

HIGH SPEED STEEL SCREW MACHINE LENGTH DRILLS

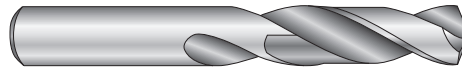
HEAVY DUTY

NAS 907 TYPE C SPECIFICATIONS

135° SPLIT POINT

ICS

USA



Wire Gauge Sizes (Straight Shank) #1 to #60 Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			PRICE	TiN COAT	
				BLACK OXIDE	BRIGHT FINISH	GOLD FINISH		GOLD FINISH	PRICE
1	.2280	1-5/16	2-7/16	SMR#01	SMP#01	SMGF#01	2.12	SMT#01	5.44
2	.2210	1-5/16	2-7/16	SMR#02	SMP#02	SMGF#02	2.12	SMT#02	5.44
3	.2130	1-1/4	2-3/8	SMR#03	SMP#03	SMGF#03	2.02	SMT#03	5.34
4	.2090	1-1/4	2-3/8	SMR#04	SMP#04	SMGF#04	2.02	SMT#04	5.34
5	.2055	1-1/4	2-3/8	SMR#05	SMP#05	SMGF#05	2.02	SMT#05	5.34
6	.2040	1-1/4	2-3/8	SMR#06	SMP#06	SMGF#06	2.02	SMT#06	5.34
7	.2010	1-3/16	2-1/4	SMR#07	SMP#07	SMGF#07	1.88	SMT#07	5.18
8	.1990	1-3/16	2-1/4	SMR#08	SMP#08	SMGF#08	1.88	SMT#08	5.18
9	.1960	1-3/16	2-1/4	SMR#09	SMP#09	SMGF#09	1.88	SMT#09	5.18
10	.1935	1-3/16	2-1/4	SMR#10	SMP#10	SMGF#10	1.72	SMT#10	5.04
11	.1910	1-3/16	2-1/4	SMR#11	SMP#11	SMGF#11	1.72	SMT#11	5.04
12	.1890	1-3/16	2-1/4	SMR#12	SMP#12	SMGF#12	1.72	SMT#12	5.04
13	.1850	1-1/8	2-3/16	SMR#13	SMP#13	SMGF#13	1.72	SMT#13	5.04
14	.1820	1-1/8	2-3/16	SMR#14	SMP#14	SMGF#14	1.72	SMT#14	3.40
15	.1800	1-1/8	2-3/16	SMR#15	SMP#15	SMGF#15	1.72	SMT#15	3.40
16	.1770	1-1/8	2-3/16	SMR#16	SMP#16	SMGF#16	1.72	SMT#16	3.40
17	.1730	1-1/8	2-3/16	SMR#17	SMP#17	SMGF#17	1.56	SMT#17	3.22
18	.1695	1-1/16	2-1/8	SMR#18	SMP#18	SMGF#18	1.56	SMT#18	3.22
19	.1660	1-1/16	2-1/8	SMR#19	SMP#19	SMGF#19	1.56	SMT#19	3.22
20	.1610	1-1/16	2-1/8	SMR#20	SMP#20	SMGF#20	1.56	SMT#20	3.22
21	.1590	1-1/16	2-1/8	SMR#21	SMP#21	SMGF#21	1.56	SMT#21	3.22
22	.1570	1-1/16	2-1/8	SMR#22	SMP#22	SMGF#22	1.56	SMT#22	3.22
23	.1549	1	2-1/16	SMR#23	SMP#23	SMGF#23	1.44	SMT#23	3.08
24	.1520	1	2-1/16	SMR#24	SMP#24	SMGF#24	1.44	SMT#24	3.08
25	.1490	1	2-1/16	SMR#25	SMP#25	SMGF#25	1.26	SMT#25	2.90
26	.1470	1	2-1/16	SMR#26	SMP#26	SMGF#26	1.26	SMT#26	2.90
27	.1440	1	2-1/16	SMR#27	SMP#27	SMGF#27	1.26	SMT#27	2.90
28	.1405	15/16	1-15/16	SMR#28	SMP#28	SMGF#28	1.26	SMT#28	2.90
