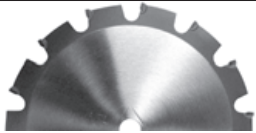

## CARBIDE TIPPED SAW BLADES DECK/NAIL CUTTER BLADES

ROC-EDGE

HEAVY DUTY

ATB GRIND

Roc-Edge™ Carbide Tipped Deck and Nail Cutter Blades are designed for cutting lumber and flooring where occasional nails or staples are present. Used for remodeling work and roofing jobs. Blades is ideal for ripping and cross-cutting all types of pressure treated lumber to build outdoor decks, porches, etc...

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>NAIL CUTTING</b>   ATB Grind	7-1/4	14	5/8"-UNIV	CTCB-NCD-0714	\$10.20
	10	40	5/8"	CTCB-NCD-1040	\$24.00



## PALLET CUTTING BLADE

ROC-EDGE

HEAVY DUTY

ATB GRIND

Roc-Edge™ Carbide Tipped Pallet Cutting Blade is designed for cutting all types of wood used to manufacture wood pallets.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>PALLET CUTTING</b>   ATB Grind	7-1/4	40	5/8"-UNIV	CTCB-PC-0740	\$13.50

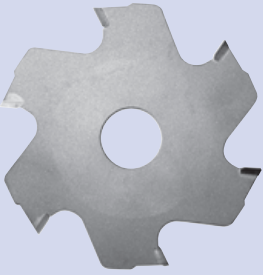


## BISCUIT JOINER BLADE

ROC-EDGE

SPECIAL PURPOSE

Roc-Edge™ Carbide Tipped Biscuit Joiner Blades are designed to fit various model Biscuit Joiners with a 5/8" spindle and 7/8" adapters to cut a crescent shape hole (mouth) in the opposite edges of two pieces of wood so they can be glued together with a wooden biscuit. Biscuit Joiners are also known as Plate Joiners.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>BISCUIT JOINER</b> 	4	6	7/8"	CTCB-BC-0406	\$15.00

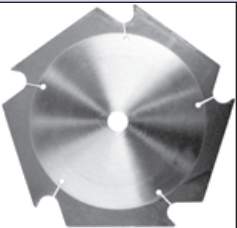

## FIBER CEMENT BLADE

ROC-EDGE

SPECIAL PURPOSE

FT GRIND

Roc-Edge™ Carbide Tipped Fiber Cement Saw Blades are designed for cutting single sheet fiber cement board, roofing, and siding. Unique five tooth design cuts larger chips for cleaner work.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>FIBER CEMENT</b>  	7-1/4	5	5/8"-UNIV	CTCB-FC-0705	\$17.30

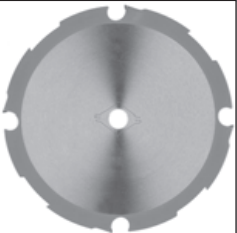

## PCD DIAMOND TIPPED FIBER CEMENT BLADES

ROC-EDGE

SPECIAL PURPOSE

FT GRIND

Roc-Edge™ Polycrystalline Diamond (PCD) Tipped Fiber Cement Saw Blades are designed for cutting up to 5 stacked fiber cement boards, Hardie Board™, and CertainTeed Weatherboard™. Diamond Tipped Fiber Cement Saw Blades can last up to 60 times longer than Carbide Tipped Fiber Cement Saw Blades.

DESCRIPTION	SIZE	TEETH	ARBOR	ITEM NO.	PRICE EACH
<b>FIBER CEMENT</b>  	7-1/4	4	5/8"-UNIV	PCDCB-FC-0704	\$ 50.94
	10	6	5/8"	PCDCB-FC-1006	75.38
	12	8	1"	PCDCB-FC-1208	106.34

# ABRASIVE CUT-OFF WHEELS


## HEAVY DUTY

### ROC-EDGE

### Masonry Cutting Wheels

### SILICON CARBIDE

Roc-Edge™ Masonry Cutting Abrasive Cut-off Wheels are designed for cutting all types of masonry materials such as concrete, masonry block, brick, block, stone, tile, limestone, and sandstone as well as cast iron and nonferrous metals. They are made of resinoid bonded silicon carbide and double reinforced with fiberglass for durability and optimal performance. Arbor is reinforced with metal for extra strength. Wheels are speed tested at 1-1/2 times the regular operating speed and fit all popular circular power saws.


DESCRIPTION	SIZE	THICKNESS	ARBOR	MAX RPM	ITEM NO.	PRICE EACH
	6-1/2	1/8	5/8"-UNIV	9400	ACW-MAS-0632	\$ 2.98
	7	1/8	5/8"-UNIV	8600	ACW-MAS-0700	2.50
	8	1/8	5/8"	7500	ACW-MAS-0800	3.48
	10	1/8	1"	6100	ACW-MAS-1000	\$ 6.52
	12	1/8	1"	6400	ACW-MAS-1200	6.92
	14	1/8	1"	5300	ACW-MAS-1400	10.68

### ROC-EDGE

### Metal Cutting Wheels

### ALUMINUM OXIDE

Roc-Edge™ Metal Cutting Abrasive Cut-off Wheels are designed for deburring, cleaning, slotting, nicking, and cutting all types of metal such as steel, iron, bronze, brass, aluminum, copper, sheet metal, and wire products. They are made of resinoid bonded aluminum oxide and double reinforced with fiberglass for durability and optimal performance. Arbor is reinforced for extra strength. Wheels are speed tested at 1-1/2 times the regular operating speed and fit all popular circular power saws.


DESCRIPTION	SIZE	THICKNESS	ARBOR	MAX RPM	ITEM NO.	PRICE EACH
	6-1/2	3/32	5/8"-UNIV	9400	ACW-M-0632	\$ 2.98
	7	3/32	5/8"-UNIV	8600	ACW-M-0700	2.50
	8	3/32	5/8"	7500	ACW-M-0800	3.48
	10	3/32	1"	6100	ACW-M-1000	\$ 6.52
	12	1/8	1"	6400	ACW-M-1200	6.92
	14	1/8	1"	5300	ACW-M-1400	10.68

### ROC-EDGE

### Masonry Cutting Wheels for Chop Saws

### SILICON CARBIDE

Roc-Edge™ Masonry Cutting Abrasive Cut-off Wheels designed for use on low power chop saws to cut all types of masonry materials such as concrete, masonry block, brick, block, stone, tile, limestone, and sandstone as well as cast iron and nonferrous metals. They are made of resinoid bonded silicon carbide and double reinforced with fiberglass for durability and optimal performance. Arbor is reinforced with metal for extra strength.


DESCRIPTION	SIZE	THICKNESS	ARBOR	MAX RPM	ITEM NO.	PRICE EACH
	12	7/64	1"	5100	CSB-MAS-1200	\$7.46
	14	7/64	1"	4300	CSB-MAS-1400	8.40

### ROC-EDGE

### Metal Cutting Wheels for Chop Saws

### ALUMINUM OXIDE


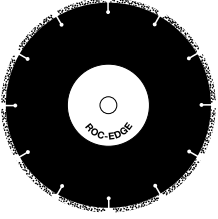
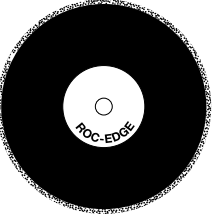
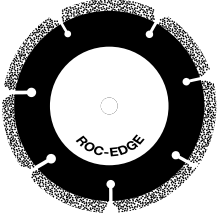
Roc-Edge™ Metal Cutting Abrasive Cut-off Wheels designed for use on low power chop saws for deburring, cleaning, slotting, nicking, and cutting all types of metal such as steel, iron, bronze, brass, aluminum, copper, sheet metal, and wire products. They are made of resinoid bonded aluminum oxide and double reinforced with fiberglass for durability and optimal performance. Arbor is reinforced for extra strength.

DESCRIPTION	SIZE	THICKNESS	ARBOR	MAX RPM	ITEM NO.	PRICE EACH
	12	7/64	1"	5100	CSB-M-1200	\$7.46
	14	7/64	1"	4300	CSB-M-1400	8.40

## DIAMOND SAW BLADES

### SPECIAL PURPOSE

Roc-Edge™ Diamond Saw Blades are designed for many special applications and can be used to cut a variety of materials. Diamond Saw Blades grind through materials being cut until they wear and break away.

