


HIGH SPEED STEEL
METRIC JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDMHGF	 GOLD FINISH	This drill was specifically designed for welders who need to drill stainless steel and aluminum without the fear of oxide contaminating their weld. Saves on cleanup time and machining cost.	M2 M7	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

Metric Sizes (Straight Shank) 1.00mm to 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
*1.00	.0394	11/16	1-5/8	JDMHGF01.00	1.86
*1.50	.0591	7/8	1-7/8	JDMHGF01.50	1.94
2.00	.0781	1	2-1/8	JDMHGF02.00	1.94
2.50	.0984	1-3/8	2-3/8	JDMHGF02.50	2.10
3.00	.1181	1-5/8	2-3/4	JDMHGF03.00	2.18
3.50	.1378	2	3-1/8	JDMHGF03.50	2.24
4.00	.1575	2	3-1/8	JDMHGF04.00	2.44
4.50	.1772	2-5/16	3-1/2	JDMHGF04.50	2.78
5.00	.1969	2-1/2	3-3/4	JDMHGF05.00	3.02
5.10	.2008	2-1/2	3-3/4	JDMHGF05.10	3.02
5.50	.2165	2-1/2	3-3/4	JDMHGF05.50	3.50
6.00	.2362	2-3/4	4	JDMHGF06.00	4.00
6.50	.2559	2-15/16	4-1/4	JDMHGF06.50	4.00
7.00	.2756	2-15/16	4-1/4	JDMHGF07.00	4.78

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
7.50	.2953	3-3/16	4-1/2	JDMHGF07.50	5.52
7.75	.3051	3-3/16	4-1/2	JDMHGF07.75	6.12
8.00	.3150	3-3/16	4-1/2	JDMHGF08.00	6.76
8.50	.3346	3-7/16	4-3/4	JDMHGF08.50	7.52
9.00	.3543	3-5/8	5	JDMHGF09.00	8.42
9.50	.3740	3-5/8	5	JDMHGF09.50	8.72
9.70	.3819	3-7/8	5-1/4	JDMHGF09.70	9.86
10.00	.3937	3-7/8	5-1/4	JDMHGF10.00	10.14
10.50	.4134	4-1/16	5-1/2	JDMHGF10.50	11.28
11.00	.4331	4-1/16	5-1/2	JDMHGF11.00	11.70
11.50	.4528	4-5/16	5-3/4	JDMHGF11.50	13.08
12.00	.4724	4-5/16	5-3/4	JDMHGF12.00	14.56
12.50	.4921	4-1/2	6	JDMHGF12.50	14.86
13.00	.5118	4-13/16	6-5/8	JDMHGF13.00	14.86

*Not Split Point

HIGH SPEED STEEL
METRIC 3/8" SHANK JOBBER LENGTH DRILLS

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Metric Sizes (Reduced Shank) 10.00mm to 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
10.00	.3937	3-7/8	5-1/4	JDMHGFTS10.00	12.36
10.50	.4134	4-1/16	5-1/2	JDMHGFTS10.50	13.46
11.00	.4331	4-1/16	5-1/2	JDMHGFTS11.00	13.88
11.50	.4528	4-5/16	5-3/4	JDMHGFTS11.50	15.28

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
12.00	.4724	4-5/16	5-3/4	JDMHGFTS12.00	16.74
12.50	.4921	4-1/2	6	JDMHGFTS12.50	17.06
13.00	.5118	4-13/16	6-5/8	JDMHGFTS13.00	17.06

NOTE

Heavy Duty Metric Jobber Drill Sets are on page 66.