

HIGH SPEED STEEL MECHANICS LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

**3 FLATS
ON SHANK**



**BLACK/GOLD
FINISH**

High Speed Steel Mechanics Length Drills are designed for drilling holes where a screw machine drill is too short and a jobber drill is too long for rigidity. They have 3 flats on the shank for positive grip and a 135° split point to keep drill centered without a pilot drill. The black and gold oxide coating adds wear resistance in most steel, stainless steel, cast iron, aluminum, brass, copper, and non-ferrous materials. They are sometimes referred to as Maintenance Length Drills.

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
1/16	.0625	7/8	MLDHDF004	1.14
5/64	.0781	1	MLDHDF005	1.14
3/32	.0938	1-1/4	MLDHDF006	1.16
7/64	.1094	1-5/16	MLDHDF007	1.20
1/8	.1250	1-7/16	MLDHDF008	1.30
9/64	.1406	1-9/16	MLDHDF009	1.42
5/32	.1562	1-11/16	MLDHDF010	1.62
11/64	.1719	1-13/16	MLDHDF011	1.74
3/16	.1875	1-7/8	MLDHDF012	1.98
13/64	.2031	1-15/16	MLDHDF013	2.14
7/32	.2188	2	MLDHDF014	2.40
15/64	.2344	2-1/16	MLDHDF015	2.48
1/4	.2500	2	MLDHDF016	2.62
17/64	.2656	2-1/8	MLDHDF017	3.28
9/32	.2812	2-1/4	MLDHDF018	3.78

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
19/64	.2969	2-3/8	MLDHDF019	4.36
5/16	.3125	2-1/2	MLDHDF020	4.36
21/64	.3281	2-9/16	MLDHDF021	4.84
11/32	.3438	2-5/8	MLDHDF022	5.42
23/64	.3594	2-11/16	MLDHDF023	5.92
3/8	.3750	2-11/16	MLDHDF024	6.50
25/64	.3906	2-3/4	MLDHDF025	6.90
13/32	.4062	2-13/16	MLDHDF026	6.98
27/64	.4219	2-7/8	MLDHDF027	8.04
7/16	.4375	2-15/16	MLDHDF028	8.72
29/64	.4531	3	MLDHDF029	9.00
15/32	.4688	3-1/8	MLDHDF030	9.68
31/64	.4844	3-1/4	MLDHDF031	10.14
1/2	.5000	3-3/8	MLDHDF032	11.52

HIGH SPEED STEEL MECHANICS LENGTH DRILL KITS

PLASTIC INDEX CYLINDER

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<p>Waterproof unbreakable plastic index Protects drills - Clips to belt</p>	<p>29 PC DRILL KIT Sizes 1/16 to 1/2 by 64ths</p>	<p>Black/Gold Finish 135° Split Point Mechanics Length</p>	<p>DSK-MLDHDF-29</p>	<p>147.72</p>