DESCRIPTION	SIZE	THICKNESS	ARBOR	SEG. HT.	ITEM NO.	PRICE
						CARD/PK 1 PC
<b>TURBO BLADE</b> 	4	.090	7/8-5/8"	.315	DSB-WDE-T-04	\$10.90
	4-1/2	.090	7/8-5/8"	.315	DSB-WDE-T-045	12.72
	5	.090	7/8-5/8"	.315	DSB-WDE-T-05	22.54
	7	.090	◇-5/8"	.315	DSB-WDE-T-07	28.18
	8	.090	◇-5/8"	.315	DSB-WDE-T-08	53.46
	9	.100	◇-5/8"	.315	DSB-WDE-T-09	63.64
	10	.110	◇-5/8"	.315	DSB-WDE-T-10	74.90
	12	.118	1"	.472	DSB-WDE-T-12	112.72
	14	.125	1"	1	DSB-WDE-T-14	136.36
	<b>APPLICATION</b>					
	For cutting cured concrete, brick, hard block, and paving stones. Use wet or dry.					
<b>SEGMENTED BLADE</b> 	4	.090	7/8-5/8"	.315	DSB-WDE-S-04	\$10.90
	4-1/2	.090	7/8-5/8"	.315	DSB-WDE-S-045	12.72
	5	.090	7/8-5/8"	.315	DSB-WDE-S-05	22.54
	7	.090	◇-5/8"	.315	DSB-WDE-S-07	28.18
	8	.090	◇-5/8"	.315	DSB-WDE-S-08	53.46
	9	.100	◇-5/8"	.315	DSB-WDE-S-09	63.64
	10	.110	◇-5/8"	.315	DSB-WDE-S-10	74.90
	12	.110	1"	.472	DSB-WDE-S-12	104.66
	14	.110	1"	.472	DSB-WDE-S-14	120.00
	<b>APPLICATION</b>					
	For cutting cured concrete, brick, stone and hard materials. Use wet or dry.					
<b>CONTINUOUS RIM TILE BLADE</b> 	4	.060	7/8-5/8"	.275	DSB-WE-CR-04	\$12.72
	4-1/2	.060	7/8-5/8"	.275	DSB-WE-CR-045	16.36
	7	.060	5/8"	.275	DSB-WE-CR-07	34.54
	8	.060	5/8"	.275	DSB-WE-CR-08	40.90
	10	.060	5/8"	.395	DSB-WE-CR-10	57.28
	<b>APPLICATION</b>					
	For cutting ceramic tile, slate, glazed tile, and marble. Use wet only.					
<b>TUCK POINTING BLADE</b> 	4	.250	7/8-5/8"	.395	DSB-WDE-TP-04	\$50.90
	4-1/2	.250	7/8-5/8"	.395	DSB-WDE-TP-045	54.54
	5	.250	7/8-5/8"	.395	DSB-WDE-TP-05	61.82
	7	.250	7/8-5/8"	.395	DSB-WDE-TP-07	87.28
	<b>APPLICATION</b>					
	For cleaning and routing old mortar between brick and block joints. Use wet or dry.					

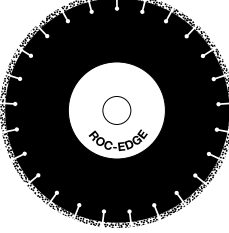
## CURED CONCRETE DIAMOND SAW BLADES

### ROC-EDGE

### SPECIAL PURPOSE

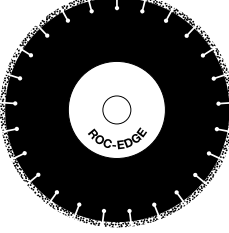
### DIAMOND SEGMENTS

Roc-Edge™ Premium Grade Cured Concrete Diamond Saw Blades are designed for wet cutting cured and reinforced concrete, brick, concrete block, bluestone, limestone, roof tile, and all other aggregates. They are laser welded with a special matrix bond on both sides of the segments for strength and long life. Length of cuts: 6,000 to 18,000 inch feet. They are used on hand held high speed power saws and low horse power (20 hp) walk behind saws. Blades meet or exceed DOT and professional concrete/asphalt cutter specifications. SOFT BOND.

DESCRIPTION	DIA. x THICKNESS x ARBOR	SEG. HEIGHT	ITEM NO.	PRICE
 <p>CURED CONCRETE</p>	12 x .155 x 1	.395	DSB-WP-CC-12A	\$ 243.64
	12 x .250 x 1	.395	DSB-WP-CC-12E	443.64
	12 x .375 x 1	.395	DSB-WP-CC-12F	618.18
	14 x .155 x 1	.395	DSB-WP-CC-14C	360.00
	14 x .250 x 1	.395	DSB-WP-CC-14E	610.90
	14 x .375 x 1	.395	DSB-WP-CC-14F	825.46
	16 x .155 x 1	.395	DSB-WP-CC-16A	374.54
	18 x .142 x 1	.433	DSB-WP-CC-18A	563.64
	20 x .142 x 1	.433	DSB-WP-CC-20A	643.64
	24 x .155 x 1	.433	DSB-WP-CC-24A	861.82
	26 x .155 x 1	.433	DSB-WP-CC-26A	978.18
	30 x .187 x 1	.433	DSB-WP-CC-30A	1254.54
	36 x .187 x 1	.433	DSB-WP-CC-36A	1683.64
PREMIUM STEEL				

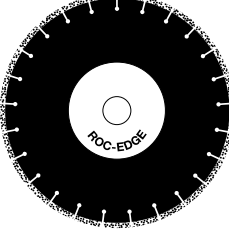
## ASPHALT & GREEN CONCRETE DIAMOND SAW BLADES

Roc-Edge™ Premium Grade Asphalt and Green Concrete Diamond Saw Blades are laser welded and designed for wet cutting asphalt, green concrete, and hard aggregate asphalt. All sizes have a 42% diamond concentration and a 10mm (.395) segment height. Deep drop segments for undercut protection is standard for cutting abrasive asphalt. Blades cut 30% faster and last up to 40% longer. Length of cuts: 20,000 to 60,000 inch feet. They are used on hand held high speed power saws and low horse power (20 hp) walk behind saws. Blades meet or exceed DOT and professional concrete/asphalt cutter specifications. HARD BOND.

DESCRIPTION	DIA. x THICKNESS x ARBOR	SEG. HEIGHT	ITEM NO.	PRICE
 <p>ASPHALT AND GREEN CONCRETE</p>	12 x .125 x 1-20mm	.395	DSB-WP-AGC-12	\$ 203.64
	14 x .125 x 1-20mm	.395	DSB-WP-AGC-14	225.46
	12 x .125 x 1-20mm	.395	DSB-WS-AGC-12	203.64
	14 x .125 x 1-20mm	.395	DSB-WS-AGC-14	225.46
PREMIUM STEEL				

## ASPHALT OVER CONCRETE DIAMOND SAW BLADES

Roc-Edge™ Premium Grade Asphalt Over Concrete Diamond Saw Blades are laser welded and designed for wet cutting asphalt over cured concrete, abrasive asphalt, and very hard aggregate asphalt. Deep drop segments for undercut protection is standard for cutting abrasive asphalt. Blades cut 30% faster and last up to 40% longer. Length of cuts: 10,000 to 15,000 inch feet. They are used on hand held high speed power saws and low horse power (20 hp) walk behind saws. Blades meet or exceed DOT and professional concrete/asphalt cutter specifications. HARD BOND.




