

# HIGH SPEED STEEL MECHANICS LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

3 FLATS  
ON SHANKBLACK/GOLD  
FINISH

High Speed Steel Mechanics Length Drills are designed for drilling holes where a screw machine drill is too short and a jobber drill is too long for rigidity. They have 3 flats on the shank for positive grip and a 135° split point to keep drill centered without a pilot drill. The black and gold oxide coating adds wear resistance in most steel, stainless steel, cast iron, aluminum, brass, copper, and non-ferrous materials. They are sometimes referred to as Maintenance Length Drills.

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
1/16	.0625	7/8	1-7/8	MLDHDF004 1.14
5/64	.0781	1	2	MLDHDF005 1.14
3/32	.0938	1-1/4	2-1/4	MLDHDF006 1.16
7/64	.1094	1-5/16	2-3/8	MLDHDF007 1.20
1/8	.1250	1-7/16	2-1/2	MLDHDF008 1.30
9/64	.1406	1-9/16	2-5/8	MLDHDF009 1.42
5/32	.1562	1-11/16	2-3/4	MLDHDF010 1.62
11/64	.1719	1-13/16	2-7/8	MLDHDF011 1.74
3/16	.1875	1-7/8	3	MLDHDF012 1.98
13/64	.2031	1-15/16	3-1/8	MLDHDF013 2.14
7/32	.2188	2	3-1/4	MLDHDF014 2.40
15/64	.2344	2-1/16	3-3/8	MLDHDF015 2.48
1/4	.2500	2	3-1/2	MLDHDF016 2.62
17/64	.2656	2-1/8	3-5/8	MLDHDF017 3.28
9/32	.2812	2-1/4	3-3/4	MLDHDF018 3.78

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
19/64	.2969	2-3/8	3-7/8	MLDHDF019 4.36
5/16	.3125	2-1/2	4	MLDHDF020 4.36
21/64	.3281	2-9/16	4-1/16	MLDHDF021 4.84
11/32	.3438	2-5/8	4-1/8	MLDHDF022 5.42
23/64	.3594	2-11/16	4-3/16	MLDHDF023 5.92
3/8	.3750	2-11/16	4-1/4	MLDHDF024 6.50
25/64	.3906	2-3/4	4-5/16	MLDHDF025 6.90
13/32	.4062	2-13/16	4-3/8	MLDHDF026 6.98
27/64	.4219	2-7/8	4-7/16	MLDHDF027 8.04
7/16	.4375	2-15/16	4-1/2	MLDHDF028 8.72
29/64	.4531	3	4-5/8	MLDHDF029 9.00
15/32	.4688	3-1/8	4-3/4	MLDHDF030 9.68
31/64	.4844	3-1/4	4-7/8	MLDHDF031 10.14
1/2	.5000	3-3/8	5	MLDHDF032 11.52

## HIGH SPEED STEEL MECHANICS LENGTH DRILL KITS

PLASTIC INDEX CYLINDER

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<p>Waterproof unbreakable plastic index Protects drills - Clips to belt</p>	<b>29 PC DRILL KIT</b> Sizes 1/16 to 1/2 by 64ths	Black/Gold Finish 135° Split Point Mechanics Length	<b>DSK-MLDHDF-29</b>	147.72