


# HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

118° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK STYLE
JDHA	 BRIGHT FINISH	For portable or machine drilling in mild steels, aluminum, and magnesium alloys. Mfr. to NAS 907-A specs.	M2,M7	118° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

## Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1/16	.0625	7/8	1-7/8	JDHA004	1.06
5/64	.0781	1	2	JDHA005	1.06
3/32	.0938	1-1/4	2-1/4	JDHA006	1.06
7/64	.1094	1-1/2	2-5/8	JDHA007	1.06
1/8	.1250	1-5/8	2-3/4	JDHA008	1.10
9/64	.1406	1-3/4	2-7/8	JDHA009	1.18
5/32	.1562	2	3-1/8	JDHA010	1.44
11/64	.1719	2-1/8	3-1/4	JDHA011	1.50
3/16	.1875	2-5/16	3-1/2	JDHA012	1.72
13/64	.2031	2-7/16	3-5/8	JDHA013	2.02
7/32	.2188	2-1/2	3-3/4	JDHA014	2.14
15/64	.2344	2-5/8	3-7/8	JDHA015	2.30
1/4	.2500	2-3/4	4	JDHA016	2.40
17/64	.2656	2-7/8	4-1/8	JDHA017	2.94
9/32	.2812	2-15/16	4-1/4	JDHA018	3.12

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
19/64	.2969	3-1/16	4-3/8	JDHA019	3.60
5/16	.3125	3-3/16	4-1/2	JDHA020	3.80
21/64	.3281	3-5/16	4-5/8	JDHA021	4.08
11/32	.3438	3-7/16	4-3/4	JDHA022	4.82
23/64	.3594	3-1/2	4-7/8	JDHA023	5.36
3/8	.3750	3-5/8	5	JDHA024	5.56
25/64	.3906	3-3/4	5-1/8	JDHA025	6.14
13/32	.4062	3-7/8	5-1/4	JDHA026	6.44
27/64	.4219	3-15/16	5-3/8	JDHA027	6.86
7/16	.4375	4-1/16	5-1/2	JDHA028	7.72
29/64	.4531	4-3/16	5-5/8	JDHA029	8.48
15/32	.4688	4-5/16	5-3/4	JDHA030	9.02
31/64	.4844	4-3/8	5-7/8	JDHA031	9.26
1/2	.5000	4-1/2	6	JDHA032	9.64

## HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

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## Fractional Sizes (Reduced Shank) 25/64" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25/64	.3906	3-3/4	5-1/8	JDHATS025	8.48
13/32	.4062	3-7/8	5-1/4	JDHATS026	8.78
27/64	.4219	3-15/16	5-3/8	JDHATS027	9.20
7/16	.4375	4-1/16	5-1/2	JDHATS028	10.06

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
29/64	.4531	4-3/16	5-5/8	JDHATS025	10.84
15/32	.4688	4-5/16	5-3/4	JDHATS026	11.36
31/64	.4844	4-3/8	5-7/8	JDHATS027	11.62
1/2	.5000	4-1/2	6	JDHATS028	12.00

**NOTE**  
Heavy Duty Type "A" Jobber Drills are designed for use on mild steels and soft metals.

**DRILL SETS**  
Heavy Duty Jobber Length Drill Sets on pages 60-67