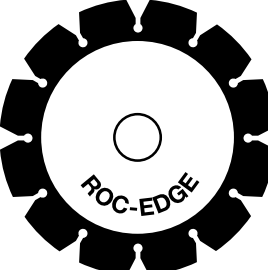
DESCRIPTION	DIA. x THICKNESS x ARBOR	SEG. HEIGHT	ITEM NO.	PRICE
 <p>ASPHALT OVER CONCRETE</p>	12 x .142 x 1	.395	DSB-WP-AC-12B	\$ 269.10
	12 x .155 x 1	.395	DSB-WP-AC-12C	269.10
	12 x .250 x 1	.395	DSB-WP-AC-12E	490.90
	12 x .375 x 1	.395	DSB-WP-AC-12F	683.64
	14 x .142 x 1	.395	DSB-WP-AC-14B	327.28
	14 x .250 x 1	.395	DSB-WP-AC-14E	538.18
	14 x .375 x 1	.395	DSB-WP-AC-14F	734.54
	16 x .125 x 1	.433	DSB-WP-AC-16A	418.18
	18 x .142 x 1	.433	DSB-WP-AC-18A	629.10
	20 x .142 x 1	.433	DSB-WP-AC-20A	716.36
	24 x .155 x 1	.433	DSB-WP-AC-24A	985.46
	26 x .155 x 1	.433	DSB-WP-AC-26A	1134.54
	30 x .187 x 1	.433	DSB-WP-AC-30A	1327.28
	36 x .187 x 1	.433	DSB-WP-AC-36A	1781.82
PREMIUM STEEL				

# DRY CUTTING DIAMOND SAW BLADES

## ROC-EDGE

## SPECIAL PURPOSE

## DIAMOND SEGMENTS

DESCRIPTION	GRADE	DIA. x THICKNESS x ARBOR	SEG. HEIGHT	ITEM NO.	PRICE
<b>CURED CONCRETE BLADE</b> 	PREMIUM	12 x .110 x 1-20mm	.472	DSB-DP-CC-12A	\$104.54
		12 x .110 x 1-20mm	.395	DSB-DP-CC-12B	120.00
		14 x .110 x 1-20mm	.472	DSB-DP-CC-14A	120.00
		14 x .125 x 1-20mm	.395	DSB-DP-CC-14B	130.90
	SUPER PREMIUM	12 x .110 x 1-20mm	.395	DSB-DS-CC-12A	203.64
		12 x .125 x 1-20mm	.395	DSB-DS-CC-12B	181.82
		14 x .110 x 1-20mm	.395	DSB-DS-CC-14A	229.10
		14 x .125 x 1-20mm	.395	DSB-DS-CC-14B	200.00
	Recommended for cutting cured concrete, brick, and non-abrasive materials. General purpose, soft to medium aggregate.				
<b>BRICK &amp; BLOCK BLADE</b> 	PREMIUM	12 x .110 x 1-20mm	.472	DSB-DP-BB-12	\$104.54
		14 x .110 x 1-20mm	.472	DSB-DP-BB-14	146.66
	SUPER PREMIUM	12 x .110 x 1-20mm	.395	DSB-DS-BB-12	203.64
		14 x .110 x 1-20mm	.395	DSB-DS-BB-14	229.10
	Recommended for cutting regular brick and concrete light weight block.				
<b>BLOCK BLADE</b> 	PREMIUM	12 x .125 x 1-20mm	.395	DSB-DP-BLK-12	\$120.00
		14 x .125 x 1-20mm	.395	DSB-DP-BLK-14	130.90
		20 x .125 x 1-20mm	.395	DSB-DP-BLK-20	245.10
	SUPER PREMIUM	12 x .125 x 1-20mm	.395	DSB-DS-BLK-12	203.64
		14 x .125 x 1-20mm	.395	DSB-DS-BLK-14	229.10
		20 x .142 x 1	.395	DSB-DS-BLK-20	363.14
	Recommended for cutting concrete light weight block, soft brick, and limestone.				
<b>SMALL DIAMETER LASER WELDED BLADE</b> 	PREMIUM	4 x .090 x 7/8-5/8	.335	DSB-DP-SDL-04	\$30.90
		4.5 x .090 x 7/8-5/8	.335	DSB-DP-SDL-045	36.00
		5 x .090 x 7/8-5/8	.335	DSB-DP-SDL-05	41.46
		7 x .090 x 5/8	.335	DSB-DP-SDL-07	61.46
		8 x .100 x 5/8	.335	DSB-DP-SDL-08	68.18
		9 x .100 x 5/8	.335	DSB-DP-SDL-09	77.27
		10 x .100 x 5/8	.335	DSB-DP-SDL-10	88.00
	Recommended for cutting concrete, brick, and other hard materials.				

# BI-METAL HOLE SAWS

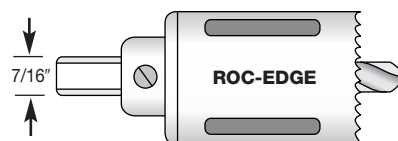
SEPARATE  
ARBOR STYLE

HEAVY DUTY

BUILT-IN 7/16"  
ARBOR STYLE



STYLE OF HOLE SAW	ITEM NO.
SEPARATE ARBOR	HS-BM
BUILT-IN ARBOR	HS-BMA



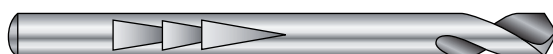
Bi-Metal Hole Saws have an 8% Cobalt Matrix HSS cutting edge, electron-beam welded to a tough alloy steel back. They cut clean and accurate holes 1-3/8" deep in virtually any machinable material - steel, cast iron, stainless steel, non-ferrous metals, wood, or plastics. All Hole Saws are painted red. Extra Large Hole Saws are any hole saw larger than 6 inches.

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BM	BUILT-IN ARBOR HS-BMA
9/16	3/8	1/4		\$6.00	\$7.88
5/8	-	-		5.62	7.88
11/16	-	-		5.62	7.88
3/4	1/2	3/8	HSM-3	5.62	7.88
13/16	-	-	HSM-6	5.62	8.40
7/8	3/4	1/2	or	5.78	8.40
15/16	-	-	HSM-9	5.78	8.40
1	-	-		5.78	8.40
1-1/16	-	-		5.88	8.40
1-1/8	1	3/4		5.88	8.40
1-3/16	-	-		5.88	8.40
1-1/4	-	-	HSM-4	6.00	8.40
1-5/16	-	-	HSM-5	6.00	8.40
1-3/8	-	1	or	6.38	8.94
1-7/16	-	-	HSM-7	6.38	8.94
1-1/2	1-1/4	-		6.64	8.94
1-9/16	-	-		6.64	8.94
1-5/8	-	-		6.64	8.94
1-11/16	-	-		6.94	8.94
1-3/4	1-1/2	1-1/4		8.18	10.50
1-13/16	-	-	HSM-4	8.18	10.50
1-7/8	-	-	or	8.18	10.50
2	-	1-1/2	HSM-5	8.18	10.50
2-1/16	-	-		10.16	12.60
2-1/8	-	-		10.16	12.60
2-1/4	2	-		10.16	12.60
2-5/16	-	-		10.16	12.60
2-3/8	-	-		10.16	12.60
2-1/2	-	2		10.90	14.18

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BM	BUILT-IN ARBOR HS-BMA
2-9/16	-	-		\$10.90	\$14.18
2-5/8	2-1/2	-		10.90	14.18
2-3/4	-	-		10.90	14.18
2-7/8	-	-		10.90	14.18
3	-	2-1/2		11.50	14.70
3-1/8	-	-		11.50	14.70
3-1/4	3	-		12.40	16.80
3-3/8	-	-		12.40	16.80
3-1/2	-	-		12.40	16.80
3-5/8	-	3	HSM-4	13.40	18.90
3-3/4	3-1/2	-	or	15.54	22.58
3-7/8	-	-	HSM-5	15.66	23.10
4	-	-		16.18	25.20
4-1/8	-	3-1/2		16.80	25.20
4-1/4	4	-		22.00	29.40
4-3/8	-	-		24.00	35.70
4-1/2	-	4		26.00	44.10
4-3/4	-	-		28.50	48.30
5	-	-		32.00	52.50
5-1/2	-	-		38.00	63.00
5-3/4	-	-		42.00	-
6	-	-		46.20	67.94
EXTRA LARGE BI-METAL HOLE SAWS					
6-5/16	-	-		66.58	72.14
6-1/2	-	-	HSM-4	69.30	74.34
6-5/8	-	6	or	74.98	80.02
7	-	-	HSM-5	74.98	80.02
7-7/8	-	-		82.32	87.48
8-1/4	-	-		82.32	87.48

## HIGH SPEED STEEL HOLE SAW PILOT DRILLS

SPECIAL PURPOSE



3 STEPS ON SHANK FOR SET SCREW



1 OR 3 FLATS ON SHANK

Hole Saw Pilot Drills fit all styles of Hole Saws and are available with a 118° point or 135° split point.

