


# HIGH SPEED STEEL LEFT HAND JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDL	 GOLD FINISH	For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.	M2 M7	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

## Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1/16	.0625	7/8	1-7/8	JDL004	2.90
5/64	.0781	1	2	JDL005	2.90
3/32	.0938	1-1/4	2-1/4	JDL006	2.90
7/64	.1094	1-1/2	2-5/8	JDL007	2.90
1/8	.1250	1-5/8	2-3/4	JDL008	2.90
9/64	.1406	1-3/4	2-7/8	JDL009	2.90
5/32	.1562	2	3-1/8	JDL010	3.36
11/64	.1719	2-1/8	3-1/4	JDL011	3.70
3/16	.1875	2-5/16	3-1/2	JDL012	4.02
13/64	.2031	2-7/16	3-5/8	JDL013	4.50
7/32	.2188	2-1/2	3-3/4	JDL014	5.16
15/64	.2344	2-5/8	3-7/8	JDL015	5.42
1/4	.2500	2-3/4	4	JDL016	5.56
17/64	.2656	2-7/8	4-1/8	JDL017	6.82
9/32	.2812	2-15/16	4-1/4	JDL018	7.50

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
19/64	.2969	3-1/16	4-3/8	JDL019	8.16
5/16	.3125	3-3/16	4-1/2	JDL020	8.40
21/64	.3281	3-5/16	4-5/8	JDL021	9.10
11/32	.3438	3-7/16	4-3/4	JDL022	10.52
23/64	.3594	3-1/2	4-7/8	JDL023	11.96
3/8	.3750	3-5/8	5	JDL024	12.82
25/64	.3906	3-3/4	5-1/8	JDL025	14.10
13/32	.4062	3-7/8	5-1/4	JDL026	14.64
27/64	.4219	3-15/16	5-3/8	JDL027	15.96
7/16	.4375	4-1/16	5-1/2	JDL028	16.82
29/64	.4531	4-3/16	5-5/8	JDL029	19.32
15/32	.4688	4-5/16	5-3/4	JDL030	20.62
31/64	.4844	4-3/8	5-7/8	JDL031	21.30
1/2	.5000	4-1/2	6	JDL032	21.30

## HIGH SPEED STEEL

# LEFT HAND 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



## Fractional Sizes (Straight Shank) 25/64" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25/64	.3906	3-3/4	5-1/8	JDLTS025	16.18
13/32	.4062	3-7/8	5-1/4	JDLTS026	16.70
27/64	.4219	3-15/16	5-3/8	JDLTS027	18.00
7/16	.4375	4-1/16	5-1/2	JDLTS028	18.84

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
29/64	.4531	4-3/16	5-5/8	JDLTS029	21.28
15/32	.4688	4-5/16	5-3/4	JDLTS030	22.58
31/64	.4844	4-3/8	5-7/8	JDLTS031	23.22
1/2	.5000	4-1/2	6	JDLTS032	23.22

**NOTE**

Left Hand Jobber Drills are not designed to replace the use of Screw Extractors found in the Threading Tools Catalog.

**DRILLS SETS**

LEFT HAND  
JOBBER LENGTH  
Drill Sets on pages 60 - 63.