

# HIGH SPEED STEEL METRIC JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



## Metric Sizes (Straight Shank) 16.75mm to 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDM	JDMP
16.75	.6594	125	184	23.88	-
17.00	.6693	125	184	23.88	23.88
17.25	.6791	130	191	26.24	-
17.50	.6890	130	191	26.24	26.24
17.75	.6988	130	191	27.54	-
18.00	.7087	130	191	27.54	27.54
18.25	.7185	135	198	29.88	-

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDM	JDMP
18.50	.7283	135	198	29.88	29.88
18.75	.7382	135	198	29.88	-
19.00	.7480	135	198	29.88	29.88
19.25	.7579	140	205	33.06	-
19.50	.7677	140	205	33.06	33.06
19.75	.7776	140	205	33.06	-
20.00	.7874	140	205	33.06	33.06

## METRIC (3/8" SHANK) JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



## Metric Sizes (Reduced Shank) 10.00mm to 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDMTS	JDMPTS
10.00	.3937	87	133	8.72	8.72
10.50	.4134	87	133	9.78	9.78
11.00	.4331	94	142	10.76	10.76
11.50	.4528	94	142	11.66	11.66
12.00	.4724	101	151	13.30	13.30
12.50	.4921	101	151	13.30	13.30
13.00	.5118	101	151	15.64	15.64
13.50	.5315	108	160	18.82	18.82
14.00	.5512	108	160	21.06	21.06
14.50	.5709	114	169	21.06	21.06
15.00	.5906	114	169	22.34	22.34

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDMTS	JDMPTS
15.50	.6102	120	178	24.70	24.70
16.00	.6299	120	178	24.70	24.70
16.50	.6496	125	184	26.24	26.24
17.00	.6693	125	184	26.24	26.24
17.50	.6890	130	191	29.18	29.18
18.00	.7087	130	191	30.48	30.48
18.50	.7283	135	198	32.82	32.82
19.00	.7480	135	198	32.82	32.82
19.50	.7677	140	205	36.00	36.00
20.00	.7874	140	205	36.00	36.00

## METRIC (1/2" SHANK) JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



## Metric Sizes (Reduced Shank) 13.00mm to 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDMRS	JDMPRS
13.00	.5118	101	151	15.88	15.88
13.10	.5157	101	151	18.82	-
13.20	.5197	101	151	18.82	-
13.30	.5236	108	160	18.82	-
13.40	.5276	108	160	18.82	-
13.50	.5315	108	160	18.82	18.82
13.60	.5354	108	160	18.82	-
13.70	.5390	108	160	18.82	-
13.75	.5413	108	160	21.06	-
13.80	.5433	108	160	21.06	-
13.90	.5472	108	160	21.06	-
14.00	.5512	108	160	21.06	21.06
14.25	.5610	114	169	21.06	-
14.50	.5709	114	169	21.06	21.06
14.75	.5807	114	169	22.34	-
15.00	.5906	114	169	22.34	22.34
15.25	.6004	120	178	24.70	-
15.50	.6102	120	178	24.70	24.70

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HIGH SPEED STEEL	
				OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
				JDMRS	JDMPRS
15.75	.6201	120	178	24.70	-
16.00	.6299	120	178	24.70	24.70
16.25	.6398	125	184	26.24	-
16.50	.6496	125	184	26.24	26.24
16.75	.6594	125	184	26.24	-
17.00	.6693	125	184	26.24	26.24
17.25	.6791	130	191	29.18	-
17.50	.6890	130	191	29.18	29.18
17.75	.6996	130	191	32.82	-
18.00	.7087	130	191	32.82	32.82
18.25	.7185	135	198	32.82	-
18.50	.7283	135	198	32.82	32.82
18.75	.7382	135	198	32.82	-
19.00	.7480	135	198	32.82	32.82
19.25	.7579	140	205	36.00	-
19.50	.7677	140	205	36.00	36.00
19.75	.7776	140	205	36.00	-
20.00	.7874	140	205	36.00	36.00

NOTE: Metric Jobber Length Drills are manufactured to metric ISO/DIN 338RN, BSS 328 specifications.