SIZE DIA. x LGTH.	DRILL POINT	DESCRIPTION	ITEM NO.	PRICE	UNIT PKG.
1/4 x 4	118° Point	3 Ground Steps on Shank for Set Screws	HSPD-3S	\$2.80	10/12
1/4 x 4	135° Split Point	3 Ground Steps on Shank for Set Screws	HSPD-3SH	2.80	10/12
1/4 x 4	118° Point	3 Ground Flats on Shank (3 Sides)	HSPD-3F	2.80	10/12
1/4 x 4	135° Split Point	3 Ground Flats on Shank (3 Sides)	HSPD-3FH	2.80	10/12

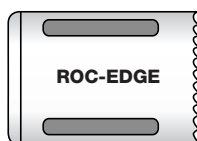


# METRIC BI-METAL HOLE SAWS

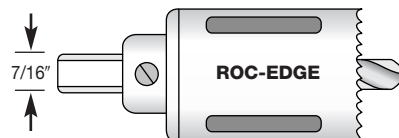
SEPARATE  
ARBOR STYLE

HEAVY DUTY

BUILT-IN 7/16"  
ARBOR STYLE



STYLE OF HOLE SAW	ITEM NO.
SEPARATE ARBOR	HS-BMM
BUILT-IN ARBOR	HS-BMMA



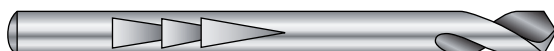
Metric Bi-Metal Hole Saws have an 8% Cobalt Matrix HSS cutting edge, electron-beam welded to a tough alloy steel back. They cut clean and accurate holes 1-3/8" deep in virtually any machinable material - steel, cast iron, stainless steel, non-ferrous metals, wood, or plastics. All Hole Saws are painted red. Extra Large Metric Hole Saws are any hole saw larger than 152mm.

SIZE MM	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BMM	BUILT-IN ARBOR HS-BMMA
14mm	3/8	1/4		\$6.00	\$8.68
16mm	-	-		5.62	8.68
17mm	-	-		5.62	8.68
19mm	1/2	3/8		5.62	8.68
20mm	-	-	HSM-3	5.62	9.24
21mm	-	-	HSM-6	5.62	9.24
22mm	3/4	1/2	or	5.78	9.24
24mm	-	-	HSM-9	5.78	9.24
25mm	-	-		5.78	9.24
27mm	-	-		5.88	9.24
29mm	1	3/4		5.88	9.24
30mm	-	-		5.88	9.24
32mm	-	-	HSM-4	6.00	9.24
33mm	-	-	HSM-5	6.00	9.24
35mm	-	1	or	6.38	9.24
37mm	-	-	HSM-7	6.38	9.24
38mm	1-1/4	-		6.64	9.24
40mm	-	-		6.64	9.24
41mm	-	-		6.64	9.24
43mm	-	-		6.94	9.24
44mm	1-1/2	1-1/4		8.18	11.56
46mm	-	-	HSM-4	8.18	11.56
48mm	-	-	or	8.18	11.56
51mm	-	1-1/2	HSM-5	8.18	11.56
52mm	-	-		10.16	13.86
54mm	-	-		10.16	13.86
57mm	2	-		10.16	13.86
59mm	-	-		10.16	13.86
60mm	-	-		10.16	13.86
64mm	-	2		10.90	15.60

SIZE MM	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BMM	BUILT-IN ARBOR HS-BMMA
65mm	-	-		\$10.90	\$15.60
67mm	2-1/2	-		10.90	15.60
70mm	-	-		10.90	15.60
73mm	-	-		10.90	15.60
76mm	-	2-1/2		11.50	16.18
79mm	-	-		11.50	16.18
83mm	3	-		12.40	18.48
86mm	-	-		12.40	18.48
89mm	-	-		12.40	18.48
92mm	-	3		13.40	20.80
95mm	3-1/2	-		15.54	24.84
98mm	-	-	HSM-4	15.66	25.42
102mm	-	-	or	16.18	27.72
105mm	-	3-1/2	HSM-5	16.80	27.72
108mm	4	-		22.00	32.34
111mm	-	-		24.00	39.28
114mm	-	4		26.00	48.52
121mm	-	-		28.50	53.14
127mm	-	-		32.00	57.76
133mm	-	-		38.00	-
140mm	-	-		42.00	69.30
146mm	-	-		46.20	-
152mm	-	-		66.58	74.74
EXTRA LARGE METRIC BI-METAL HOLE SAWS					
160mm	-	-		69.30	79.36
165mm	-	6		74.98	81.78
168mm	-	-	HSM-4	74.98	83.42
177mm	-	-	or	82.32	88.04
200mm	-	-	HSM-5	82.32	96.24
210mm	-	-		82.32	96.24

## HIGH SPEED STEEL HOLE SAW PILOT DRILLS

SPECIAL PURPOSE



3 STEPS ON SHANK FOR SET SCREW



1 OR 3 FLATS ON SHANK

Hole Saw Pilot Drills fit all styles of Hole Saws and are available with a 118° point or 135° split point.

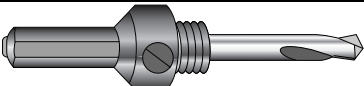
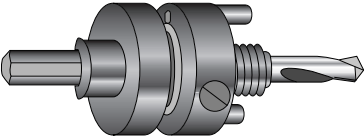
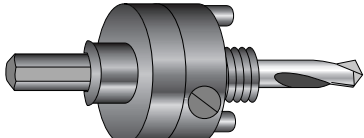
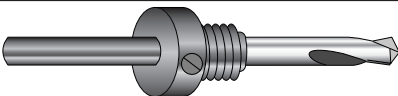
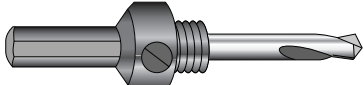
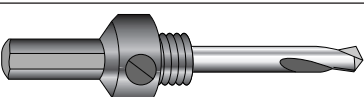
SIZE DIA. x LGTH.	DRILL POINT	DESCRIPTION	ITEM NO.	PRICE	UNIT PKG.
1/4 x 4	118° Point	3 Ground Steps on Shank for Set Screws	HSPD-3S	\$2.80	10/12
1/4 x 4	135° Split Point	3 Ground Steps on Shank for Set Screws	HSPD-3SH	2.80	10/12
1/4 x 4	118° Point	3 Ground Flats on Shank (3 Sides)	HSPD-3F	2.80	10/12
1/4 x 4	135° Split Point	3 Ground Flats on Shank (3 Sides)	HSPD-3FH	2.80	10/12



## HOLE SAW ARBORS WITH 1/4" PILOT DRILLS

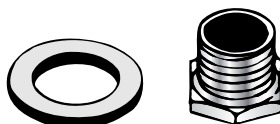
### MANDRELS

Fits all standard Hole Saws.

DESCRIPTION	THREAD SIZE	FITS HOLE SAWS	SHANK SIZE	ITEM NO.	PRICE
	1/2-20	9/16 to 1-3/16	7/16 Hex	HSM-3	\$12.02
	5/8-18	1-1/4 to 7-7/8	7/16 Hex	HSM-4	20.40
	5/8-18	1-1/4 to 7-7/8	5/8 Hex	HSM-5	20.40
	1/2-20	9/16 to 1-1/2	1/4 Rd	HSM-6	8.66
	5/8-18	1-1/4 to 1-7/16	7/16 Hex	HSM-7	12.86
	1/2-20	9/16 to 1-3/16	5/16 Hex	HSM-9	12.02

## HOLE SAW ARBOR ADAPTOR

### SPECIAL PURPOSE



Adapts Arbors with 1/2-20 threads to fit hole saws with 5/8-18 threads.

ITEM NO.	DESCRIPTION	PRICE
HSAA	fits HSM-3, HSM-6, and HSM-9 Mandrels	\$3.56

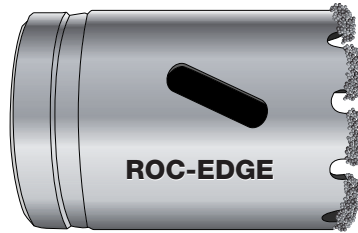
## HOLE SAW EXTENSION

### SPECIAL PURPOSE



For boring jobs requiring longer reach. Extension can be connected to one another for extra long reach. Hex wrench included.