29	.1360	15/16	1-15/16	SMR#29	SMP#29	SMGF#29	1.26	SMT#29	2.90
30	.1285	15/16	1-15/16	SMR#30	SMP#30	SMGF#30	1.12	SMT#30	2.78
31	.1200	7/8	1-7/8	SMR#31	SMP#31	SMGF#31	1.06	SMT#31	2.72
32	.1160	7/8	1-7/8	SMR#32	SMP#32	SMGF#32	1.06	SMT#32	2.72
33	.1130	7/8	1-7/8	SMR#33	SMP#33	SMGF#33	1.06	SMT#33	2.72
34	.1110	7/8	1-7/8	SMR#34	SMP#34	SMGF#34	1.06	SMT#34	2.72
35	.1100	7/8	1-7/8	SMR#35	SMP#35	SMGF#35	1.06	SMT#35	2.72
36	.1055	13/16	1-13/16	SMR#36	SMP#36	SMGF#36	1.06	SMT#36	2.72
37	.1040	13/16	1-13/16	SMR#37	SMP#37	SMGF#37	1.06	SMT#37	2.72
38	.1010	13/16	1-13/16	SMR#38	SMP#38	SMGF#38	1.06	SMT#38	2.72
39	.0995	13/16	1-13/16	SMR#39	SMP#39	SMGF#39	1.06	SMT#39	2.72
40	.0980	13/16	1-13/16	SMR#40	SMP#40	SMGF#40	1.06	SMT#40	2.72
41	.0960	13/16	1-13/16	SMR#41	SMP#41	SMGF#41	1.06	SMT#41	2.72
42	.0935	3/4	1-3/4	SMR#42	SMP#42	SMGF#42	1.06	SMT#42	2.72
43	.0890	3/4	1-3/4	SMR#43	SMP#43	SMGF#43	1.06	SMT#43	2.72
44	.0860	3/4	1-3/4	SMR#44	SMP#44	SMGF#44	1.06	SMT#44	2.72
45	.0820	3/4	1-3/4	SMR#45	SMP#45	SMGF#45	1.06	SMT#45	2.72
46	.0810	3/4	1-3/4	SMR#46	SMP#46	SMGF#46	1.06	SMT#46	2.72
47	.0785	3/4	1-3/4	SMR#47	SMP#47	SMGF#47	1.06	SMT#47	2.72
48	.0760	11/16	1-11/16	SMR#48	SMP#48	SMGF#48	1.06	SMT#48	2.72
49	.0730	11/16	1-11/16	SMR#49	SMP#49	SMGF#49	1.06	SMT#49	2.72
50	.0700	11/16	1-11/16	SMR#50	SMP#50	SMGF#50	1.06	SMT#50	2.72
51	.0670	11/16	1-11/16	SMR#51	SMP#51	SMGF#51	1.06	SMT#51	2.72
52	.0635	11/16	1-11/16	SMR#52	SMP#52	SMGF#52	1.06	SMT#52	2.72
53	.0595	5/8	1-5/8	SMR#53	SMP#53	SMGF#53	1.06	SMT#53	2.72
54	.0550	5/8	1-5/8	SMR#54	SMP#54	SMGF#54	1.06	SMT#54	2.72
55	.0520	5/8	1-5/8	SMR#55	SMP#55	SMGF#55	1.06	SMT#55	2.72
56	.0465	1/2	1-3/8	SMR#56	SMP#56	SMGF#56	1.14	SMT#56	2.80
57	.0430	1/2	1-3/8	SMR#57	SMP#57	SMGF#57	1.14	SMT#57	2.80
58	.0420	1/2	1-3/8	SMR#58	SMP#58	SMGF#58	1.14	SMT#58	2.80
59	.0410	1/2	1-3/8	SMR#59	SMP#59	SMGF#59	1.14	SMT#59	2.80
60	.0400	1/2	1-3/8	SMR#60	SMP#60	SMGF#60	1.14	SMT#60	2.80

Screw Machine Length Drill Sets are available on page 14.

PACKAGING #1-#60 • 12 Drills/Envelope

NOTE: Add 15% for orders accepted in less than standard packaging.