

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 25/64" to 3/4" Dia.

| SIZE | DEC. EQUIV. | HIGH SPEED STEEL | | | | | |
|-------|-------------|------------------|-------|--------------|-------|---------------|-------|
| | | OXIDE FINISH | PRICE | OXIDE FINISH | PRICE | BRIGHT FINISH | PRICE |
| 25/64 | .3906 | JDGTS025 | 6.66 | JDRTS025 | 6.12 | JDPTS025 | 6.66 |
| 13/32 | .4062 | JDGTS026 | 6.72 | JDRTS026 | 6.48 | JDPTS026 | 6.72 |
| 27/64 | .4219 | JDGTS027 | 7.62 | JDRTS027 | 6.96 | JDPTS027 | 7.62 |
| 7/16 | .4375 | JDGTS028 | 7.72 | JDRTS028 | 6.96 | JDPTS028 | 7.72 |
| 29/64 | .4531 | JDGTS029 | 8.34 | JDRTS029 | 7.92 | JDPTS029 | 8.34 |
| 15/32 | .4688 | JDGTS030 | 8.82 | JDRTS030 | 7.92 | JDPTS030 | 8.82 |
| 31/64 | .4844 | JDGTS031 | 9.28 | JDRTS031 | 8.60 | JDPTS031 | 9.28 |
| 1/2 | .5000 | JDGTS032 | 9.34 | JDRTS032 | 8.90 | JDPTS032 | 9.34 |
| 33/64 | .5156 | JDGTS033 | 17.96 | JDRTS033 | 17.96 | | |
| 17/32 | .5312 | JDGTS034 | 17.96 | JDRTS034 | 17.96 | | |
| 35/64 | .5469 | JDGTS035 | 19.88 | JDRTS035 | 19.88 | | |
| 9/16 | .5625 | JDGTS036 | 19.88 | JDRTS036 | 19.88 | | |
| 37/64 | .5781 | JDGTS037 | 20.74 | | | | |
| 19/32 | .5931 | JDGTS038 | 21.76 | | | | |
| 39/64 | .6094 | JDGTS039 | 23.40 | | | | |
| 5/8 | .6250 | JDGTS040 | 23.40 | | | | |
| 41/64 | .6406 | JDGTS041 | 24.86 | | | | |
| 21/32 | .6562 | JDGTS042 | 24.86 | | | | |
| 43/64 | .6719 | JDGTS043 | 27.96 | | | | |
| 11/16 | .6875 | JDGTS044 | 27.96 | | | | |
| 45/64 | .7031 | JDGTS045 | 30.30 | | | | |
| 23/32 | .7188 | JDGTS046 | 30.30 | | | | |
| 47/64 | .7344 | JDGTS047 | 31.76 | | | | |
| 3/4 | .7500 | JDGTS048 | 31.76 | | | | |

HIGH SPEED STEEL 1/2" SHANK JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

| SIZE | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | ITEM NO. | PRICE | SIZE | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | ITEM NO. | PRICE |
|-------|-------------|--------------|----------------|----------|-------|-------|-------------|--------------|----------------|----------|-------|
| 33/64 | .5156 | 4-13/16 | 6-5/8 | JDGRS033 | 17.96 | 11/16 | .6875 | 5-5/8 | 7-5/8 | JDGRS044 | 27.96 |
| 17/32 | .5312 | 4-13/16 | 6-5/8 | JDGRS034 | 17.96 | 45/64 | .7031 | 5-5/8 | 7-5/8 | JDGRS045 | 30.30 |
| 35/64 | .5469 | 4-13/16 | 6-5/8 | JDGRS035 | 19.88 | 23/32 | .7188 | 5-5/8 | 7-5/8 | JDGRS046 | 30.30 |
| 9/16 | .5625 | 4-13/16 | 6-5/8 | JDGRS036 | 19.88 | 47/64 | .7344 | 5-5/8 | 7-5/8 | JDGRS047 | 31.76 |
| 37/64 | .5781 | 4-13/16 | 6-5/8 | JDGRS037 | 20.74 | 3/4 | .7500 | 5-5/8 | 7-5/8 | JDGRS048 | 31.76 |
| 19/32 | .5938 | 5-3/16 | 7-1/8 | JDGRS038 | 21.76 | 49/64 | .7656 | 6 | 8-1/8 | JDGRS049 | 35.16 |
| 39/64 | .6094 | 5-3/16 | 7-1/8 | JDGRS039 | 23.40 | 25/32 | .7812 | 6 | 8-1/8 | JDGRS050 | 35.16 |
| 5/8 | .6250 | 5-3/16 | 7-1/8 | JDGRS040 | 23.40 | 13/16 | .8125 | 6-1/8 | 8-3/8 | JDGRS052 | 48.14 |
| 41/64 | .6406 | 5-3/16 | 7-1/8 | JDGRS041 | 24.86 | 7/8 | .8750 | 6-1/8 | 8-3/8 | JDGRS056 | 52.34 |
| 21/32 | .6562 | 5-3/16 | 7-1/8 | JDGRS042 | 24.86 | 15/16 | .9375 | 6-1/8 | 8-3/8 | JDGRS060 | 59.62 |
| 43/64 | .6719 | 5-5/8 | 7-5/8 | JDGRS043 | 27.96 | 1 | 1.0000 | 6-3/8 | 9 | JDGRS100 | 68.10 |

NOTE

Reduced shank drills are used for drilling holes larger than the capacity of a 1/4, 3/8, or 1/2" drill chuck. A reduced shank drill should only be used for light to medium duty drilling applications as they do not have the torque strength of a straight shank drill. The shank is not as hard as the body of the drill to allow more flex and less breakage.