LENGTH	HEX SHANK	ITEM NO.	PRICE
12	7/16	HSX028X12	\$12.32

**CARBIDE GRIT EDGE****HOLE SAWS****SPECIAL PURPOSE****CARBIDE GRIT EDGE**

Carbide Grit Edge Hole Saws have no teeth to chip or dull and will last up to 10 times longer than High Speed Steel Hole Saws. Cuts almost all the materials which diamond hole saws can cut at less than half the cost. Used to cut the most difficult work encountered: cast iron, ceramic tile, fiberglass (all types), plastic laminates, etc.

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE ARBOR NO.	PRICE HS-CE
3/4	1/2	3/8		\$19.50
13/16	-	-		19.50
7/8	3/4	1/2	HSM-3	19.60
15/16	-	-	HSM-6	20.50
1	-	-	or	21.00
1-1/16	-	-	HSM-9	21.50
1-1/8	1	3/4		21.50
1-3/16	-	-		22.00
1-1/4	-	-	HSM-4	22.50
1-3/8	-	1	HSM-5 HSM-7	23.30
1-1/2	1-1/4	-		24.50
1-9/16	-	-		25.00
1-11/16	-	-		25.00
1-3/4	1-1/2	1-1/4	HSM-4	25.30
2	-	1-1/2	or	27.80
2-1/8	-	-	HSM-5	29.00
2-1/4	2	-		31.00
2-3/8	-	-		32.30
2-1/2	-	2		34.50

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE ARBOR NO.	PRICE HS-CE
2-9/16	-	-		\$36.00
2-5/8	2-1/2	-		36.00
2-3/4	-	-		36.60
2-7/8	-	-		39.00
3	-	2-1/2		40.10
3-1/8	-	-		42.00
3-1/4	3	-		42.90
3-1/2	-	-		45.50
3-5/8	-	3	HSM-4 or HSM-5	50.00
3-3/4	3-1/2	-		52.00
4	-	-		54.00
4-1/8	-	3-1/2		56.00
4-1/4	4	-		57.00
4-1/2	-	4		60.00
4-3/4	-	4		62.00
5	-	4		67.00
5-1/2	-	4		80.00
6	-	4		93.20

**CARBIDE GRIT EDGE****RECESSED LIGHTING HOLE SAWS****SPECIAL PURPOSE****CARBIDE GRIT EDGED**

Recessed Lighting Hole Saws are designed for electricians. They are used to drill holes in ceilings for recessed lighting fixtures. Carbide Grit Edge Hole Saws have no teeth to eliminate snagging. Will cut almost any ceiling material encountered.

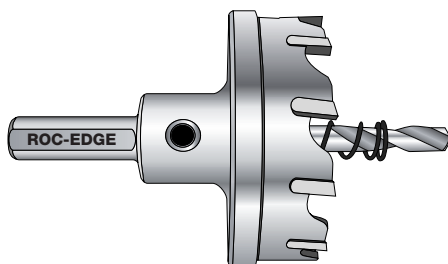
SIZE	USE ARBOR NO.	USE WITH THESE LIGHTING FIXTURES	ITEM NO.	PRICE
4-3/8		Mini Juno, Capri, Marco, Halo	HS-RL424	\$72.72
6-3/8	HSM-4	Halo, Capri	HS-RL624	81.82
6-5/8	or	Juno, Progress	HS-RL640	81.82
6-7/8	HSM-5	Lithonia, Marco, Progress, Capri, Lightloier, Preacolite	HS-RL656	81.82

## CARBIDE TIPPED HOLE CUTTERS SPECIAL PURPOSE

ICS

WIS

3 FLAT  
SHANK



Carbide Tipped Fractional and Metric Hole Cutters are designed for cutting steel plate, stainless steel, galvanized iron, fiberglass, aluminum, and copper up to 3/16" thick. Built-in safety stopper prevents over penetration. Ejector spring ejects slug to save production time. The center drill is a Titanium Nitride coated 135° split point drill. Used by electricians, plumbers, auto and truck repairmen, and general contractors. Outlasts hole saws 5 to 1.

### Fractional Sizes 9/16 to 4-1/2 Dia.

SIZE	SHANK DIA.	PILOT DRILL	ITEM NO.	PRICE
9/16	3/8	6mm	CTHC036	\$18.20
5/8	3/8	6mm	CTHC040	20.80
3/4	3/8	6mm	CTHC048	24.60
7/8	3/8	6mm	CTHC056	26.80
1	3/8	6mm	CTHC100	32.60
1-1/8	3/8	6mm	CTHC108	37.80
1-1/4	3/8	6mm	CTHC116	41.60
1-3/8	3/8	6mm	CTHC124	45.60
1-1/2	3/8	6mm	CTHC132	49.40
1-5/8	3/8	6mm	CTHC140	53.20
1-3/4	3/8	6mm	CTHC148	57.20
1-7/8	3/8	6mm	CTHC156	62.40
2	3/8	6mm	CTHC200	66.40
2-1/8	3/8	6mm	CTHC208	70.20
2-1/4	3/8	6mm	CTHC216	74.20
2-3/8	3/8	6mm	CTHC224	78.00
2-1/2	1/2	6mm	CTHC232	83.20
2-5/8	1/2	6mm	CTHC240	87.00
2-3/4	1/2	6mm	CTHC248	91.00
2-7/8	1/2	6mm	CTHC256	95.00
3	1/2	6mm	CTHC300	98.80
3-1/8	1/2	6mm	CTHC308	102.60
3-1/4	1/2	6mm	CTHC316	106.00
3-3/8	1/2	6mm	CTHC324	111.80
3-1/2	1/2	6mm	CTHC332	115.60
3-5/8	1/2	6mm	CTHC340	119.60
3-3/4	1/2	6mm	CTHC348	123.40
3-7/8	1/2	6mm	CTHC356	127.40
4	1/2	6mm	CTHC400	132.60
4-1/8	1/2	6mm	CTHC408	137.00
4-1/4	1/2	6mm	CTHC416	140.40
4-1/2	1/2	6mm	CTHC432	148.20

### Metric Sizes 14mm to 114mm Dia.

SIZE	SHANK DIA.	PILOT DRILL	ITEM NO.	PRICE
14mm	10mm	6mm	CTHCM014.0	\$18.20
16mm	10mm	6mm	CTHCM016.0	20.80
19mm	10mm	6mm	CTHCM019.0	24.60
22mm	10mm	6mm	CTHCM022.0	26.80
25mm	10mm	6mm	CTHCM025.0	32.60
29mm	10mm	6mm	CTHCM029.0	37.80
32mm	10mm	6mm	CTHCM032.0	41.60
35mm	10mm	6mm	CTHCM035.0	45.60
38mm	10mm	6mm	CTHCM.38.0	49.40
41mm	10mm	6mm	CTHCM041.0	53.20
44mm	10mm	6mm	CTHCM044.0	57.20
48mm	10mm	6mm	CTHCM048.0	62.40
51mm	10mm	6mm	CTHCM051.0	66.40
54mm	10mm	6mm	CTHCM054.0	70.20
57mm	10mm	6mm	CTHCM057.0	74.20
60mm	10mm	6mm	CTHCM060.0	78.00
64mm	13mm	6mm	CTHCM064.0	83.20
67mm	13mm	6mm	CTHCM067.0	87.00
70mm	13mm	6mm	CTHCM070.0	91.00
73mm	13mm	6mm	CTHCM073.0	95.00
76mm	13mm	6mm	CTHCM076.0	98.80
79mm	13mm	6mm	CTHCM079.0	102.60
83mm	13mm	6mm	CTHCM083.0	106.00
86mm	13mm	6mm	CTHCM086.0	111.80
89mm	13mm	6mm	CTHCM089.0	115.60
92mm	13mm	6mm	CTHCM092.0	119.60
95mm	13mm	6mm	CTHCM095.0	123.40
98mm	13mm	6mm	CTHCM098.0	127.40
102mm	13mm	6mm	CTHCM102.0	132.60
105mm	13mm	6mm	CTHCM105.0	137.00
108mm	13mm	6mm	CTHCM108.0	140.40
114mm	13mm	6mm	CTHCM114.0	148.20

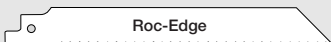
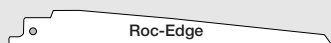
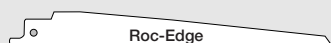
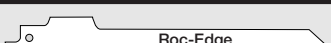
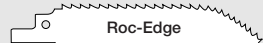
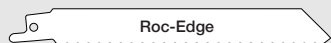
## CARBIDE TIPPED HOLE CUTTER SETS

DESCRIPTION	ITEM NO.	PRICE
Electrician's Carbide Tipped Hole Cutter Set 1 each 7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2"    Packaged in a plastic case.	HCS-CT-6E	\$352.00

# BI-METAL RECIPROCATATING SAW BLADES


## HEAVY DUTY

Roc-Edge™ Bi-Metal Reciprocating Saw Blades have an 8% Cobalt Matrix HSS cutting edge. They are long lasting, super tough, and virtually unbreakable. Use with any reciprocating saw using 1/2" universal shank.

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS.
METAL CUTTING - COBALT BI-METAL								
 WHITE BLADE	RSB-BM-414	Medium - Fast Metals 1/8" and over	14	4	5/8	Raker Set	\$1.56	\$1.40
	RSB-BM-418	Smooth - Medium Metals 1/8" and under	18	4	5/8	Raker Set	1.56	1.40
	RSB-BM-424	Fine - Slow Metals 3/64" and under	24	4	5/8	Wavy Set	1.56	1.40
	RSB-BM-610	Medium - Fast Metals 1/4" and over	10	6	3/4	Raker Set	2.18	1.96
	RSB-BM-614	Medium - Fast Metals 1/8" and over	14	6	3/4	Raker Set	2.18	1.96
	RSB-BM-618	Smooth - Medium Metals 1/8" and under	18	6	3/4	Raker Set	2.18	1.96
	RSB-BM-624	Fine - Slow Metals 3/64" and under	24	6	3/4	Wavy Set	2.18	1.96
	RSB-BM-810	Medium - Fast Metals - Deep Cuts	10	8	3/4	Raker Set	3.40	3.06
	RSB-BM-814	Medium - Fast Metals 1/8" and over	14	8	3/4	Raker Set	2.72	2.44
	RSB-BM-818	Smooth - Medium Metals 1/8" and under	18	8	3/4	Raker Set	2.72	2.44
	RSB-BM-1214	Medium - Fast Metals 1/8" and over	14	12	3/4	Raker Set	4.32	3.88
	RSB-BM-1218	Smooth - Medium Metals 1/8" and under	18	12	3/4	Raker Set	4.32	3.88
NAIL-EMBEDDED WOOD CUTTING - COBALT BI-METAL								
 WHITE BLADE	RSB-BW-606	Coarse - Fast Roughing work	6	6	3/4	Alt. Set	\$3.30	\$2.98
	RSB-BW-906	Coarse - Fast Roughing work	6	9	3/4	Alt. Set	3.80	3.42
	RSB-BW-126	Coarse - Fast Roughing work	6	12	3/4	Alt. Set	5.40	4.86
DEMOLITION WORK - NAIL EMBEDDED WOOD/METAL CUTTING - COBALT BI-METAL								
 WHITE BLADE	RSB-BD-606	Coarse - Fast Roughing work	6	6	7/8	Alt. Set	\$3.80	\$3.42
	RSB-BD-906	Coarse - Fast Roughing work	6	9	7/8	Alt. Set	5.40	4.86
	RSB-BD-126	Coarse - Fast Roughing work	6	12	7/8	Alt. Set	6.88	6.20
WOOD SCROLL (CONTOUR) CUTTING - COBALT BI-METAL								
 WHITE BLADE	RSB-BS-606	Coarse - Fast Cutting irregular curves	6	6	1/2	Alt. Set	\$3.00	\$2.70
WOOD CUTTING (PLUNGE) DOUBLE EDGE - COBALT BI-METAL								
 WHITE BLADE	RSB-BDE-410	For plunge and reverse cutting of wood	7/10	4	3/4	Alt. Set	\$4.16	\$3.56
	RSB-BDE-610		7/10	6	3/4		5.12	4.52
	RSB-BDE-810		7/10	8	3/4		6.44	5.84
	RSB-BDE-1210		7/10	12	3/4		8.76	8.16
NAIL EMBEDDED WOOD/METAL CUTTING - COBALT BI-METAL								
 WHITE BLADE	RSB-BMW-611	Medium - Very Fast	11	6	3/4	M Tooth	\$4.20	\$3.78
	RSB-BMW-811	Metals 1.5mm and over	11	8	3/4		4.94	4.40
	RSB-BMW-1211	Cuts both directions to remove more material	11	12	3/4		6.76	6.08


## CARBIDE TIPPED RECIPROCATING SAW BLADES - 1/2" SHANK


**MILLED TEETH**

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH
							POUCH 1 PC.
 <b>BLACK BLADE</b>	RSB-CT-04	Nail-Free Wood, Plywood	3	4	3/4	Carbide Tipped	\$6.00
	RSB-CT-06	Particle Board, Cement Board	3	6	3/4	Carbide Tipped	6.50
	RSB-CT-08	Fiberglass, Non-Ferrous Metals	3	8	3/4	Carbide Tipped	7.50
	RSB-CT-12	Plaster Over Lath, etc.	3	12	3/4	Carbide Tipped	9.50

## CARBIDE GRIT EDGE RECIPROCATING SAW BLADES - 1/2" SHANK

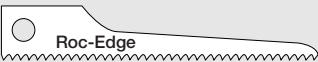


**CARBIDE GRIT EDGE**

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS.
 <b>BLACK BLADE</b>	RSB-CE-04	Coarse - Medium	30 Grit	4	3/4	Coarse	\$3.62	\$3.26
	RSB-CE-06	Ceramic Tile, Fiberglass,	30 Grit	6	3/4	Coarse	3.62	3.26
	RSB-CE-08	Plastic, Cast Iron Pipe,	30 Grit	8	3/4	Coarse	5.00	4.50
	RSB-CE-09	Stainless Steel, etc.	30 Grit	9	3/4	Coarse	5.96	5.36

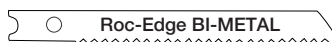
## AIR SAW BLADES - 1/2" SHANK


**MILLED TEETH**



Fits Florida Pneumatic, Snap On, Mag Tools and most popular pneumatic reciprocating saws.

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS.
METAL SCROLL CUTTING - BI-METAL								
 WHITE BLADE	ASB-BM-318	Smooth - Medium Metals 1/8" - 1/4"	18	3-1/2	1/2	Wavy Set	\$2.04	\$1.84
	ASB-BM-324	Fine - Slow Metals 1/16" - 3/16"	24	3-1/2	1/2	Wavy Set	2.04	1.84
	ASB-BM-332	Extra Fine - Slow Metals 1/32" - 1/8"	32	3-1/2	1/2	Wavy Set	2.04	1.84
METAL CUTTING - BI-METAL								
 WHITE BLADE	ASB-BM-418	Smooth - Medium Metals 1/8" - 1/4"	18	4	1/2	Wavy Set	\$2.14	\$1.92
	ASB-BM-432	Extra Fine - Slow Metals 1/32" - 1/8"	32	4	1/2	Wavy Set	2.14	1.92
	ASB-BM-518	Heavy Gauge Metals	18	5	1/2	Wavy Set	2.50	2.28

## SABER/JIG SAW BLADES - 1/4" SHANK


**MILLED TEETH**


Fits all Saber Saws using universal 1/4" shank.

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS
METAL CUTTING - BI-METAL								
 WHITE BLADE	SSB-BM-314	Medium - Fast Metals 1/4" - 3/8"	14	3-5/8	5/16	Wavy Set	\$1.72	\$1.56
	SSB-BM-318	Smooth - Medium Metals 1/8" - 1/4"	18	2-3/4	5/16	Wavy Set	1.52	1.38
	SSB-BM-324	Fine - Slow Metals 1/16" - 3/16"	24	2-3/4	5/16	Wavy Set	1.52	1.38
WOOD CUTTING - BI-METAL								
 WHITE BLADE	SSB-BW-406	Coarse - Fast Wood up to 2-3/8"	6	4-1/8	1/4	Alt. Set	\$1.88	\$1.70
	SSB-BW-410	Smooth - Medium Wood up to 2-3/8"	10	4-1/8	1/4	Alt. Set	1.88	1.70

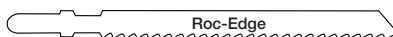
## CARBIDE GRIT EDGE SABER/JIG SAW BLADES - 1/4" SHANK


**CARBIDE GRIT EDGE**



Fits all Saber Saws using universal 1/4" shank.

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	GRIT	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS.
ABRASIVE MATERIALS CUTTING - CARBIDE GRIT EDGE								
 BLACK BLADE	SSB-CE-2C	Plywood, cast iron, stainless steel, fiberglass, ceramic tile, slate, brick, marble, etc. Cuts many materials conventional steel blades cannot cut.	30 Grit	2-7/8	3/8	Coarse	\$3.00	\$2.70
	SSB-CE-2M		40 Grit	2-7/8	3/8	Medium	3.00	2.70
	SSB-CE-2F		50 Grit	2-7/8	3/8	Fine	3.00	2.70
	SSB-CE-3C		30 Grit	3-5/8	3/8	Coarse	3.00	2.70
	SSB-CE-3M		40 Grit	3-5/8	3/8	Medium	3.00	2.70
	SSB-CE-3F		50 Grit	3-5/8	3/8	Fine	3.00	2.70

## SABER/JIG SAW BLADES - BOSCH STYLE SHANK


**MILLED TEETH**

For Bosch® Machines with T-Shank design.

ILLUSTRATION AND COLOR	ITEM NO.	CUT - SPEED APPLICATION	TEETH PER INCH	LENGTH	WIDTH	TYPE TEETH	PRICE EACH	
							POUCH 5 PCS.	BOX 100 PCS.
METAL CUTTING - COBALT BI-METAL								
 WHITE BLADE	SSBB-BM-314	Medium - Fast Metals 1/4" - 3/8"	14	3	5/16	Wavy Set	\$2.00	\$1.80
	SSBB-BM-318	Smooth - Medium Metals 1/8" - 1/4"	18	3	5/16	Wavy Set	2.00	1.80
	SSBB-BM-324	Fine - Slow Metals 1/16" - 3/16"	24	3	5/16	Wavy Set	2.00	1.80
NAIL EMBEDDED WOOD CUTTING - COBALT BI-METAL								
 WHITE BLADE	SSBB-BW-406	Coarse - Fast Wood up to 2-1/4"	6	4	5/16	Alt. Set	\$2.30	\$2.08
	SSBB-BW-408	Medium - Medium Wood up to 2-1/4"	8	4	5/16	Alt. Set	2.30	2.08
	SSBB-BW-410	Smooth - Medium Wood up to 2-1/4"	10	4	5/16	Alt. Set	2.30	2.08

## BI-METAL HAND HACKSAW BLADES

### HEAVY DUTY

ICS - Bi-Metal

BLADES ARE PAINTED WHITE

Bi-Metal Blades have an 8% Cobalt Matrix High Speed Steel cutting edge electronically welded to a tough alloy spring steel back. The full tooth hardness, combined with a flexible back, provides the highest possible cutting efficiency. Shatterproof blades may last twice as long as other HSS blades. Ideal for cutting stainless, pipe, conduit - almost any material.

LENGTH	WIDTH	TEETH PER INCH	ITEM NO.	PRICE EACH		
				POUCH 2 PCS.	POUCH 10 PCS.	BOX 100 PCS.
12	1/2	14	HSB-BM-12X14T	\$1.62	\$1.44	\$1.30
12	1/2	18	HSB-BM-12X18T	1.62	1.44	1.30
12	1/2	24	HSB-BM-12X24T	1.62	1.44	1.30
12	1/2	32	HSB-BM-12X32T	1.62	1.44	1.30

## CARBIDE GRIT EDGE HAND HACKSAW BLADES

### SPECIAL PURPOSE

CARBIDE GRIT EDGE

ROC-EDGE - CARBIDE GRIT EDGE

BLADES ARE PAINTED BLACK



Carbide Grit Edged Hacksaw Blades are extra-wide to help maintain a straight cut and to cut very difficult work: Thin gauge stainless steel, perforated metal, wire rope. Cuts in both directions. Self sharpening. Fits all standard hacksaw frames.

LENGTH	WIDTH	ITEM NO.	PRICE EACH	
			1 PC. POUCH	10 PCS. POUCH
10	1/2	HSB-CE-10	\$3.50	\$3.16
12	1/2	HSB-CE-12	4.00	3.60
12	3/4	HSB-CE-12A	4.00	3.60

## HAND HACK SAW FRAMES

### ALL PURPOSE

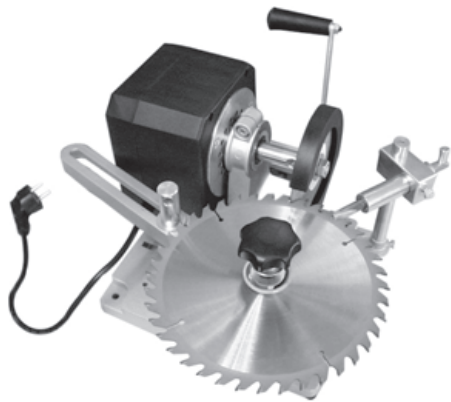
METAL CUTTING

DESCRIPTION	ITEM NO.	FEATURES	PRICE
<b>HIGH TENSION FRAME</b> <b>HEAVY DUTY</b> 	HSF-HT-2	<ul style="list-style-type: none"> <li>Die cast aluminum and steel frame</li> <li>Uses 12" bi-metal blade</li> <li>Blade adjusts to cut at either 45° or 90°</li> <li>Blade storage compartment in frame</li> <li>Lever tensions blade to 28,000 psi</li> <li>Use frame as Jab or key hole saw</li> <li>Cutting depth is 4"</li> </ul>	\$15.40
<b>CLOSE QUARTER FRAME</b> <b>HEAVY DUTY</b> 	HSF-CQ-2	<ul style="list-style-type: none"> <li>Unbreakable nylon frame</li> <li>Uses any size blade, even broken ones</li> <li>Blade position can be adjusted or reversed</li> <li>Cuts flush to surface</li> </ul>	2.80



# SAW BLADE SHARPENER

## ELECTRIC SAW BLADE SHARPENER SBS 21



ITEM NO.	PRICE
M-SBS21	\$75.00

The SBS21 was designed for entry level employees to be able to resharpen a carbide tipped circular saw blade like a pro.

### Features

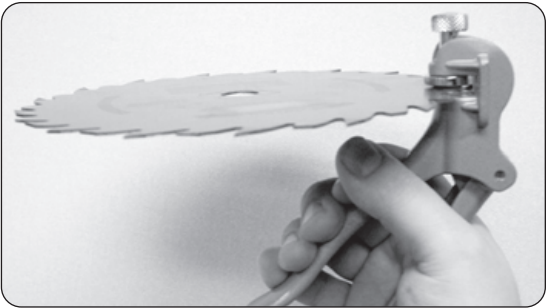
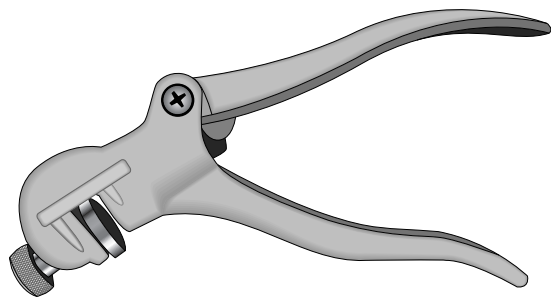
- Sharpens any carbide tipped saw blade from 3-1/2" to 14" in diameter.
- 115 V, 1/8 HP motor.

Optional Grinding Wheels for SBS21

DESCRIPTION	ITEM NO.	PRICE
Diamond Wheel for carbide tipped blade.	MA-SBS21-DW	\$13.46
Ceramic Wheel for HSS blade.	MA-SBS21-CW	7.00

# 7" SAW BLADE TEETH ADJUSTMENT PLIERS

## SPECIAL PURPOSE



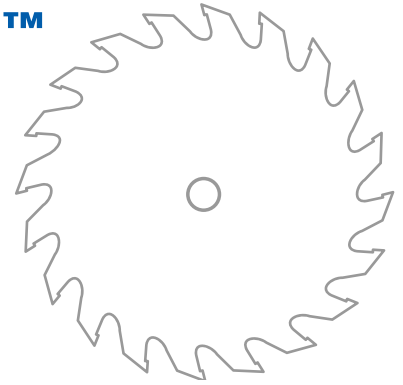
The 7" Saw Blade Teeth Adjustment Pliers are designed to adjust (set) the saw blade teeth in the correct position for fast and efficient cutting. Adjustment is variable for thickness of blade.

ITEM NO.	DESCRIPTION	PRICE
SBTAP700	7" Saw Blade Teeth Adjustment Pliers	\$12.00

**NEW** from **ROC-EDGE™**  
A Division of ICS CUTTING TOOLS, INC.

## DISPLAY BOX

**7 1/4" & 10"**



## Your Logo Here

A point of purchase display box to be used in your high traffic areas. Also very useful when shelf space is a real problem. Your private logo on the blade and box! The 7

1/4" size holds 25 blades and the 10"

size holds 10 blades. With this

display and our flexibility, we

can tailor this program

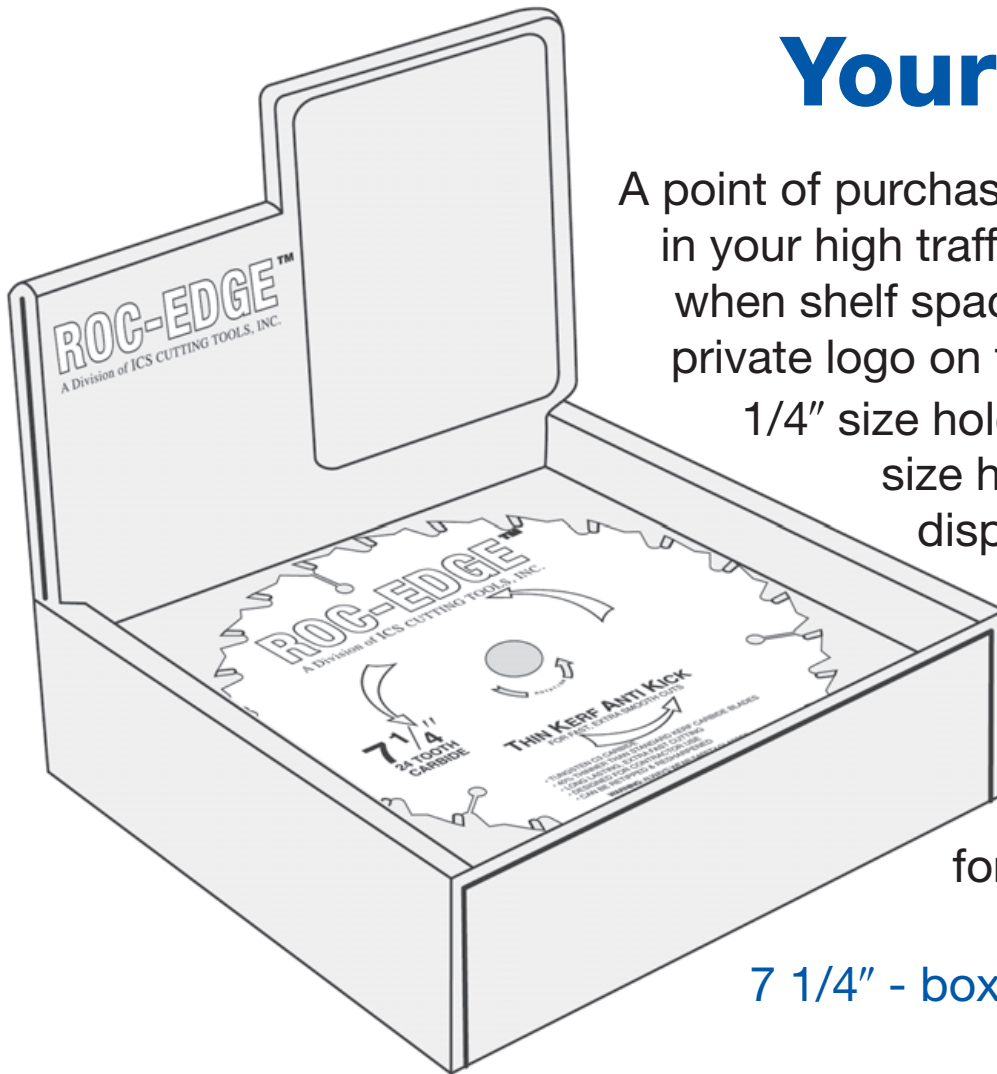
to fit any special

promotions. Boxes are

shipped flat and easily

assembled. No charge

for printing with your order.



7 1/4" - box \$1.20 • 10" - box \$1.50

**ROC-EDGE™**

A Division of ICS Cutting Tools

511 Main Street • Casco, WI 54205-0125 USA • 920-837-2800 • FAX: 920-837-2530

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**NEW** from **ROC-EDGE™**  
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# ROC-EDGE MERCHANDISERS

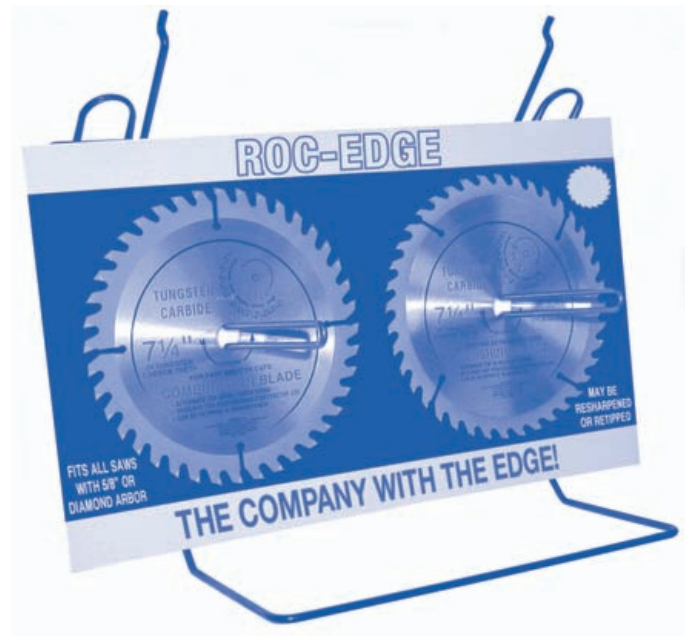
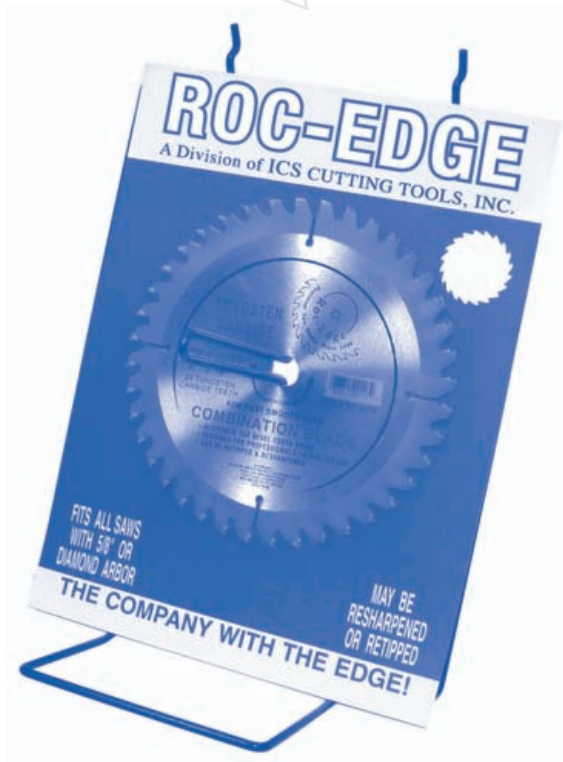
Sell both companion blades with ROC-EDGE displays.  
Combination cutting with 24 tooth, fine cutting with 40 tooth.

## SINGLE WIRE RACK

### DM-CB-1H

- Holds up to 10" diameter
- Counter or pegboard
- 9 1/4" wide x 11 1/2" high

**PRICE: \$9.00**



## DOUBLE WIRE RACK

### DM-CB-2H

- Holds both 7 1/4" -24 & 40 tooth
- Counter or pegboard
- Displays both blades side by side
- Holders for header card
- 16" wide x 9 1/2" high

**PRICE: \$15.00**

**ROC-EDGE™**

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[www.roc-edge.com](http://www.roc-edge.com)

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